

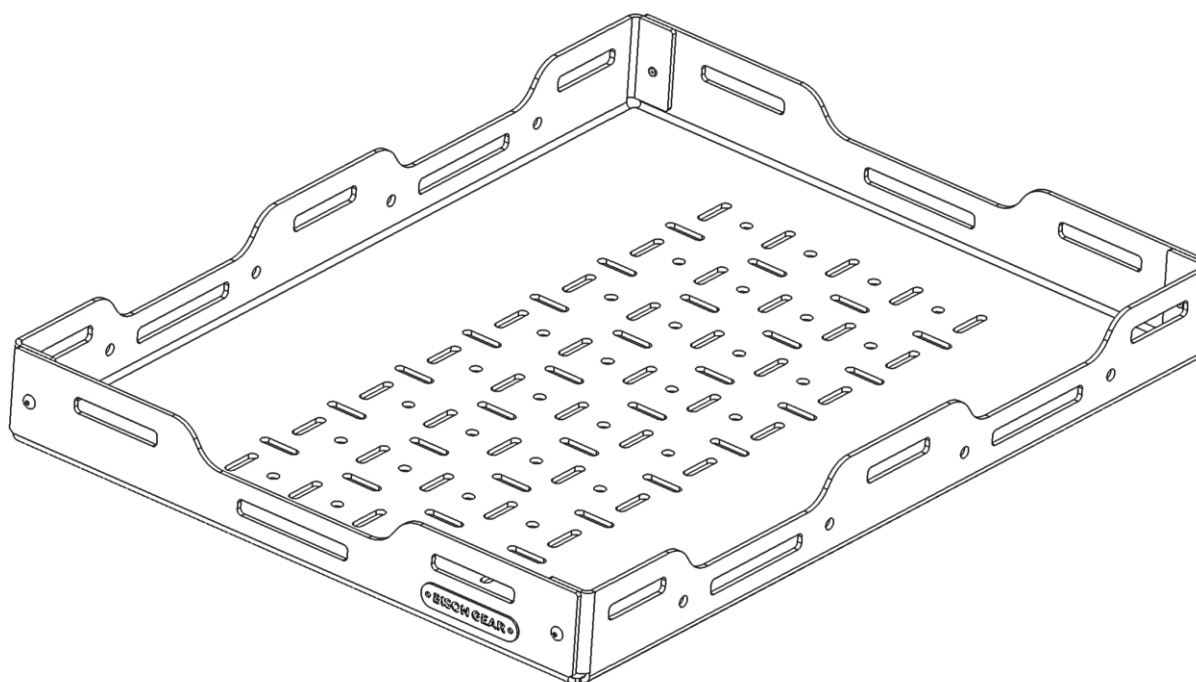


BISON GEAR

SPARE WHEEL TRAY

Installation guide

BOX-TRAY-540x400





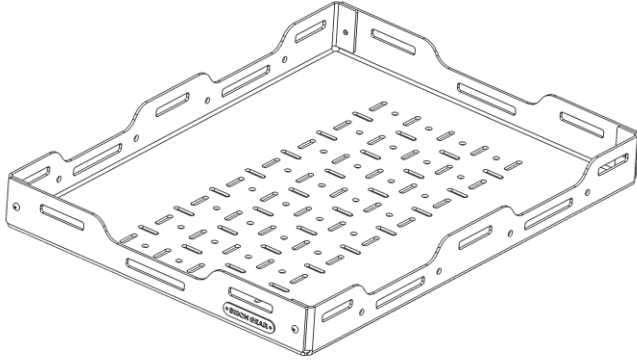
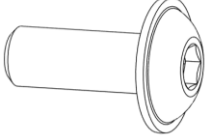
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Before you start

Before installation:

- Familiarize yourself with these instructions.
- Ensure that all listed parts and hardware are included in the package.
- Gather the required tools.

Part list

LP	PART	QTY	IMAGE
1	Tray	1	
2	Flange nut M6 DIN 6923	4	
3	Flange bolt M6x16 ISO 7380-2	4	



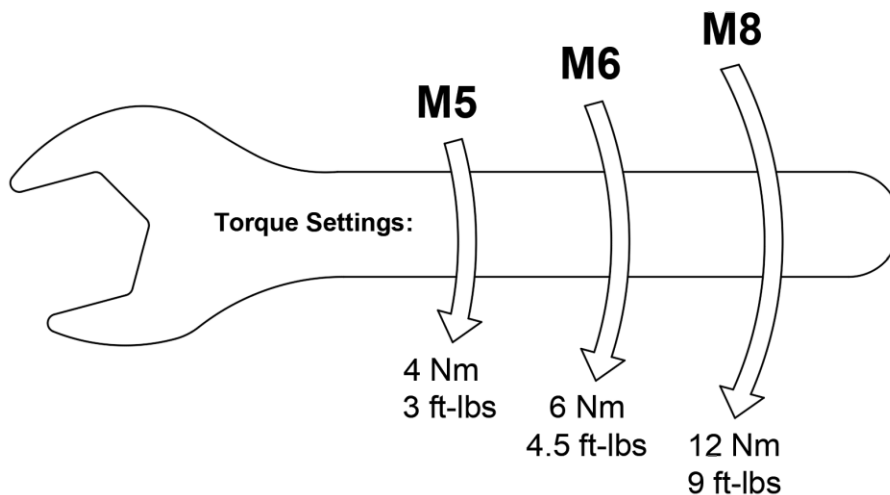
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List of necessary tools¹:

- 4 mm Allen Key (Hex)
- 10 mm wrench

Torque settings:

During assembly, use the recommended tightening torques for screw, unless other parameters are specified for a given connection.



¹ NOTE: The tools **are not** the part of the set.
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Installation:

The box tray requires a mounting base. It offers several mounting options, either inside or outside the vehicle (for example, on the Bison Gear Wheel Mount, on a roof rack, or directly to the vehicle). The mounting method depends on the customer's needs. The tray includes multiple mounting holes, allowing it to be used in a wide range of applications.

The example below shows mounting on a Bison Gear Wheel Mount (one of the most popular mounting bases), but the procedure is similar for all mounting bases.

!!!! The Wheel Mount is not part of the set .

Follow the steps below to install product correctly:

1. Start by preparing the product parts and gathering the necessary tools.
2. Choose the best tray position on the mounting base.
3. Screw the tray and base using **M6x16 flange bolts** and **M6 nuts**.

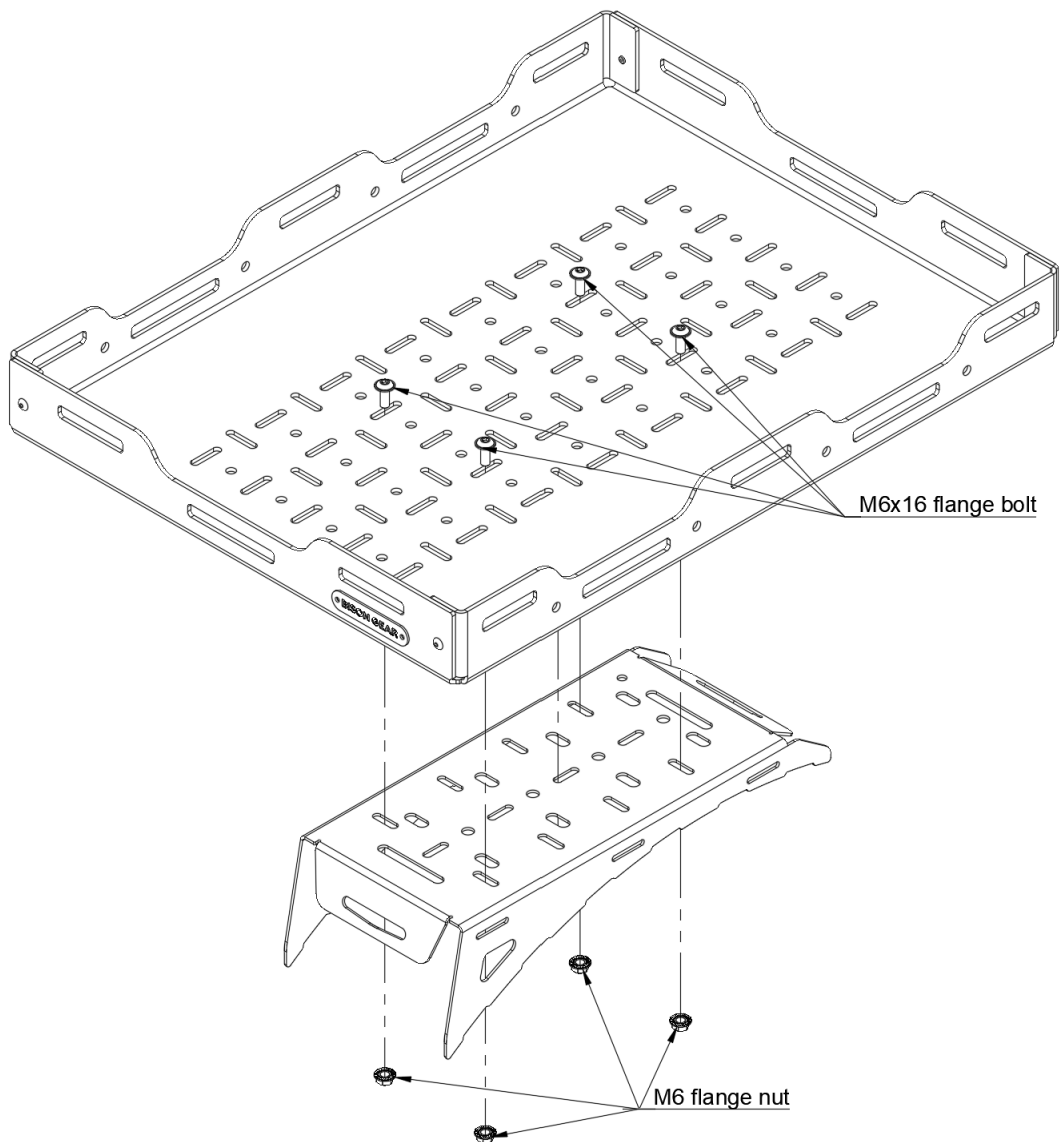
!!! WARNING !!!

The tray must be attached to the base with a minimum of four mounting bolts.

4. Tighten the bolts.



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Make sure that everything is mounted properly, and all the bolts are tightened.
If everything is correct, your work is done.

After driving 50km, check all the bolts and retighten them if necessary.



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Have a great time with Bison Gear products!



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