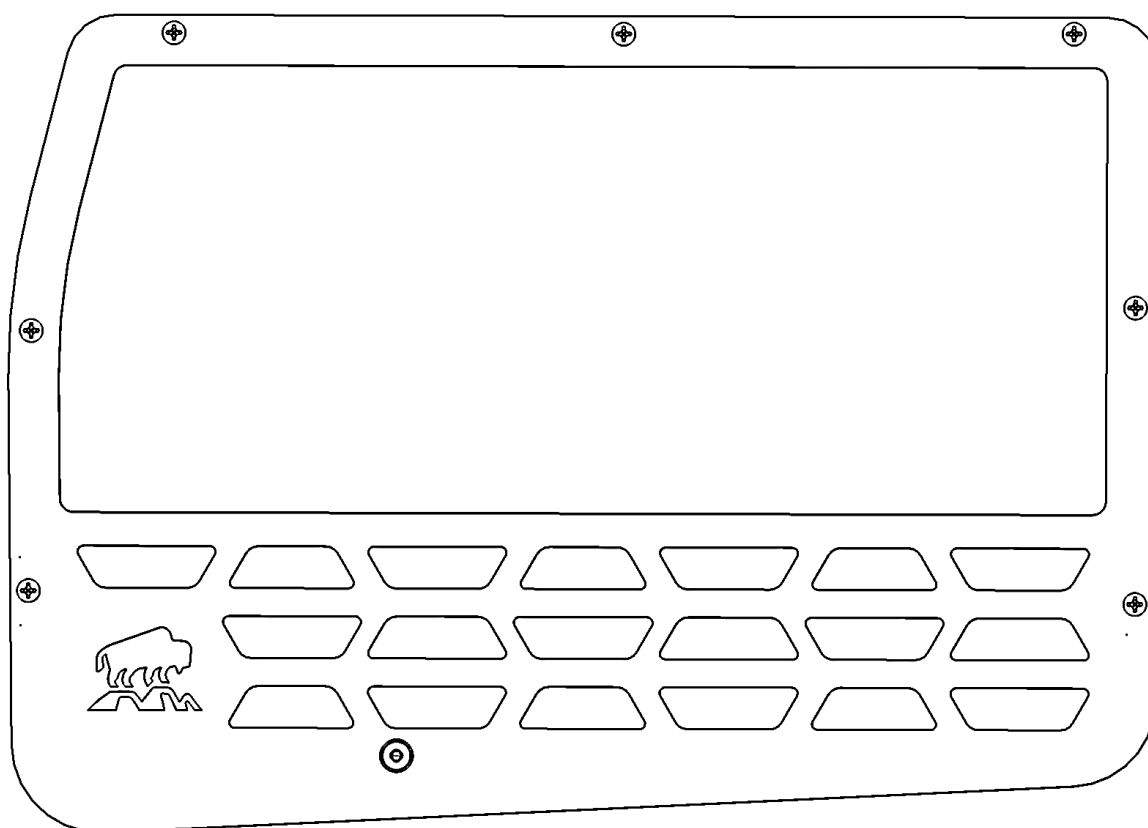




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Side trunk basket Land Cruiser 250 Lexus GX 550 Installation guide

BOX-GX550





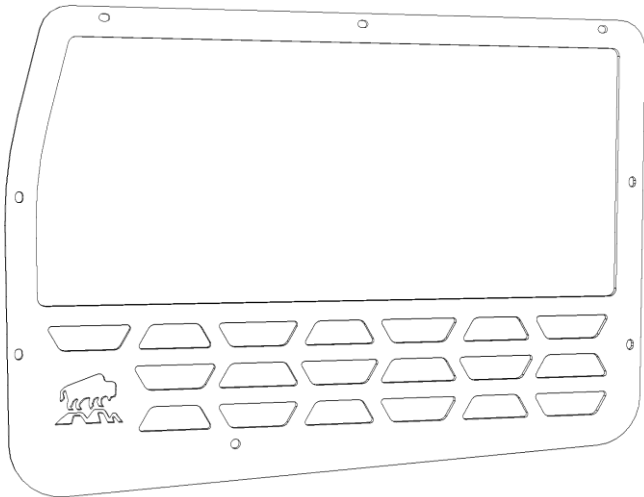
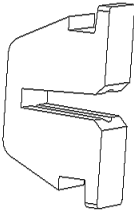
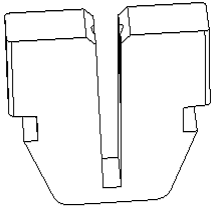
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Before you start

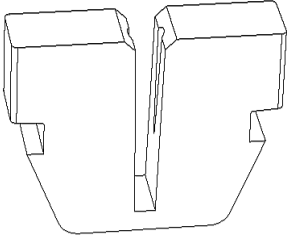
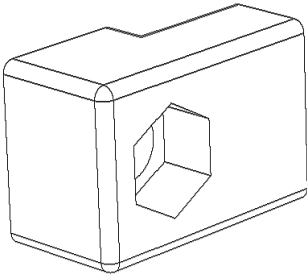
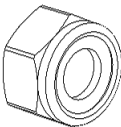
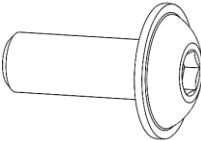
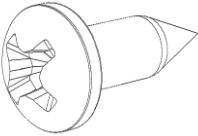
Before installation:

- Familiarize yourself with these instructions.
- Ensure that all listed parts and hardware are included in the package.
- Gather the required tool.

Part list

LP	PART	QTY	IMAGE
1	Panel	1	
2	Small plastic insert	5	
3	Medium plastic insert – with yellow stripe	1	



4	Wide plastic insert – with blue stripe	1	
5	Plastic hook	1	
6	Nylon nut M5 DIN 6923	1	
7	Flange bolt M5x16 ISO 7380-2	8	
8	Screw 4,2x13 DIN 7981	7	



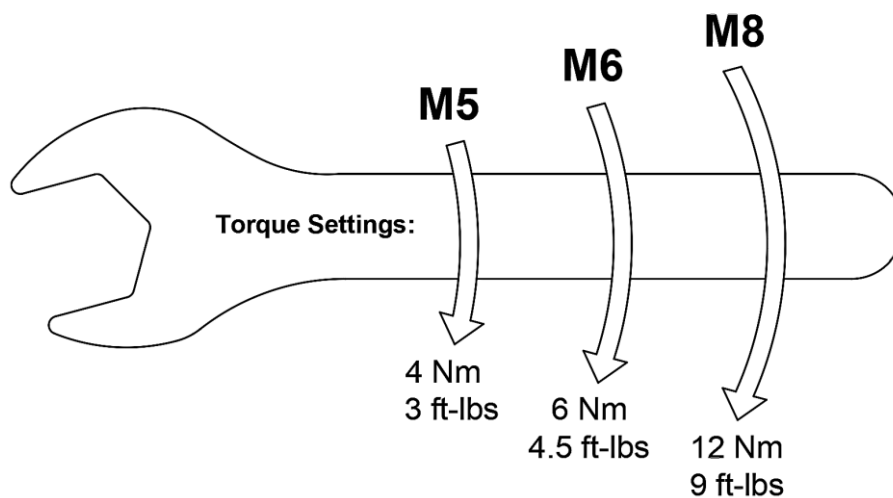
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✂ List of necessary tools¹:

- 3 mm Allen Key (Hex)
- Phillips screwdriver

✂ Torque settings:

During assembly, use the recommended tightening torques for screw, unless other parameters are specified for a given connection.



¹ NOTE: The tools **are not** the part of the set.
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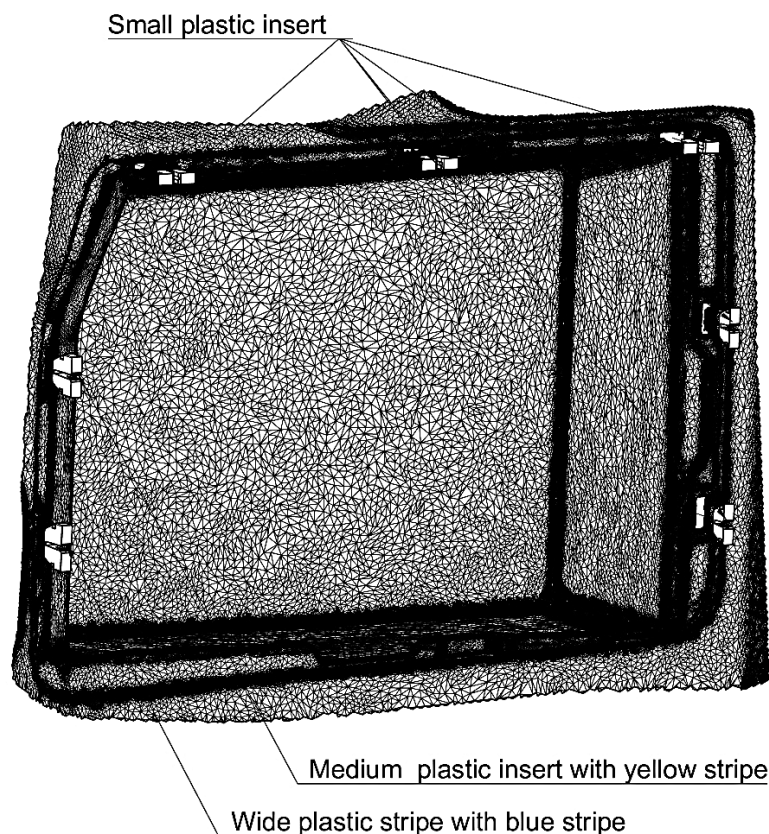
Installation:

The product enables you to change a common car storage compartment into a useful storage space. The installation process is fast and simple, no drilling is needed.

Follow the steps below to install product correctly:

1. Start by preparing the product parts and gathering the necessary tools.
2. Remove the factory cover on the left side of the trunk.
3. Prepare the set of plastic insert (the installation kit contains three version of the inserts). Place the clips into the rectangular holes according to the drawing below. It is important to place the two of them (with the yellow and blue stripe) in the correct place.

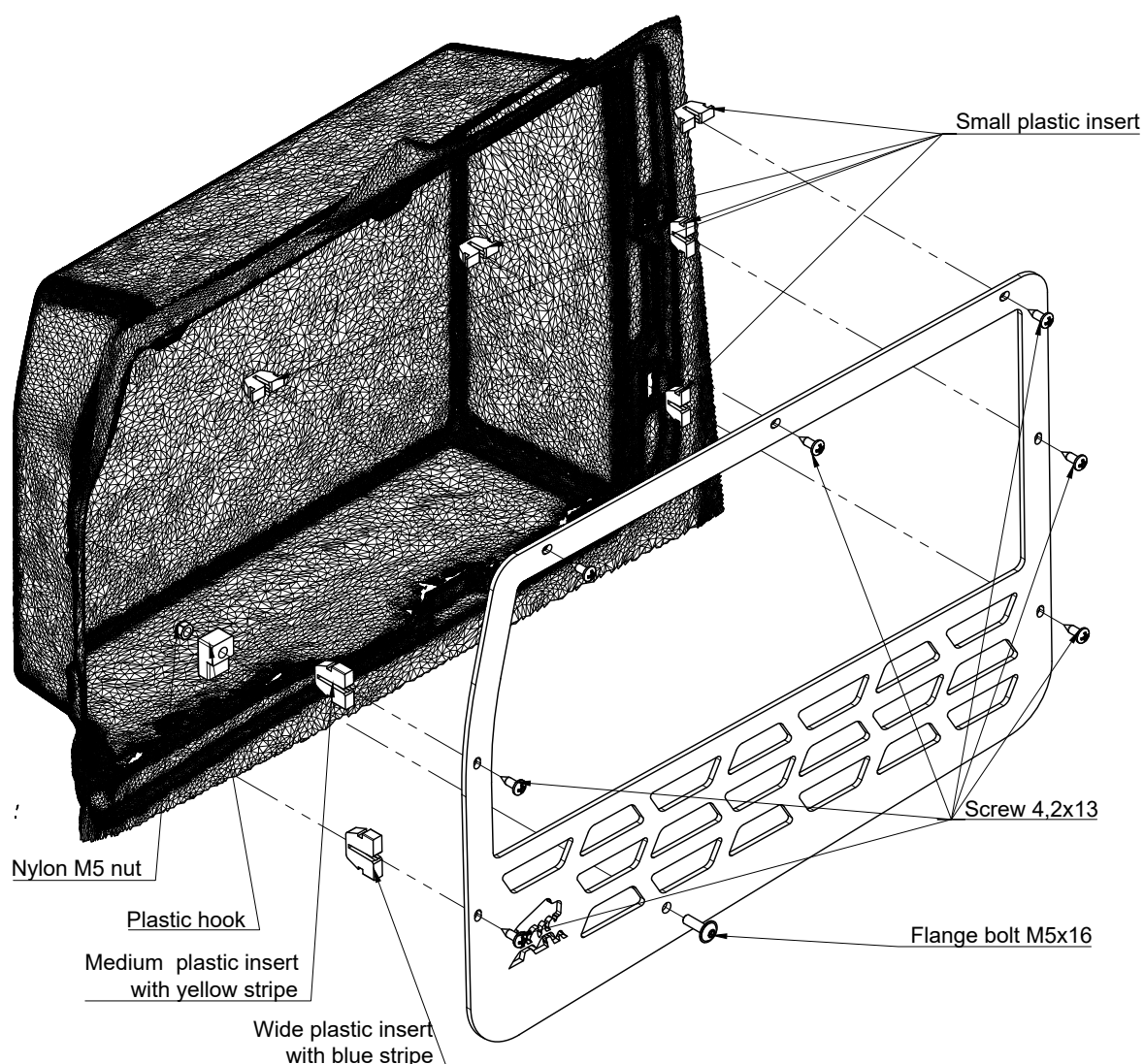
(The set contains an extra inserts for any unpredictable situations)





4. Before you start installing the front panel, prepare the screws, bolts, nylon nuts and plastic hooks.

Place the panel on the inserts. It will not fit directly to the car body but it is elastic enough to account for the curvature of the mounting surface. Start by screwing in the top middle screw, then continue screwing the remaining screws clockwise. This will allow the panel to be positioned more accurately during installation.





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5. When you have finished with the screws, place the nylon nut into the hexagonal hole in the plastic hook. Place the hook inside and fasten it using an M5x16 flange bolt. Make sure the hook stays vertical after installation.

Make sure that everything is mounted properly, and all the bolts are tightened. If everything is correct, your work is done.

After driving 50km, check all the bolts and retighten them if necessary.



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Have a great time with Bison Gear products!



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