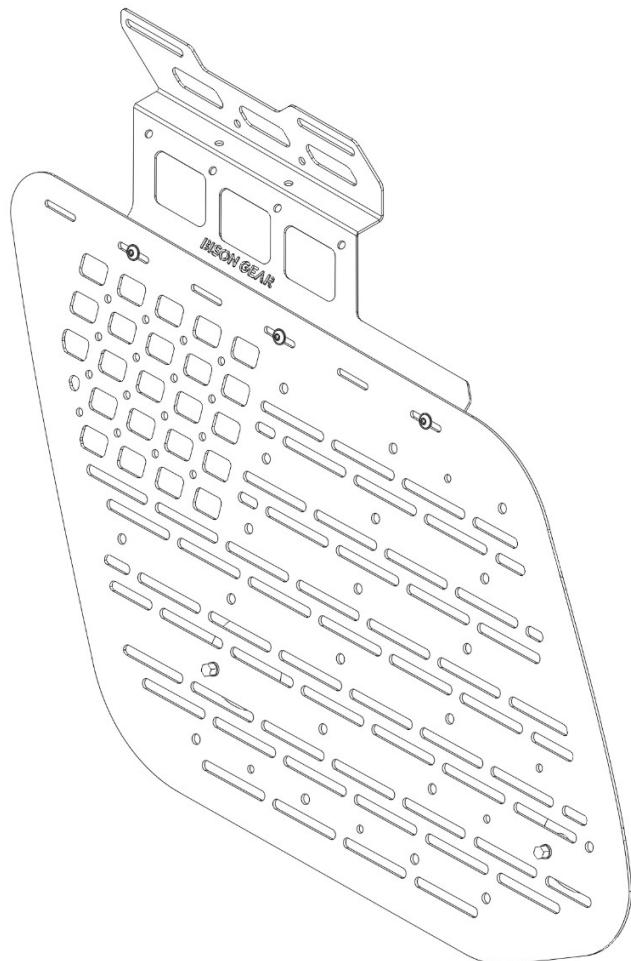




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# TOYOTA 4RUNNER 5<sup>th</sup> GENERATION EXTERNAL MOLLE PANEL INSTALLATION GUIDE

**4R5G-EXT-LEFT-LOWPRO, 4R5G-EXT-RIGHT-LOWPRO**





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## 💡 Before you start

Familiarize yourself with these instructions. The Window Panel is shipped in one parcel. Ensure that all listed parts and hardware are present in the package. Gather the required tools.

## ⚙️ Part list - EXT-4R5G-LEFT

LP	PART	QTY	IMAGE
1	Panel	1	
2	Bracket L	1	
3	M6x16 Flange bolt ISO 7380-2	7	



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<b>4</b>	M6 Flange nut DIN 6923	<b>7</b>	
<b>5</b>	M6 Washer DIN 125	<b>2</b>	
<b>6</b>	M6 Blind nut DIN 917	<b>2</b>	
<b>7</b>	Suction cup with M6 thread	<b>2</b>	
<b>8</b>	M8x25 Flange bolt ISO 7380-2	<b>2</b>	
<b>9</b>	M8 Flange nut DIN 6923	<b>2</b>	



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## ⚙️ Part list - EXT-4R5G-RIGHT

LP	PART	QTY	IMAGE
1	Panel	1	
2	Bracket R	1	
3	M6x16 Flange bolt ISO 7380-2	7	
4	M6 Flange nut DIN 6923	7	
5	M6 Washer DIN 125	2	



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<b>6</b>	M6 Blind nut DIN 917	<b>2</b>	
<b>7</b>	Suction cup with M6 thread	<b>2</b>	
<b>8</b>	M8x25 Flange bolt ISO 7380-2	<b>2</b>	
<b>9</b>	M8 Flange nut DIN 6923	<b>2</b>	

## 🔧 List of necessary tools<sup>1</sup>:

- **4 mm Allen Key (Hex)**
- **5 mm Allen Key (Hex)**
- **10 mm wrench**
- **13 mm wrench**

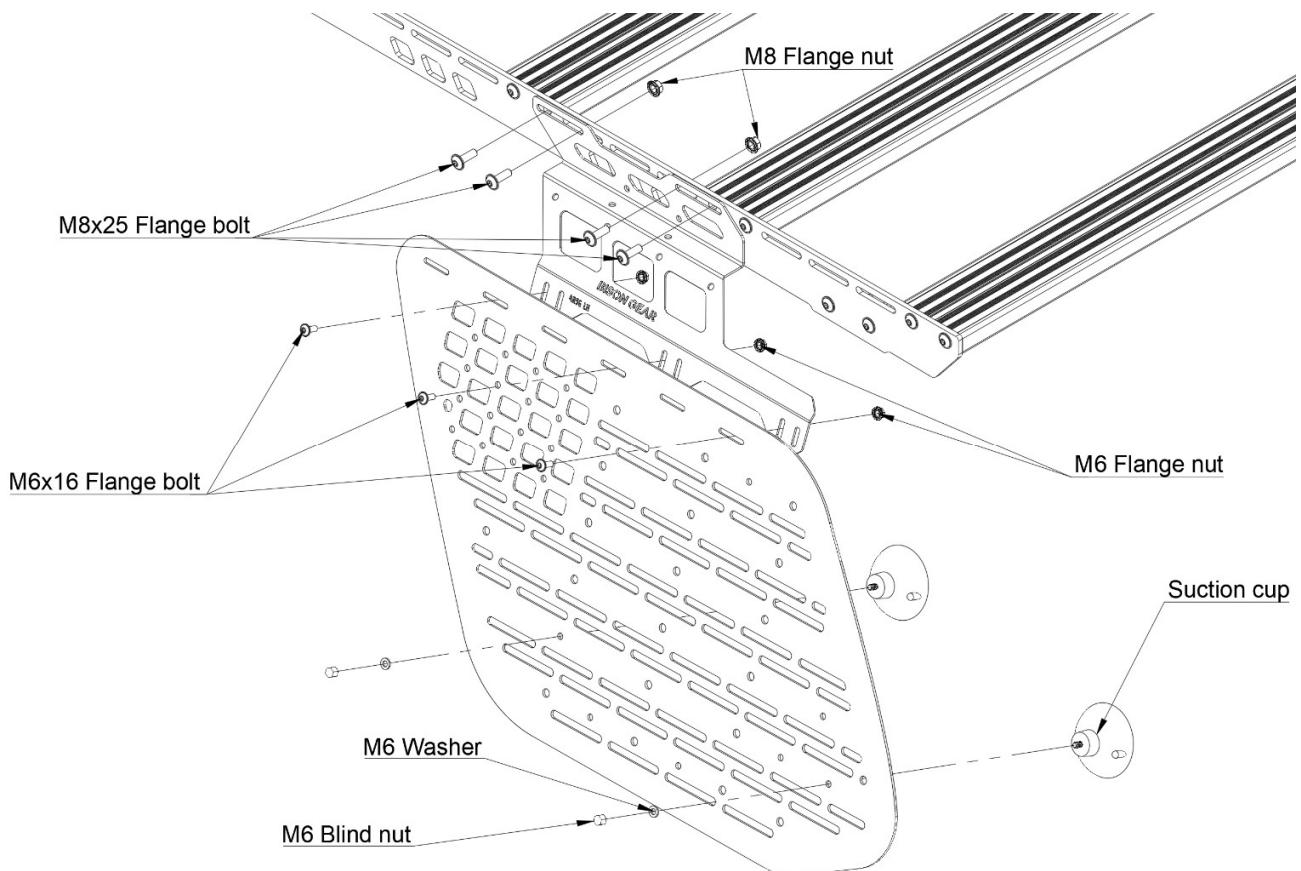
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<sup>1</sup> NOTE: The tools are not the part of the set.  
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## External Molle Panel Diagram





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## Installation:

Before you begin, familiarize yourself with the Diagram on **page 6**. There is an exploded view that shows you how to assemble all the external window panel components. **The Diagram refers to the left side panel, the right-side panel is a mirrored view.** Follow the steps below to the product correctly:

1. Start by preparing the product parts and gathering the necessary tools.
2. Screw the **suction cups** to the panel using **M6 blind nuts** and **M6 washers**.
3. Pre-screw the bracket to the panel using **M6x16 flange bolts** and **M6 flange nuts**.

**!!! The panel is designed to work with flat vertical surface - like roof rack side rails. It is dedicated for the Bison Gear Roof Rack but it is also prepared for other manufacturers' roof racks. Before you start installing the panel to other producer's roof rack make sure that it will fit**

4. Place previously prepared panel on the car and pre-screw it to the roof rack. For Bison Gear Roof Rack use 2 M8x25 flange bolts that attach the profiles to the railings and 2 other M8x25 flange bolts included in the set to mount it.

**!!! The panel should be screwed to the roof rack with a minimum of 4 bolts. If M8 bolts don't fit your roof rack use included M6x25 Flange bolts and nuts.**

5. Adjust the position of the panel.
6. Tighten all the bolts and nuts.



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Make sure that everything is mounted properly, and all the bolts are tightened. If everything is correct, your work is done.

**After driving 50 km, check all the bolts and re-tighten them if necessary.**

**Have a great time with the Bison Gear product!**



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