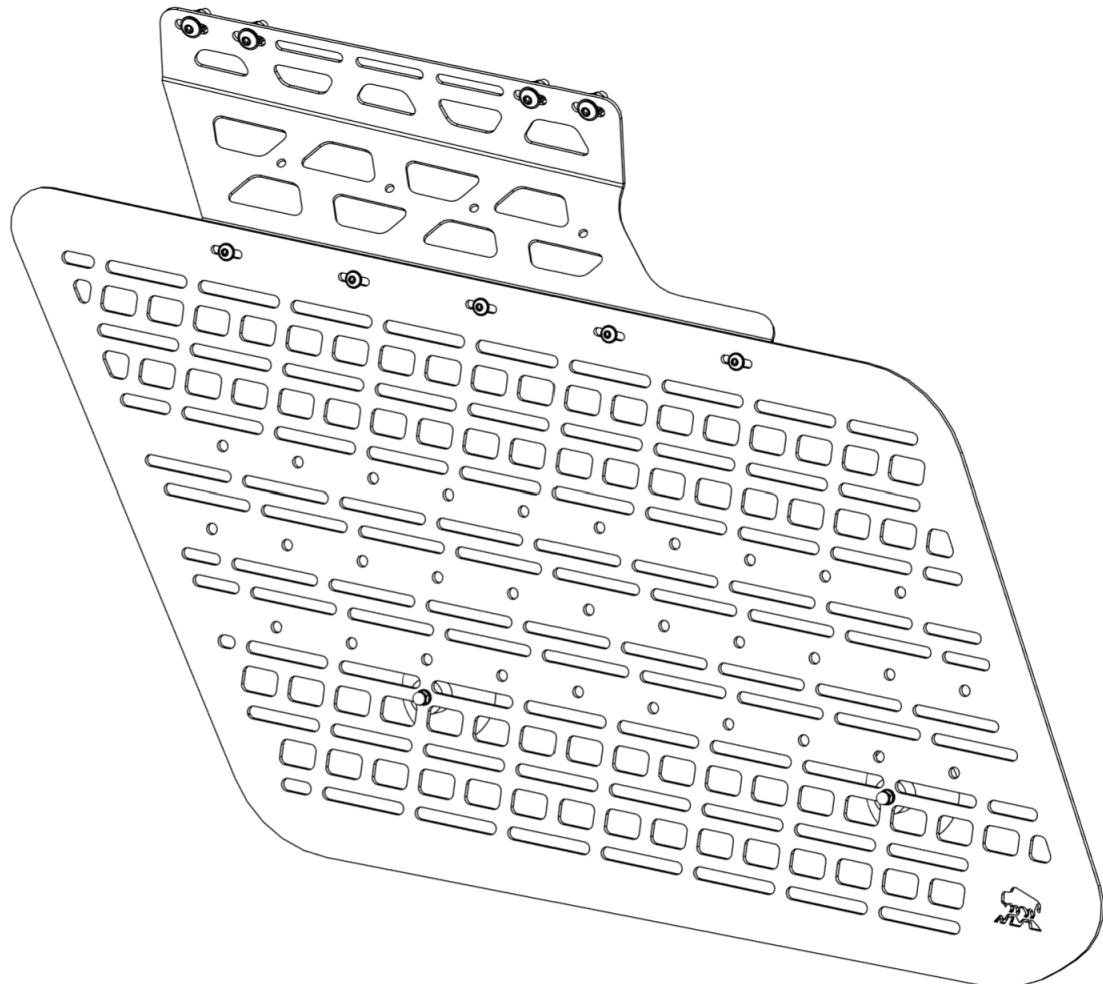




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Toyota 4runner 6 Gen External Molle Panel Installation Guide

EXT-4R6G-L; EXT-4R6G-R





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💡 Before you start

Familiarize yourself with these instructions. Ensure that all listed parts and hardware are present in package. Gather the required tools.

⚙️ Part list – Left Panel

LP	PART	QTY	IMAGE
1	Panel	1	
2	Upper bracket L	1	
3	Suction cup with M6 thread	2	
4	Bolt M6x16 ISO 7380-2	5	



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5	Bolt M8x25 ISO 7380-2	4	
5	Flat washer M6 DIN 125	2	
6	Flange nut M6 DIN 6923	5	
	Flange nut M8 DIN 6923	2	
7	Blind nut M6	2	



Part list – Right Panel

LP	PART	QTY	IMAGE
1	Panel	1	
2	Upper bracket R	1	
3	Suction cup with M6 thread	2	
4	Bolt M6x16 ISO 7380-2	5	
5	Bolt M8x25 ISO 7380-2	4	



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5	Flat washer M6 DIN 125	2	
6	Flange nut M6 DIN 6923	5	
	Flange nut M8 DIN 6923	2	
7	Blind nut M6	2	

➤ List of necessary tools¹:

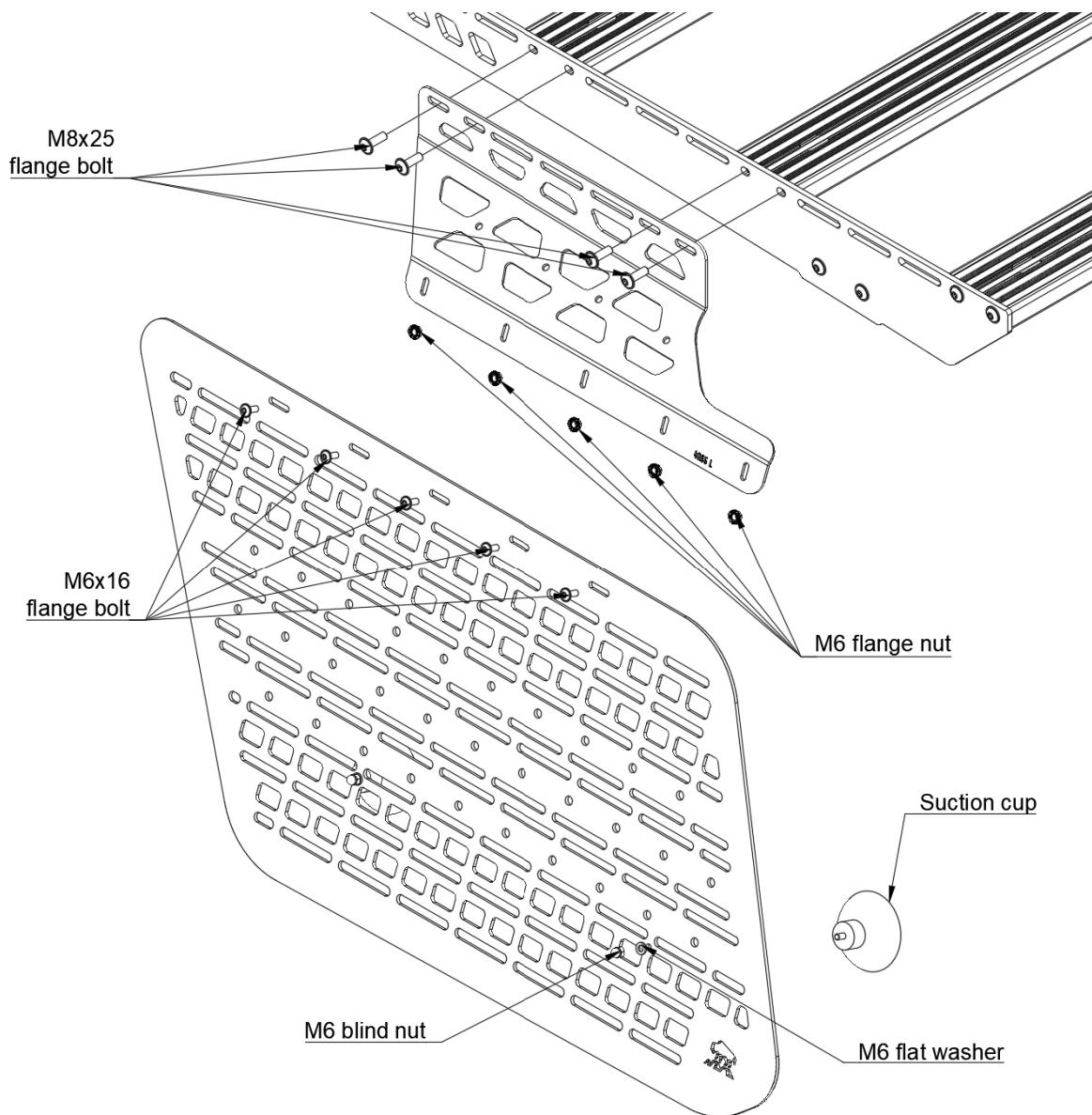
- **4 mm Allen Key (Hex)**
- **5 mm Allen Key (Hex)**
- **10 mm wrench**
- **13 mm wrench**

¹ The tools **are not** the part of the set.



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External Molle Panel Diagram





Installation:

Before you start to work, familiarize with the **Diagram** on **page 6**. There is an exploded view that shows you how to assemble the external window panel parts together. The Diagram refers to the left side panel, the right side panel is a mirror view.

Follow the steps below to the product correctly:

1. Start by preparing the product parts and gathering the necessary tools.
2. Screw the suction cups to the panel using M6 blind nuts and M6 washers.
3. Pre-screw the upper holder to the panel using M6x16 flange bolts and M6 flange nuts.

!!! The panel is designed to work with flat vertical surface - like roof rack side rails. It is dedicated for Bison Gear roof rack but it is also prepared for other producers roof rack. Before you start installing the panel to other producers roof rack make sure that it is fits to that kind of product.

4. Place previously prepared panel on the car and pre-screw it to the roof rack. The set includes 4 x M8 flange bolts and 4 x M8 nuts which are dedicated to screw the panel to the rack.

When you are installing the panel to the Bison Bear roof rack you can use M8 bolts which are used to screw the crossbars into the rack.



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!!! The panel should be screwed to the roof rack with a minimum of 4 bolts.

5. Adjust the position of the panel.

6. Tighten all the bolts and nuts.

Make sure that everything is mounted properly, and all the bolts are tightened. If it everything is correct, your work is done.

After driving 50km, check all the bolts and re-tighten them if necessary.

Have a good time with the Bison Gear product!



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