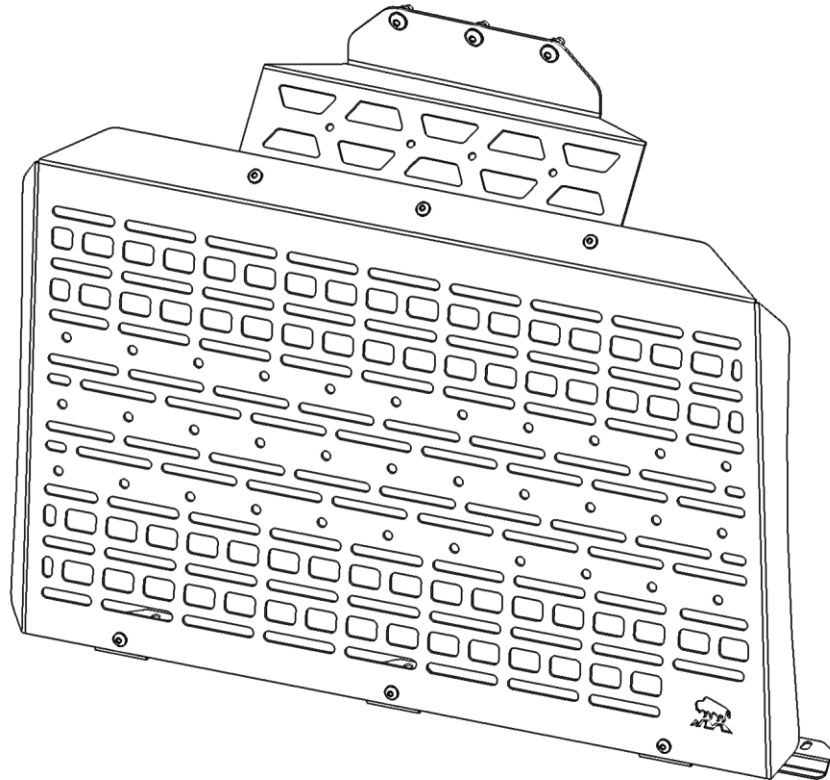




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Ford Bronco 6G 4-Door Internal Molle Panel Installation Guide

EXT-BRN-6G4D-L; EXT-BRN-6G4D-R



Before you start

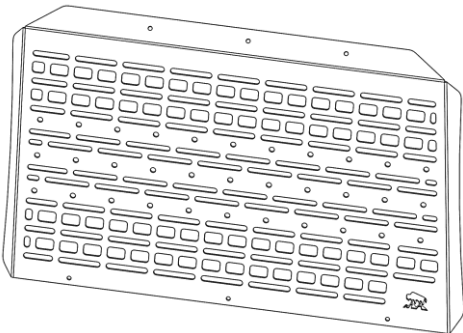
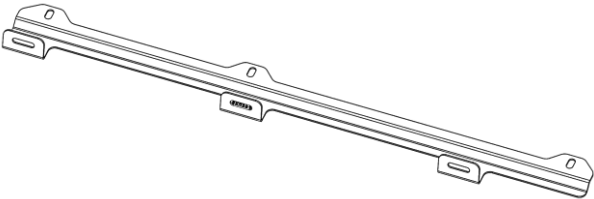
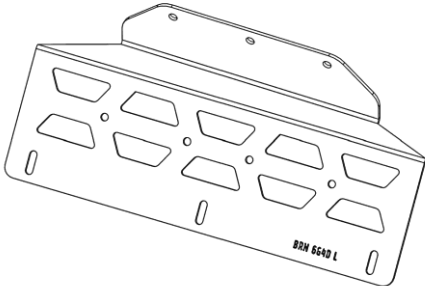
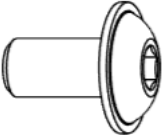
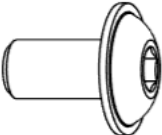
Familiarize yourself with these instructions. The Internal Molle Panel is shipped in one package. Ensure that all listed parts and hardware are present in package. Gather the required tools. The installation will necessitate one adult.



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Part list – Left panel -EXT-BRN-6G4D-L

LP	PART	QTY	IMAGE
1	Left panel	1	
2	Left lower bracket	1	
3	Left upper bracket	1	
4	Flange bolt M6x16 ISO 7380-2	6	
5	Flange bolt M8x25 DIN 6921	3	

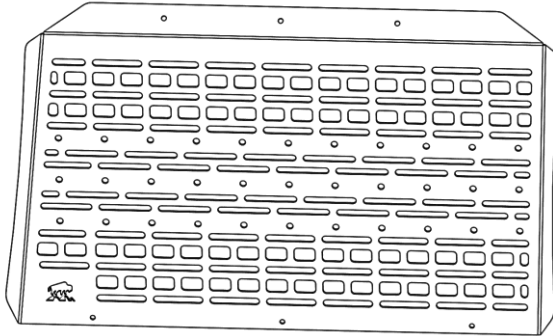
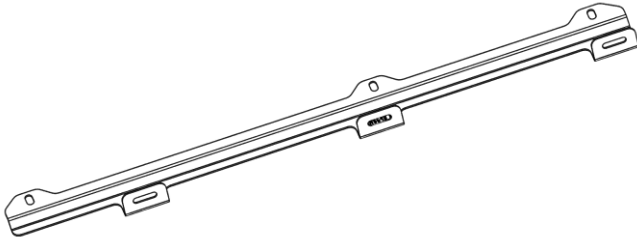


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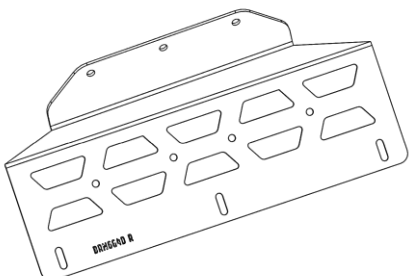
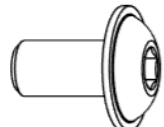
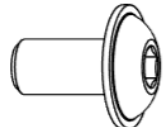



6	Flange nut M6 DIN-6923	6	
7	Flange nut M8 DIN-6923	3	
8	Protection tape	1.5 m	



Part list – **Right panel** -EXT-BRN-6G4D-R

LP	PART	QTY	IMAGE
1	Right panel	1	
2	Right lower bracket	1	



3	Right upper bracket	1	
4	Flange bolt M6x16 ISO 7380-2	6	
5	Flange bolt M8x25 DIN 6921	3	
6	Flange nut M6 DIN-6923	6	
7	Flange nut M8 DIN-6923	3	
8	Protection tape	1.5 m	

List of necessary tools¹:

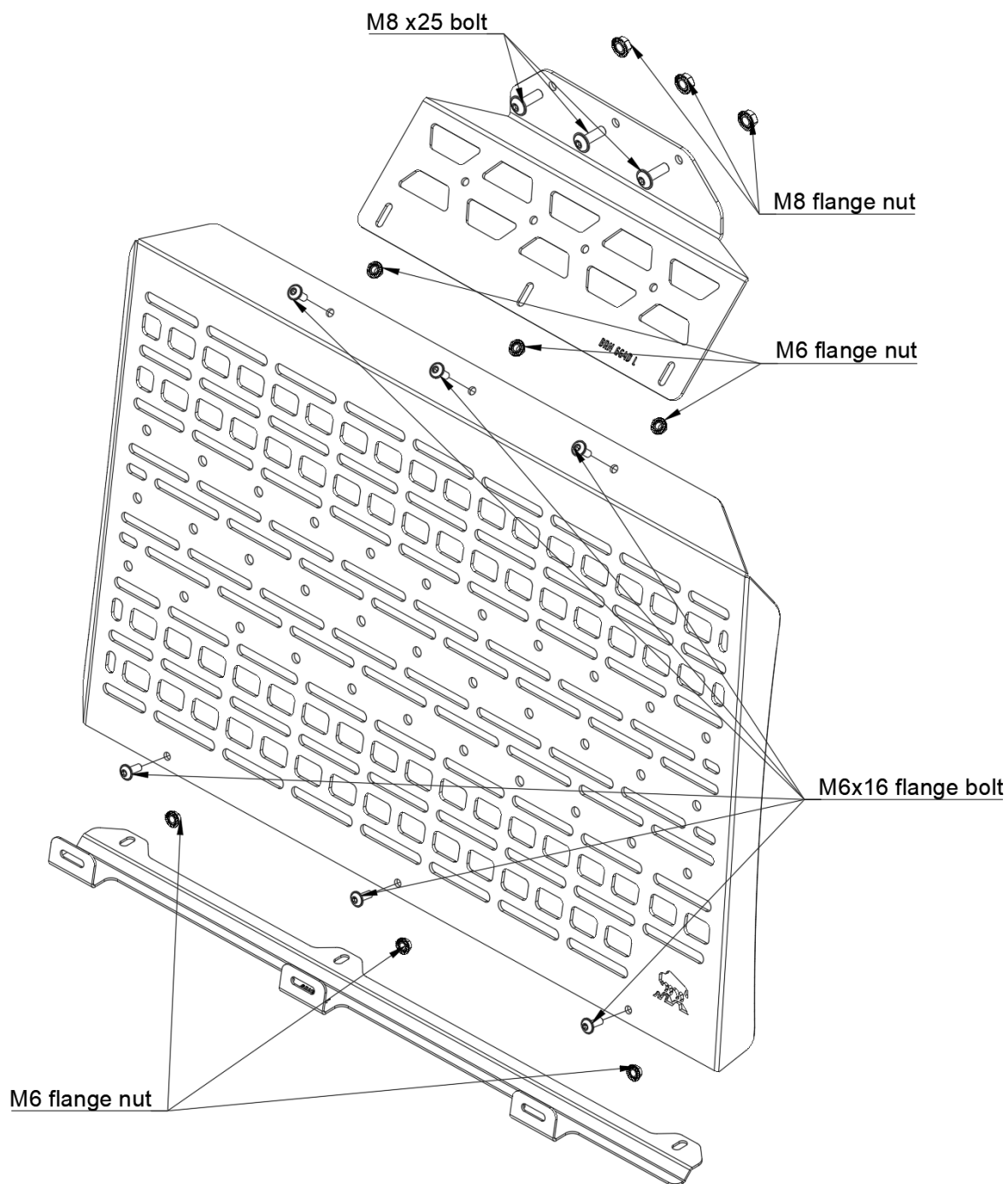
- 4 mm Allen Key (Hex)
- 5 mm Allen Key (Hex)
- 10 mm wrench
- 13 mm wrench

¹ The tools **are not** the part of the set.



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External MOLLE Panel Diagram





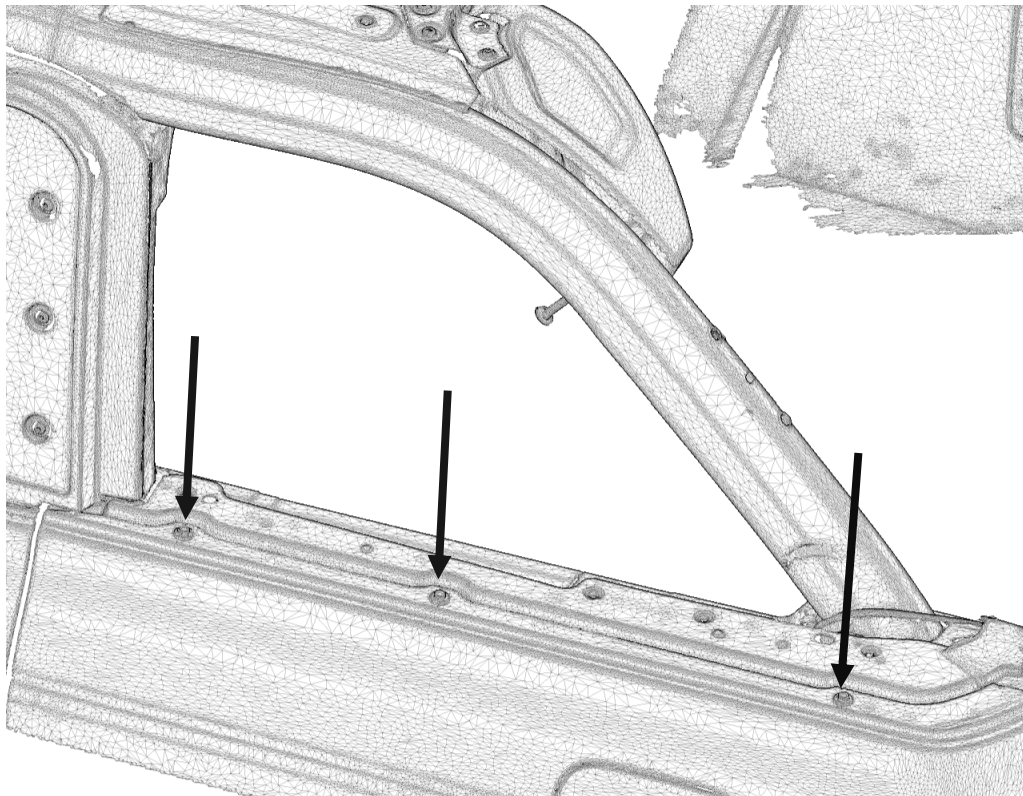
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Installation:

Before you start to work, familiarize with the **Diagram** on **page 5**. There is an exploded view that shows you how to assemble the window panel parts together. Follow the steps below to the product correctly:

1. To install some parts of the panel (left or right bracket) you need to take off the hard top. Dismount the hard top according to the Bronco owner's manual.
2. Unscrew the top screws of the rear wheel arch **according to the picture below**.





3. There are two ways of glueing **protective tape** to separate body of the car and molle panel bracket:
 - Place the bracket and mark the start and end of the bracket on the car's body (now you know where glue the protective tape) and glue the protective tape on where the bracket and car's body meets.
 - Glue **the protective tape** on the underside of the bracket and trim the tape to its shape.



4. Screw the bracket (left/right) using **the factory bolts** and **tighten the bolts**.
5. Place the hard top back on the car and screw it according to the car's owner's manual.



6. The panel demands flat vertical face of the roof rack to mount the upper panel bracket. Mount the roof rack according to Roof Rack-Installation guide.

*****NOTE: The top bracket (left or right) is dedicated for Bison Gear Roof Rack for Ford Bronco 4-Door and we do not guarantee that it will fits to other manufacturer's roof racks.**

7. Mount the upper bracket and the panel together using **M6x16 bolts** and **M6 nuts**. Pre-screw only the bolts.
8. Place the panel on the car and screw it to the roof rack using **M8x25 bolts** and **M8 nuts**.
9. Screw the panel to the lower bracket using **M6x16 bolts** and **M6 nuts**.
10. Regulate the vertical and horizontal position of the panel.
11. Tighten all the bolts

Make sure that everything is mounted properly, and all the bolts are tightened. If it everything is correct, your work is done.

After driving 50km with your panel, check all the bolts and retighten them if necessary.



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Have good time with Bison Gear products!



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