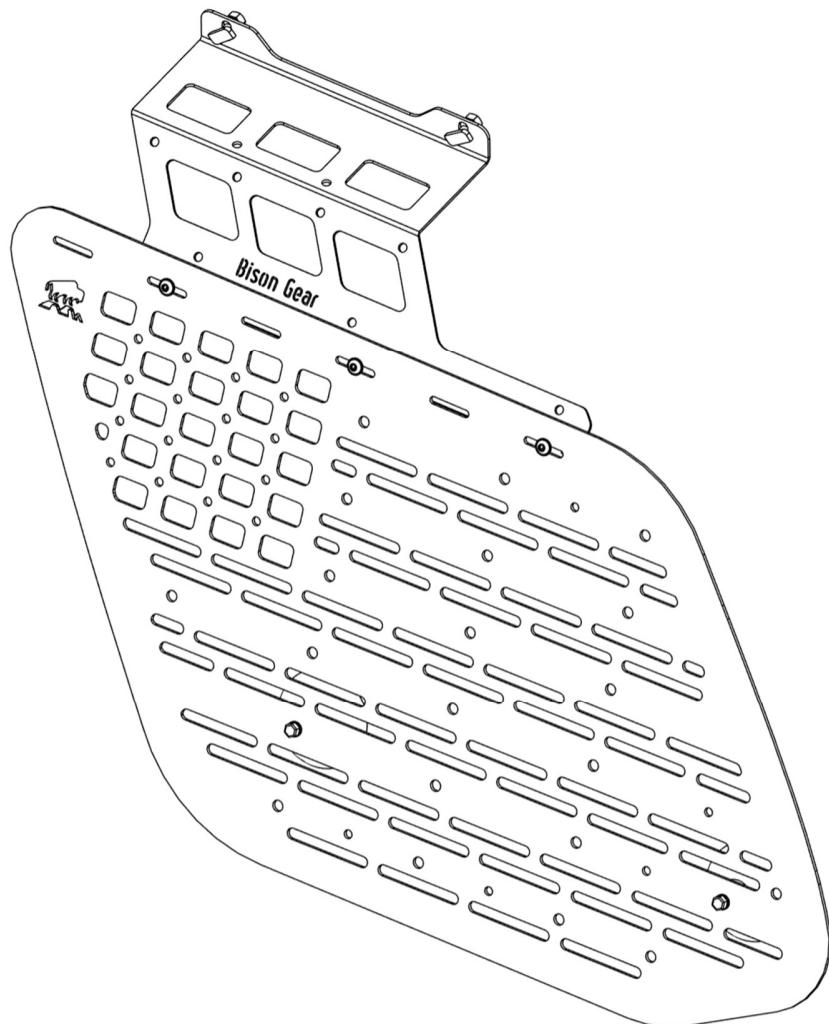




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TOYOTA 4RUNNER 5th GENERATION EXTERNAL MOLLE PANEL INSTALLATION GUIDE

4R5G-EXT-LEFT-FACTORY, 4R5G-EXT-RIGHT-FACTORY





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💡 Before you start

Familiarize yourself with these instructions. The Window Panel is shipped in one parcel. Ensure that all listed parts and hardware are present in the package. Gather the required tools.

⚙️ Part list – Left Panel

LP	PART	QTY	IMAGE
1	Panel	1	
2	Bracket L	1	



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3	Suction cup with M6 thread	2	
4	Flange bolt M6x16 ISO 7380-2	3	
5	T-bolt M8x20 DIN 186	2	
6	Flange nut M6 DIN 6923	3	
7	M6 Blind nut DIN 917	2	
8	Hex Nut M8 DIN 934	2	



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9	M8 Washer DIN 125	2	
10	M6 Washer DIN 125	2	
11	Spring washer DIN 127	2	

⚙️ Part list – Right Panel

LP	PART	QTY	IMAGE
1	Panel	1	



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2	Bracket R	1	
3	Suction cup with M6 thread	2	
4	Flange bolt M6x16 ISO 7380-2	3	
5	T-bolt M8x20 DIN 186	2	
6	Flange nut M6 DIN 6923	3	



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7	M6 Blind nut DIN 917	2	
8	Hex Nut M8 DIN 934	2	
9	M8 Washer DIN 125	2	
10	M6 Washer DIN 125	2	
11	Spring washer DIN 127	2	



List of necessary tools¹:

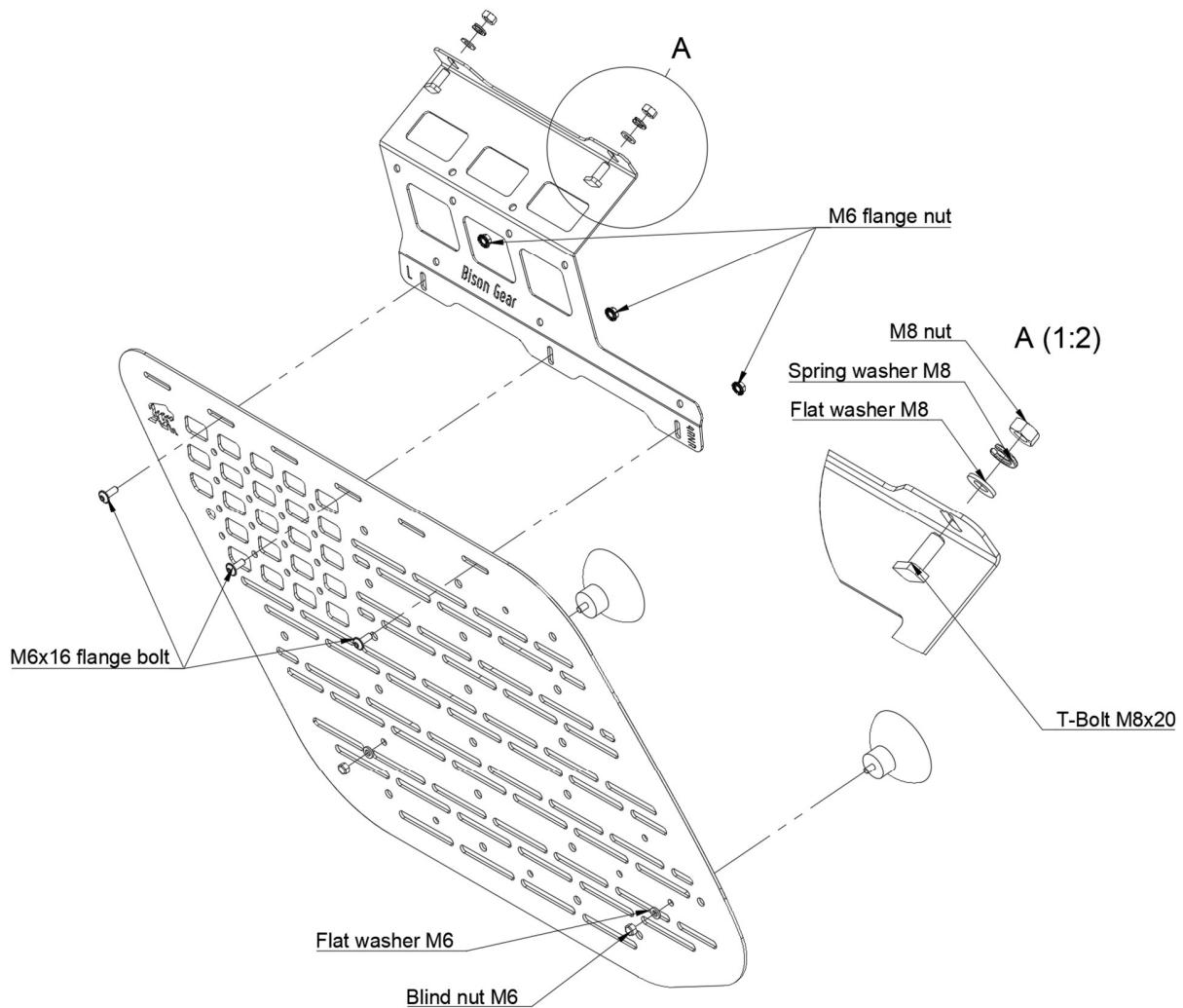
- **4 mm Allen Key (Hex)**
- **10 mm wrench**
- **13 mm wrench**

¹ NOTE: The tools are not the part of the set.
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External Molle Panel Diagram





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Installation:

Before you begin, familiarise yourself with the Diagram on **page 7**. There is an exploded view that shows you how to assemble all the external window panel components. **The Diagram refers to the left side panel, the right-side panel is a mirrored view.** Follow the steps below to the product correctly:

1. Start by preparing the product parts and gathering the necessary tools.
2. Screw the **suction cups** to the panel using **M6 blind nuts** and **M6 washers**.
3. Pre-screw the bracket to the panel using **M6x16 flange bolts** and **M6 flange nuts**.

!!! The panel is designed to work with factory railings.

4. Place the T-Bolt into the factory railing (there is a slot inside the railing where you have to slide the two T-bolts).
5. Place previously prepared panel on the car and pre-screw it to the factory railings using previously slide into T-Bolts, M8 washers and M8 spring washers. The bracket should stick to the inside plane of the railing.
6. Adjust the position of the panel.
7. Tighten all the bolts and nuts.
8. At least, push the panel to the window. The suction cups should stick to the window.

Make sure that everything is mounted properly, and all the bolts are tightened. If everything is correct, your work is done.

After driving 50 km, check all the bolts and re-tighten them if necessary.



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Have a great time with the Bison Gear product!



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