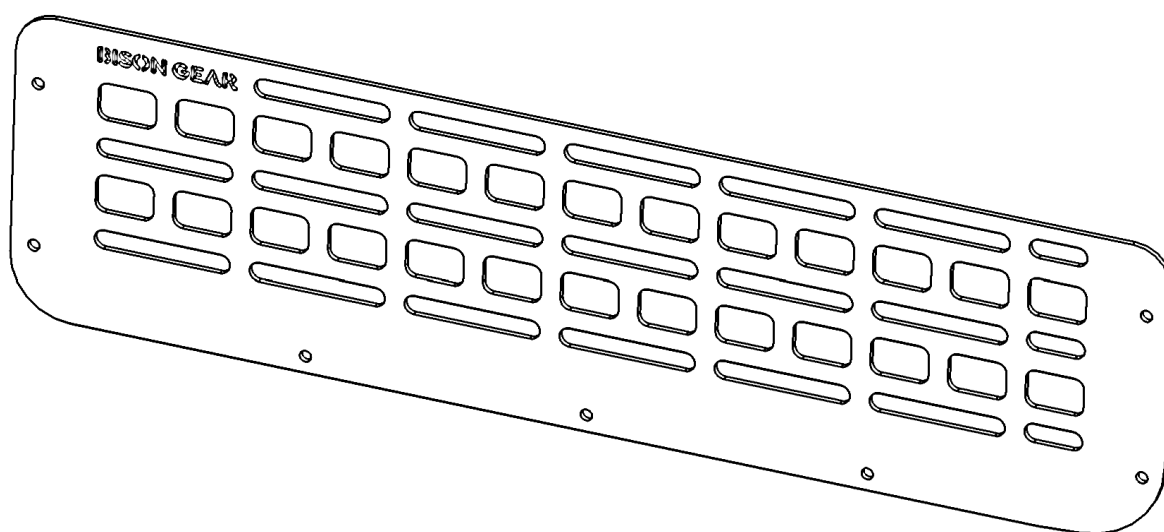




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Door Net Replacement Land Cruiser 120 Lexus GX 470 Installation guide

DN-120-ALU-BLACK





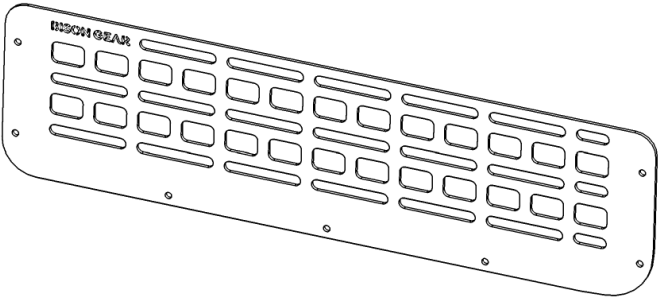
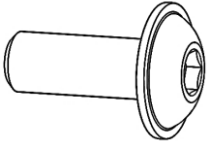
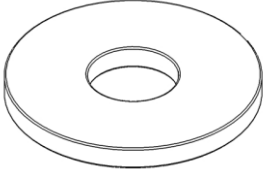
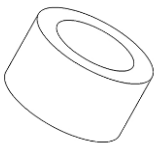
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Before you start

Before installation:

- Familiarize yourself with these instructions.
- Ensure that all listed parts and hardware are included in the package.
- Gather the required tool.

Part list

LP	PART	QTY	IMAGE
1	Door Net Replacement	1	
2	Flange bolt M5 DIN 6923	7	
3	Bolt M5x16 ISO 7380-2	7	
4	Wide plain washer M5 ISO 9021	7	
5	Spacer sleeve 6/9 H=5	7	



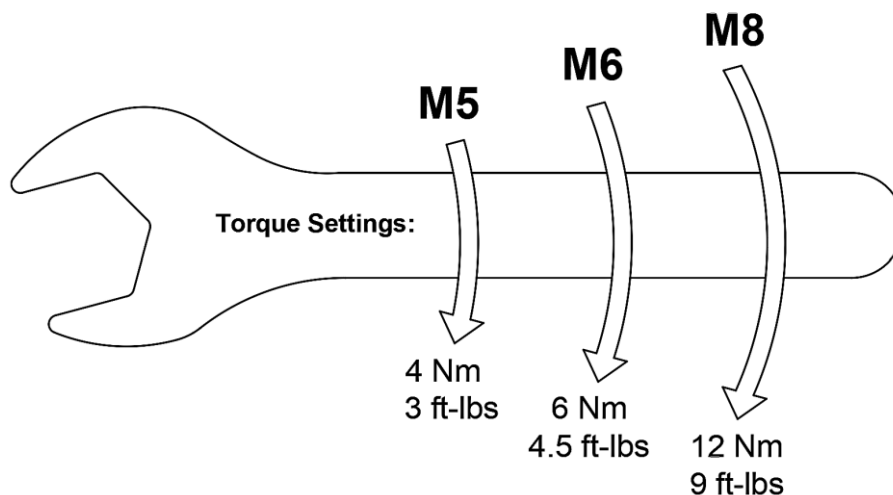
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✂ List of necessary tools¹:

- 3 mm Allen Key (Hex)
- 8 mm wrench

✂ Torque settings:

During assembly, use the recommended tightening torques for screw, unless other parameters are specified for a given connection.



¹ NOTE: The tools **are not** the part of the set.
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Installation:

Stretched-out factory nets no longer cut it—especially when you're on demanding off-road tracks. The Door Net Replacement for Toyota Land Cruiser LC120 and Lexus GX470 is a smart and rugged upgrade that ensures your belongings stay secure during every adventure.

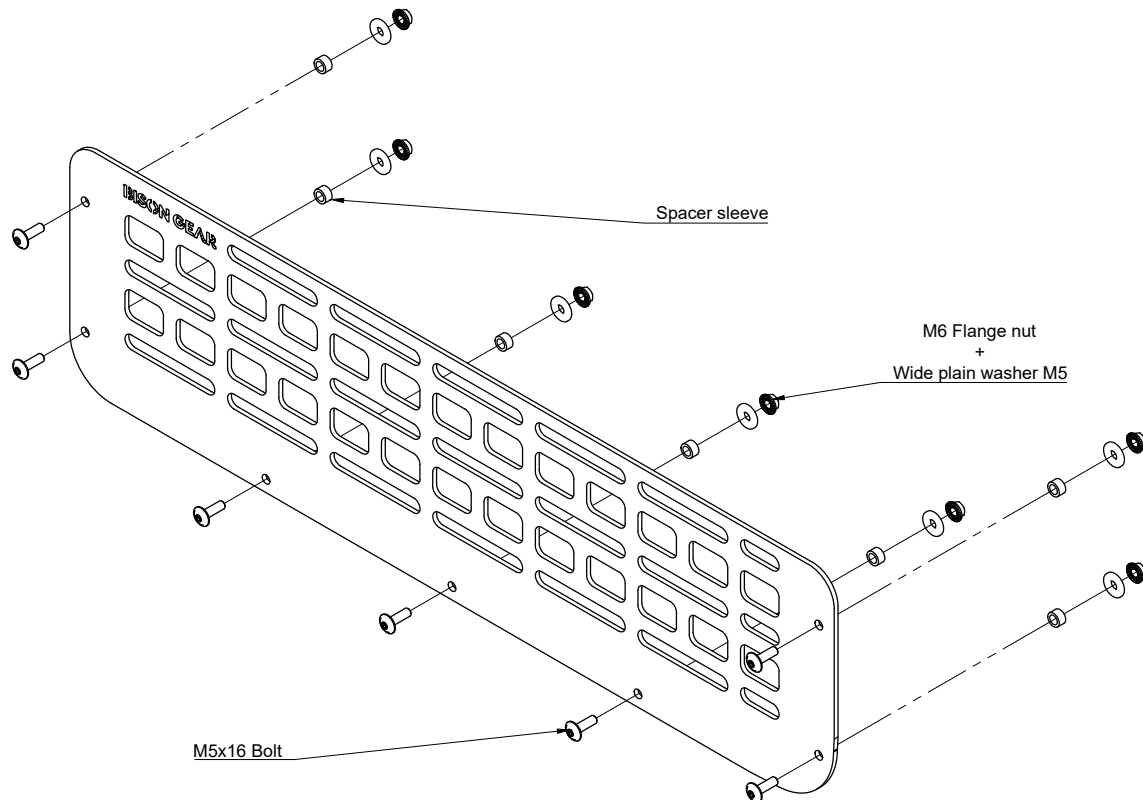
It fits in the factory rear door net location. Installation consists of replacing the factory net with the aluminum panel.

Follow the steps below to install product correctly:

1. Start by preparing the product parts and gathering the necessary tools.
2. Unfortunately, it is necessary to remove the entire back door cover to dismount the factory net and mount the replacement.
3. Place the aluminum panel on the cover. Remember to place the sleeve between the panel and the door cover. Slide the bolts into the holes (enlarge the cover holes if necessary) and secure them using wide plain washers and flange nuts.



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4. Tighten the bolts.
5. Make sure that everything is mounted properly, and all the bolts are tightened.
6. Mount the back door cover back in place



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Have a great time with Bison Gear products!



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