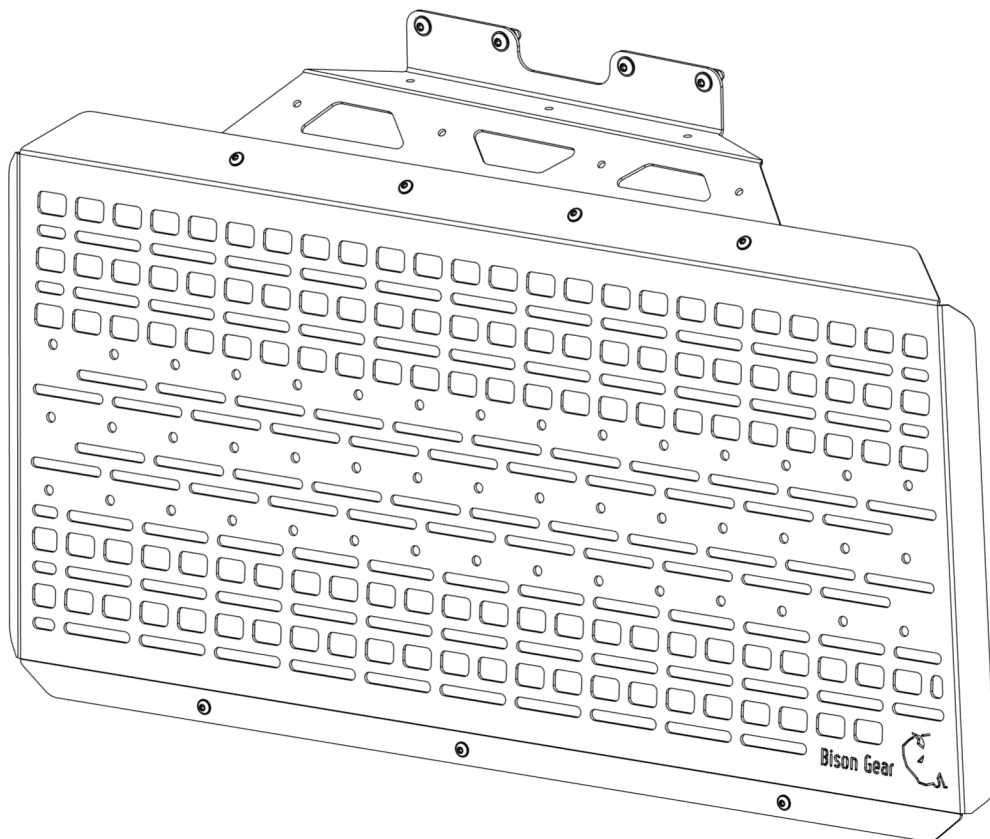




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# Ford Bronco 6G 2-Door External Molle Panel Installation Guide

**EXT-BRN-6G2D**



## Before you start

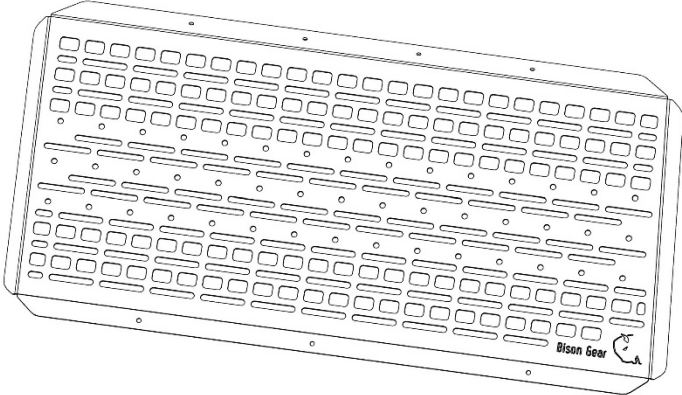
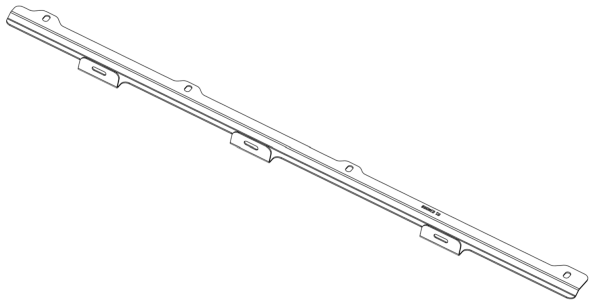
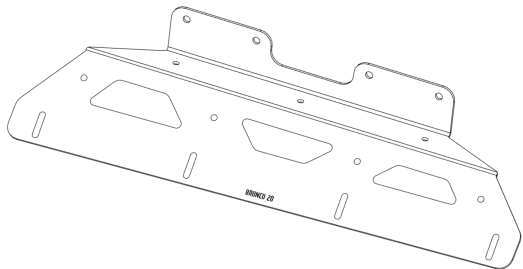

Familiarize yourself with these instructions.

Ensure that all listed parts and hardware are present in package. Gather the required tools.  
The installation will necessitate one adult.

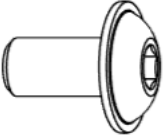
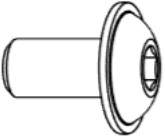




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## ⚙ Part list – **Left panel**

LP	PART	QTY	IMAGE
1	Left panel	1	
2	Left bracket	1	
3	Left upper bracket	1	
4	Protection tape	2.1 m	

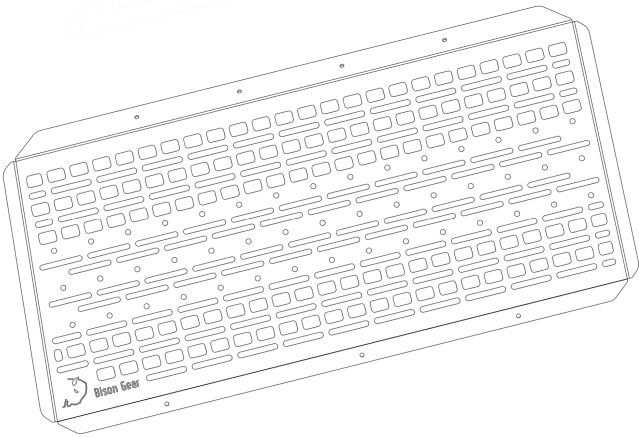
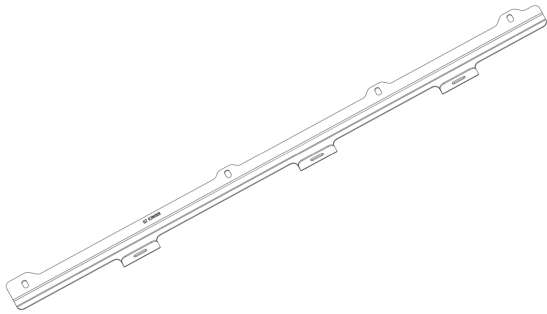
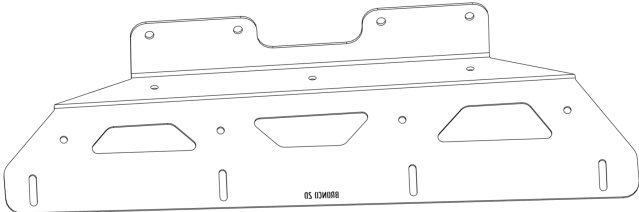


<b>5</b>	Flange bolt M8x25 ISO 7380-2	<b>4</b>	
<b>6</b>	Flange bolt M6x16 ISO 7380-2	<b>7</b>	
<b>7</b>	Flange nut M8 DIN 6923	<b>4</b>	
<b>8</b>	Flange nut M6 DIN 6923	<b>7</b>	


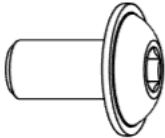
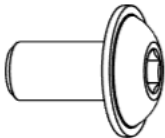




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## ⚙ Part list – Right panel

LP	PART	QTY	IMAGE
1	Right panel	1	 A perspective view of a rectangular metal panel with a grid of rectangular slots. A small 'Bison Gear' logo is visible in the bottom left corner.
2	Right bracket	1	 A long, narrow metal bracket with a curved end and several mounting holes.
3	Right upper bracket	1	 A wide, flat metal bracket with a raised central section and several mounting holes.



4	Protective tape	2.1 m	
5	Flange bolt M8x25 ISO 7380-2	4	
6	Flange bolt M6x16 ISO 7380-2	7	
7	Flange nut M8 DIN 6923	4	
8	Flange nut M6 DIN 6923	7	

## List of necessary tools<sup>1</sup>:

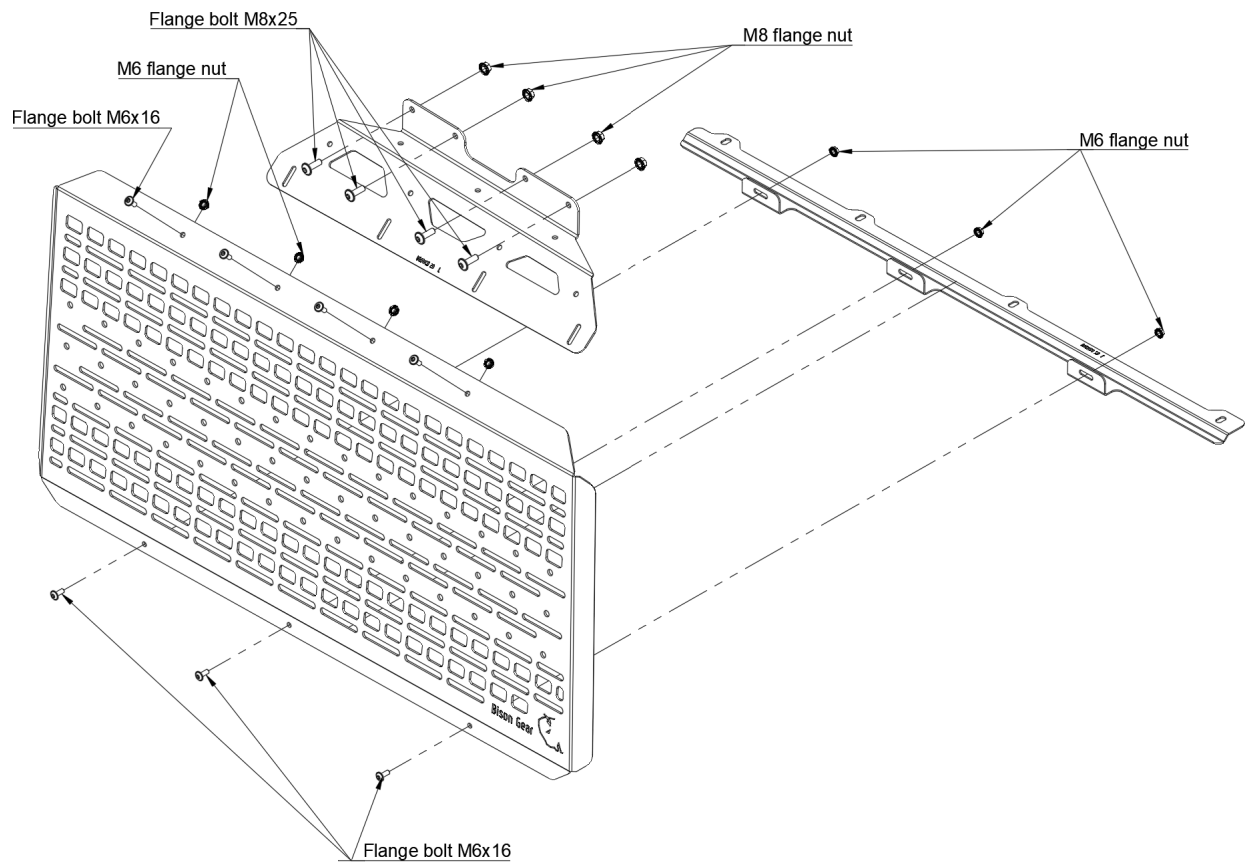
- 4 mm Allen Key (Hex)
- 5 mm Allen Key (Hex)
- 10 mm wrench
- 13 mm wrench

<sup>1</sup> The tools **are not** the part of the set.



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## Internal Molle Panel Diagram





## Installation:

Before you start to work familiarize with **Internal Molle Panel Diagram** on **page 6**. There is an exploded view that shows you how to install the product. First read the instruction below and then follow the instructions steps to install the product correctly.

1. To install some parts of the panel (left or right bracket) you need to take off the hard top. Dismount the hard top according to the Bronco owner's manual.
2. Unscrew the top screws of the rear wheel arch **according to the photo below**.







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3. There are two ways of glueing protective tape to separate body of the car and molle panel bracket:

- Place the bracket and mark the start and end of the bracket on the car's body (now you know where glue the protective tape) and glue the protective tape on where the bracket and car's body meet.
- Glue the protective tape on the underside of the bracket and trim the tape to its shape.



4. Screw the bracket (left/right) using **the factory bolts** and **tighten the bolts**.

5. Place the hard top back on the car and screw it according to the car's owner's manual.





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6. The panel demands flat vertical face of the roof rack to mount the upper panel bracket. Mount the roof rack according to Roof Rack-Installation guide.

**\*\*\*NOTE: The top bracket (left or right) is dedicated for Bison Gear Roof Rack for Ford Bronco 2-Door and we do not guarantee that it will fits to other manufacturer's roof racks.**

7. Mount the upper bracket and the panel together using **M6x16 bolts** and **M6 nuts**. Pre-screw only the bolts.
8. Place the panel on the car and screw it to the roof rack using **M8x25 bolt** and **nut**.
9. Screw the panel to the lower bracket using **M6x16 bolt** and **M6 nut**.
10. Regulate the vertical and horizontal position of the panel.
11. Tighten all bolts.

Make sure that everything is mounted properly, and all the bolts are tightened. If it everything is correct, your work is done.

**After driving 30km with your panel, check all the bolts and retighten them if necessary.**



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**Have a good time with Bison Gear product!**



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