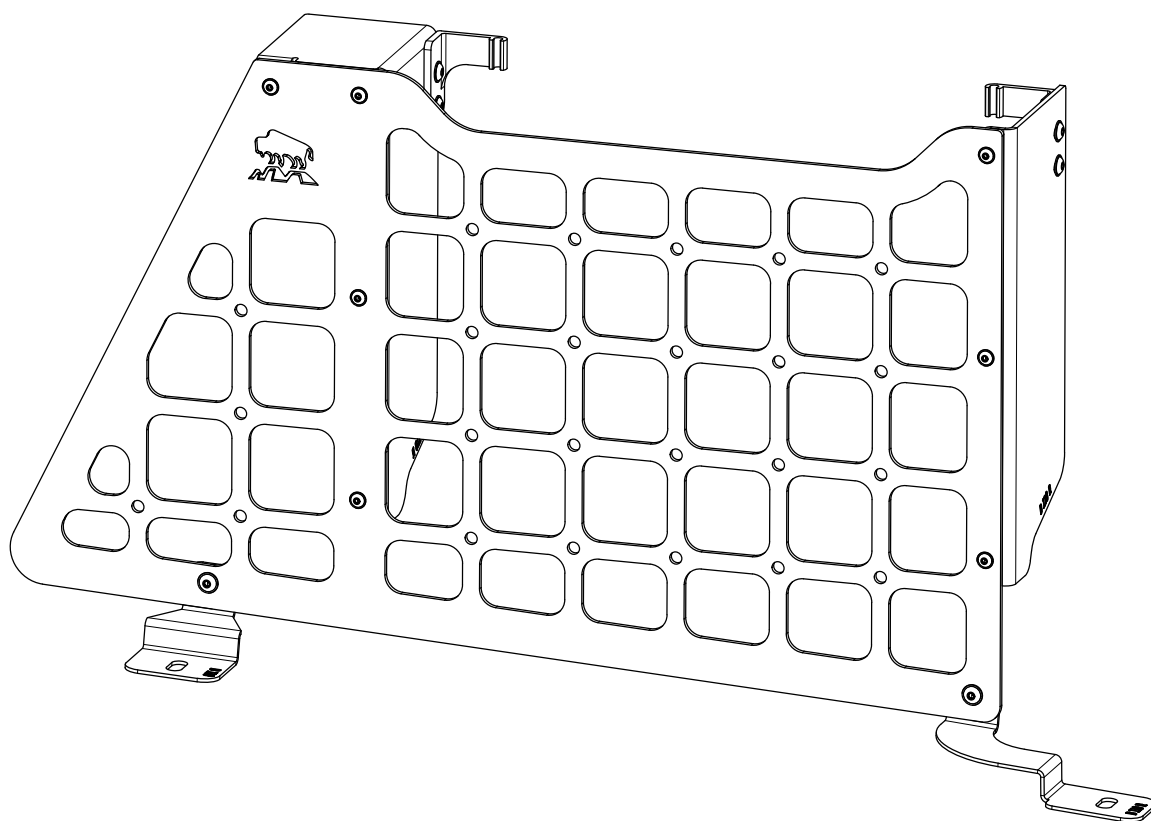




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Cargo basket Land Rover Defender L663-110 Installation guide

BOX-L663-110-R





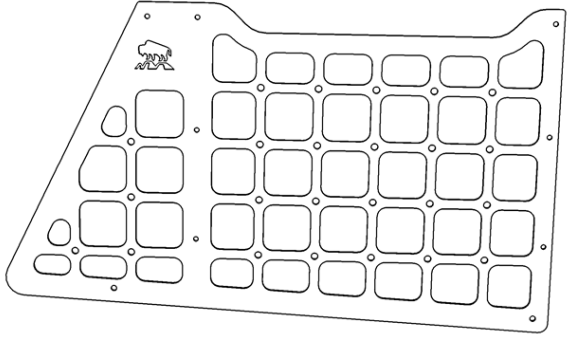
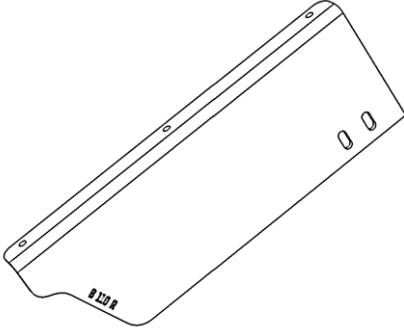
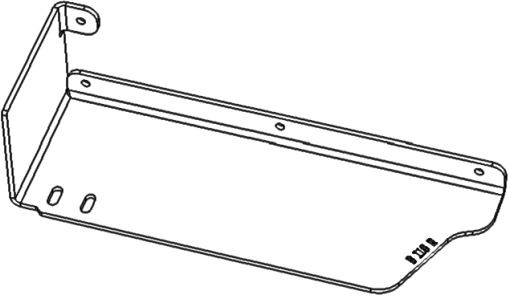
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Before you start

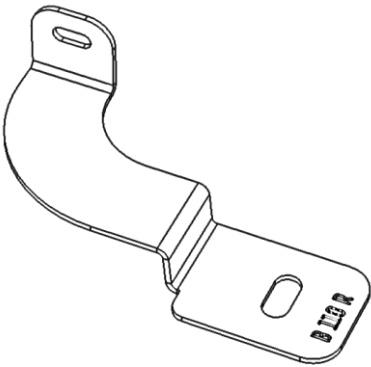
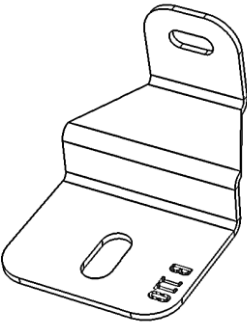
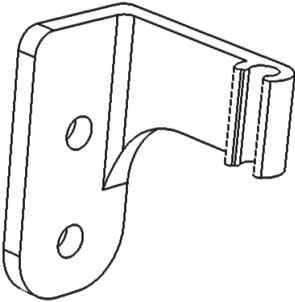
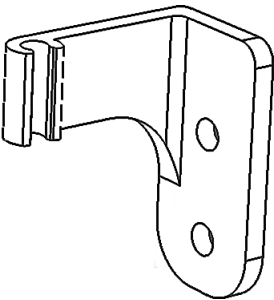
Before installation:

- Familiarize yourself with these instructions.
- Ensure that all listed parts and hardware are included in the package.
- Gather the required tool.

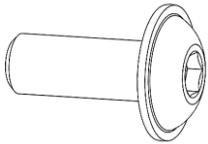
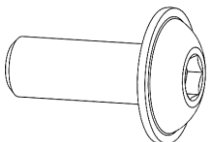
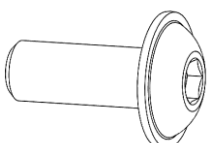
Part list

LP	PART	QTY	IMAGE
1	Front panel	1	
2	Back plate R	1	
3	Front plate R	1	



4	Back bracket R	1	
5	Front bracket	1	
6	Plastic holder L	1	
7	Plastic holder R	1	



8	Flange nut M4 DIN 6923	7	
9	Flange nut M5 DIN 6923	6	
10	Flange bolt M4x10 ISO 7380-2	7	
11	Flange bolt M5x12 ISO 7380-2	6	
12	Flange bolt M8x16 ISO 7380-2	2	

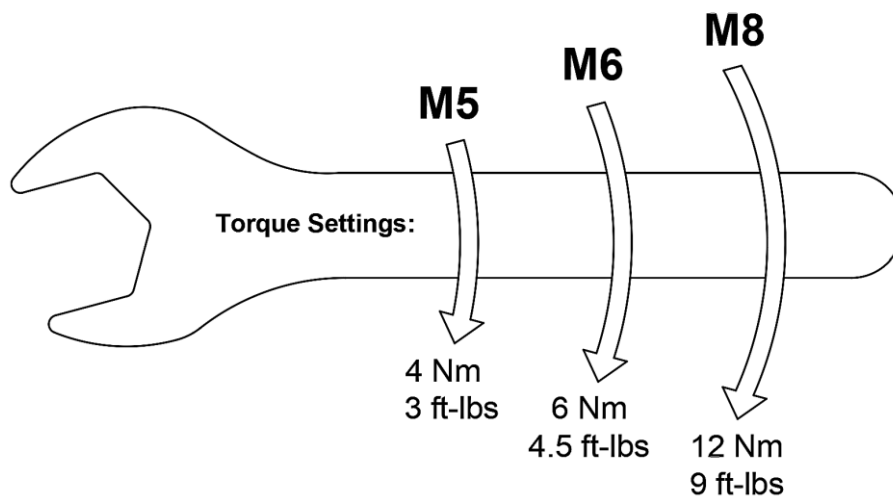


✂ List of necessary tools¹:

- 2.5 mm Allen Key (Hex)
- 3 mm Allen Key (Hex)
- 5 mm Allen Key (Hex)
- 6 mm Allen Key (Hex)
- 7 mm wrench
- 8 mm wrench

✂ Torque settings:

During assembly, use the recommended tightening torques for screw, unless other parameters are specified for a given connection.



¹ NOTE: The tools **are not** the part of the set.
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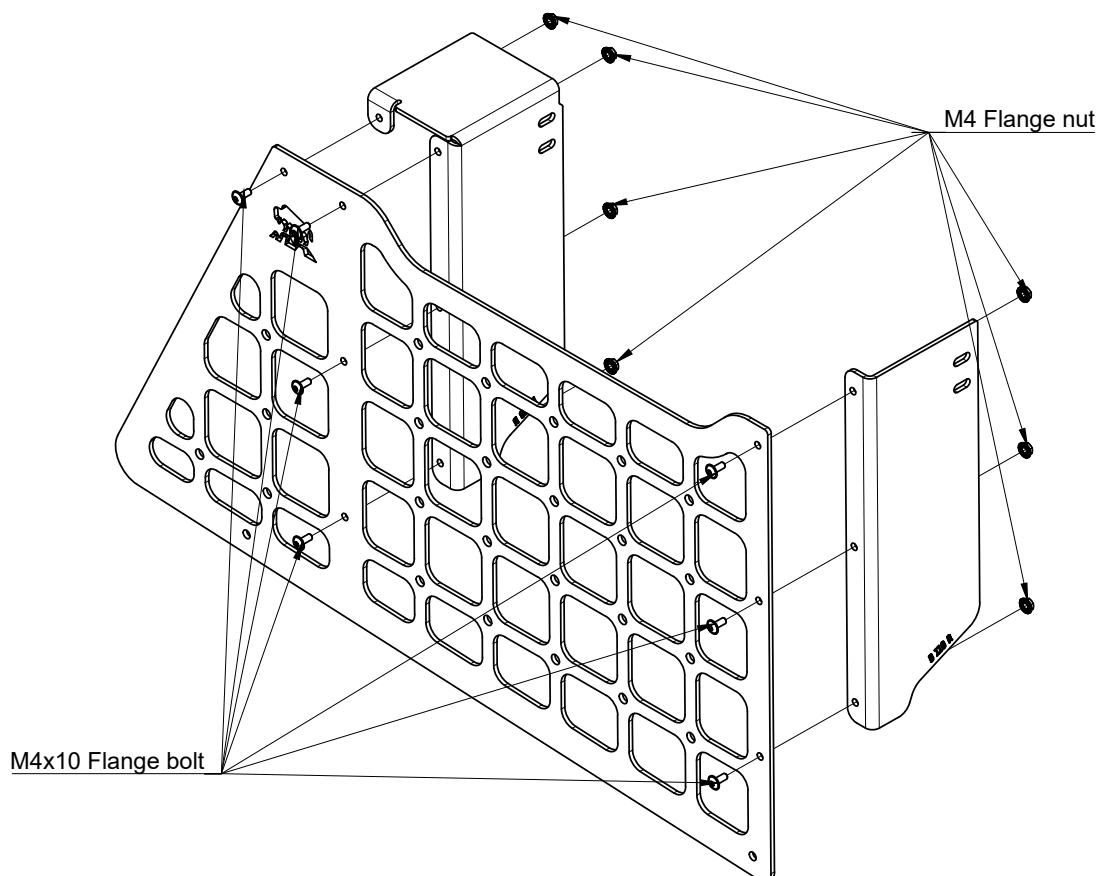
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Installation:

The product enables you to change a common car storage compartment into a useful storage space. The installation process is fast and simple, no drilling is needed.

Follow the steps below to install product correctly:

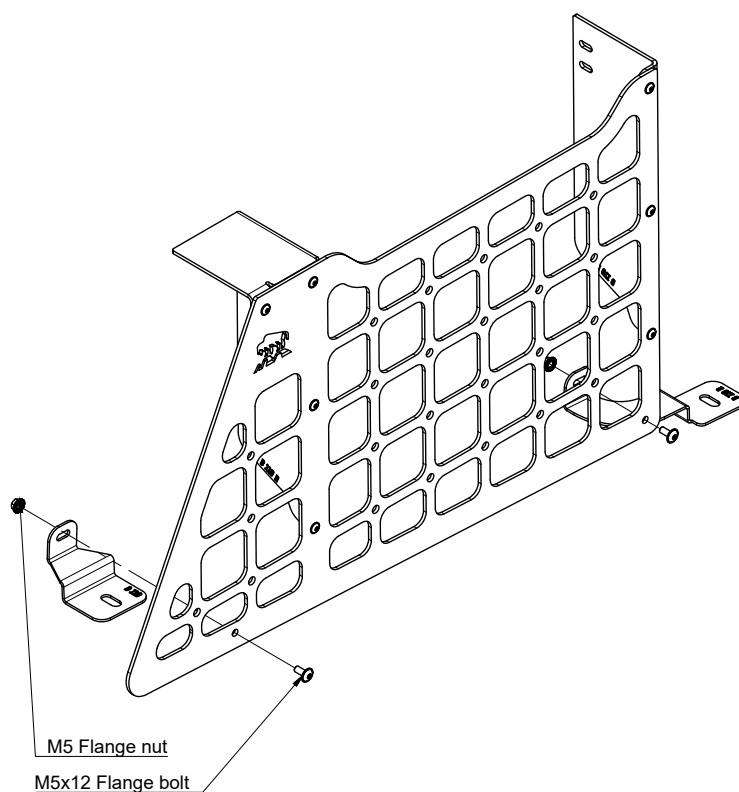
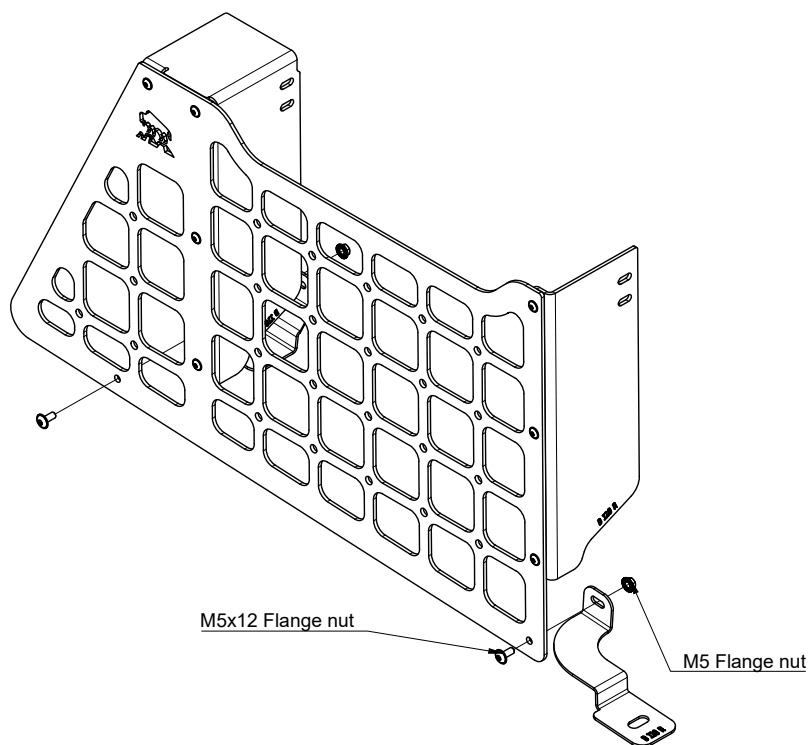
1. Start by preparing the product parts and gathering the necessary tools.
2. Assemble together front panel and sides plates using M4x10 flange bolts and M4 nuts. Tighten the bolts.





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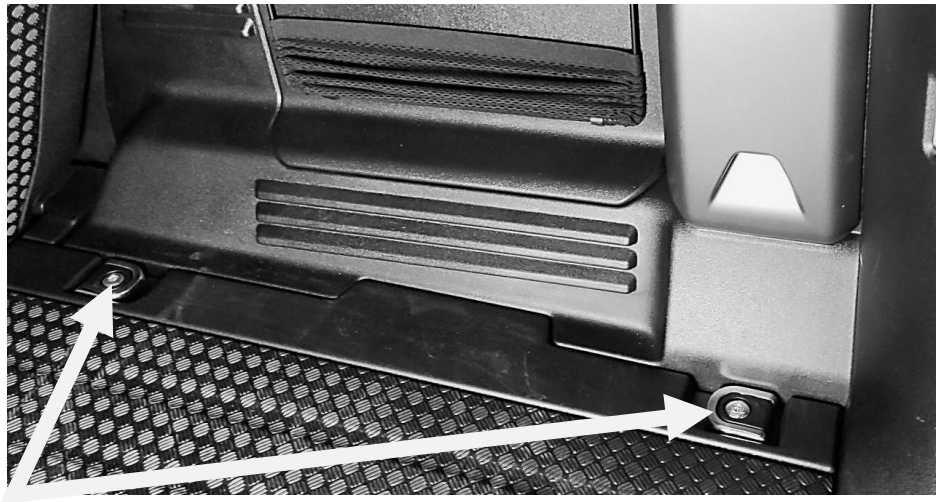
3. Pre-screw the front and back bracket using M5x12 bolts and M5 nuts.
Do not tighten the bolts – it should allow further adjustments.



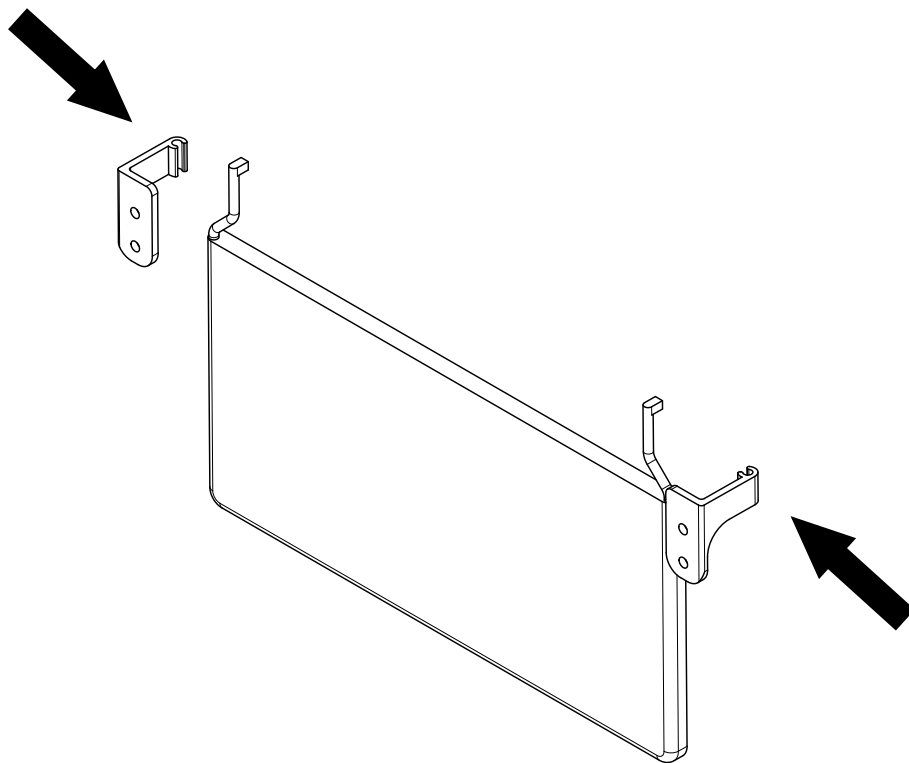


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4. Remove the factory cargo mounts using 6 mm Allen Key.



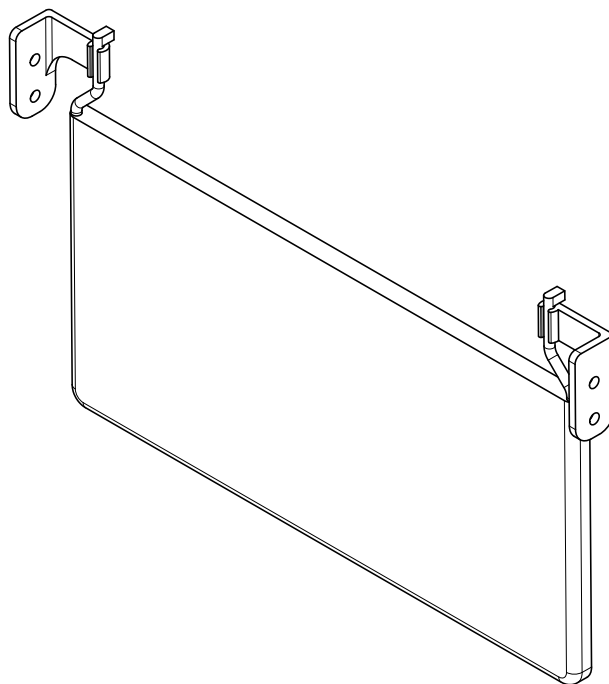
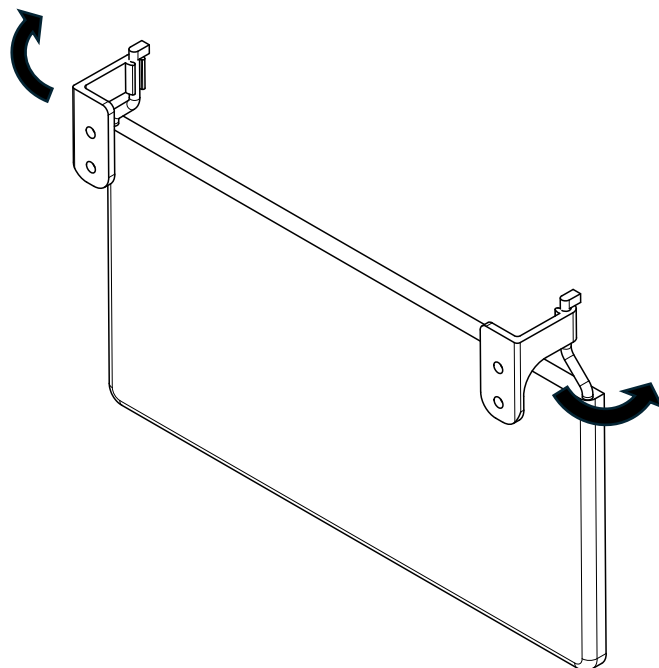
5. Slide the factory net down slightly and place the two plastic holders. The holders have a circular groove with a partial opening. The groove fits into the wire frame of the net. Set the plastic holder perpendicularly to the car body and push the groove on the frame.





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When the clips is on the frame, rotate it 90 degrees to set it parallel to the car body.

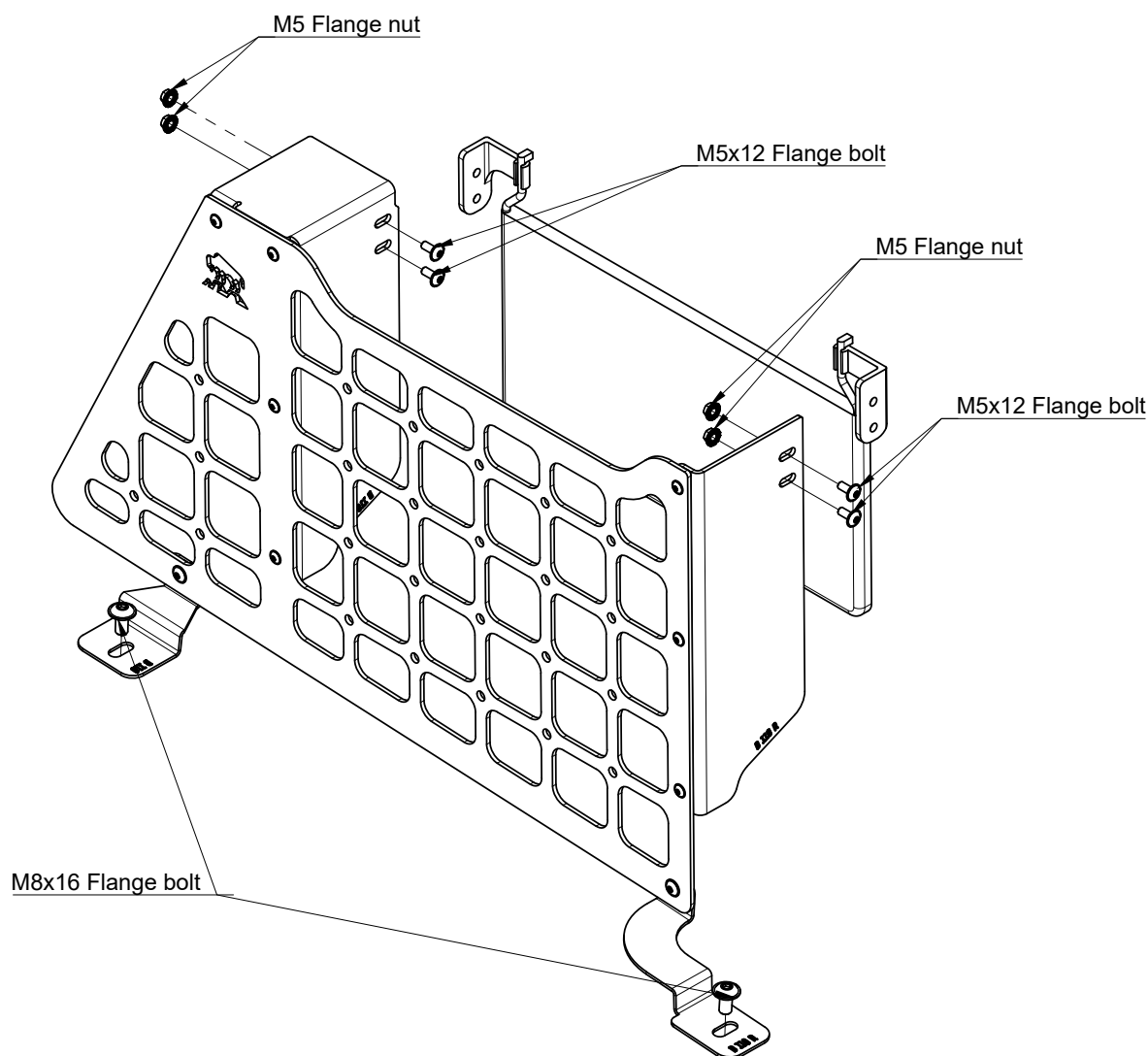




6. Place the previously pre-assembled box on the right side of the car. The plastic holders should go inside the box and the bottom holders should fit in place of the dismantled factory cargo mounts.

Pre-screw the sides of the box to the plastic holders using M5x12 bolts and M5 nuts (tip: fold down the rear seats to achieve better access to the front nuts).

Pre-screw the bottom holders using M8x16 bolts



Adjust the position of the box (it should be pushed towards the car body as far as possible, any loose elements or gaps may cause noise) and tighten all the bolts.



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Make sure that everything is mounted properly, and all the bolts are tightened. If everything is correct, your work is done.

After driving 50km, check all the bolts and retighten them if necessary.



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Have a great time with Bison Gear products!



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