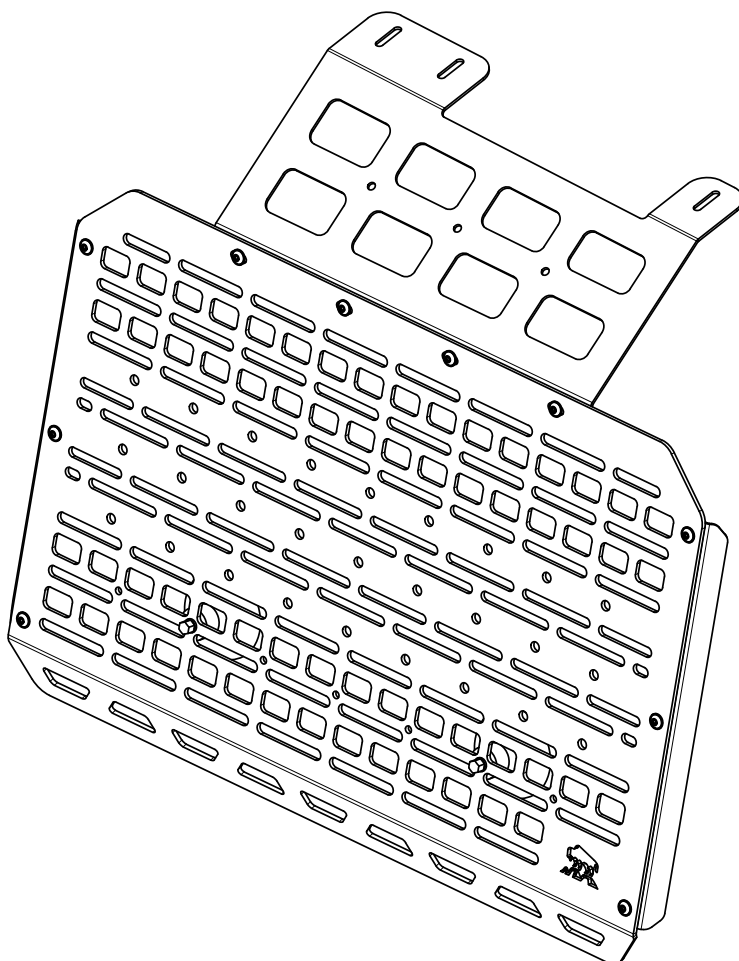




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LAND ROVER DEFENDER L663 LARGE EXTERNAL MOLLE PANEL INSTALLATION GUIDE

EXT-L663-01-L, EXT-L663-01-R



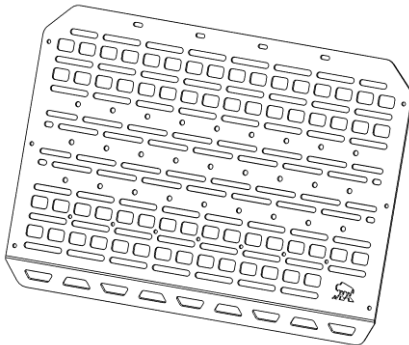
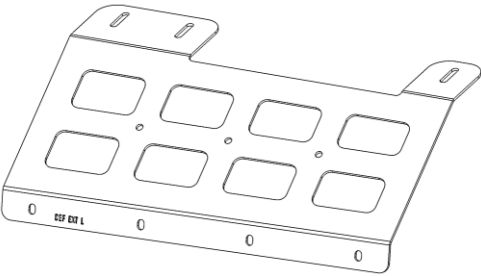
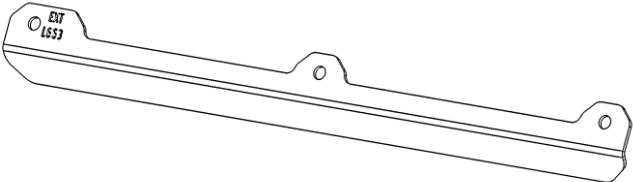


Before you start

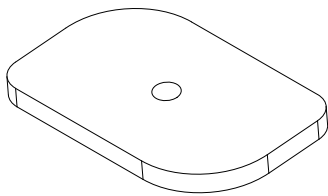
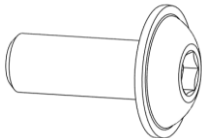
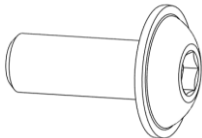
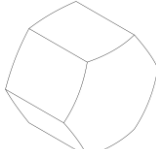
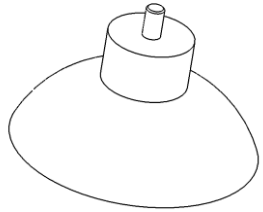
Before installation:

- Familiarize yourself with these instructions.
- Ensure that all listed parts and hardware are included in the package.
- Gather the required tool.

Part list – Left panel

LP	PART	QTY	IMAGE
1	Panel	1	
2	Bracket L	1	
3	Side brackets	2	

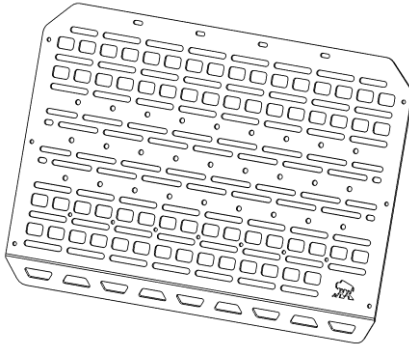
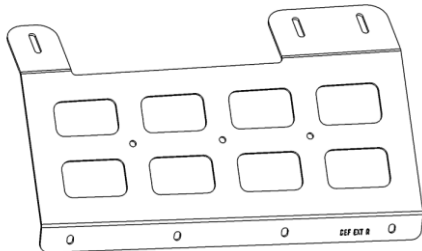
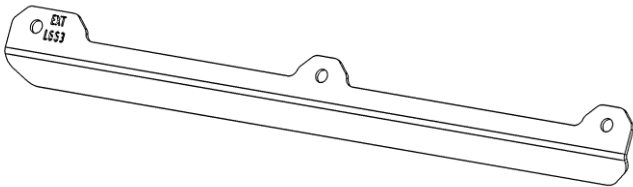
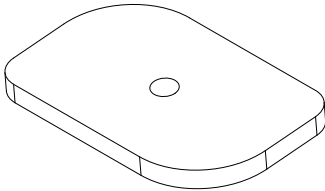


4	Mounting plate	3	
5	Flange bolt M6x16 ISO 7380-2	7	
6	Flange bolt M6x12 ISO 7380-2	6	
7	Flange nut M6 DIN 6923	10	
8	M6 Blind nut DIN 917	2	
9	M6 Washer DIN 125	2	
10	Suction cup with M6 thread	2	

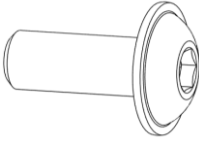
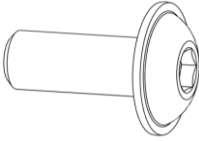
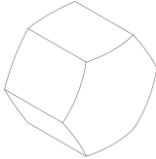
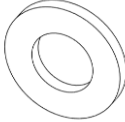
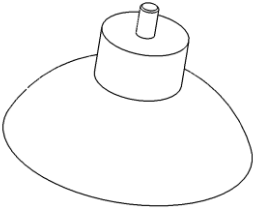


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⚙ Part list – Right panel

LP	PART	QTY	IMAGE
1	Panel	1	
2	Bracket R	1	
3	Side bracket	2	
4	Mounting plate	3	



5	Flange bolt M6x16 ISO 7380-2	7	
6	Flange bolt M6x12 ISO 7380-2	6	
7	Flange nut M6 DIN 6923	10	
8	M6 Blind nut DIN 917	2	
9	M6 Washer DIN 125	2	
10	Suction cup with M6 thread	2	



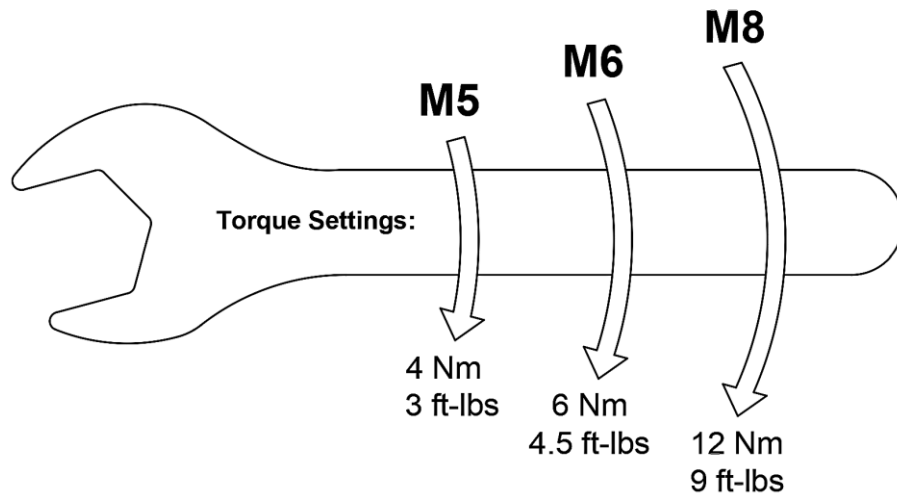
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✂ List of necessary tools¹:

- 4 mm Allen Key (Hex)
- 10 mm wrench

✂ Torque settings:

During assembly, use the recommended tightening torques for screw, unless other parameters are specified for a given connection.



¹ NOTE: The tools **are not** the part of the set.



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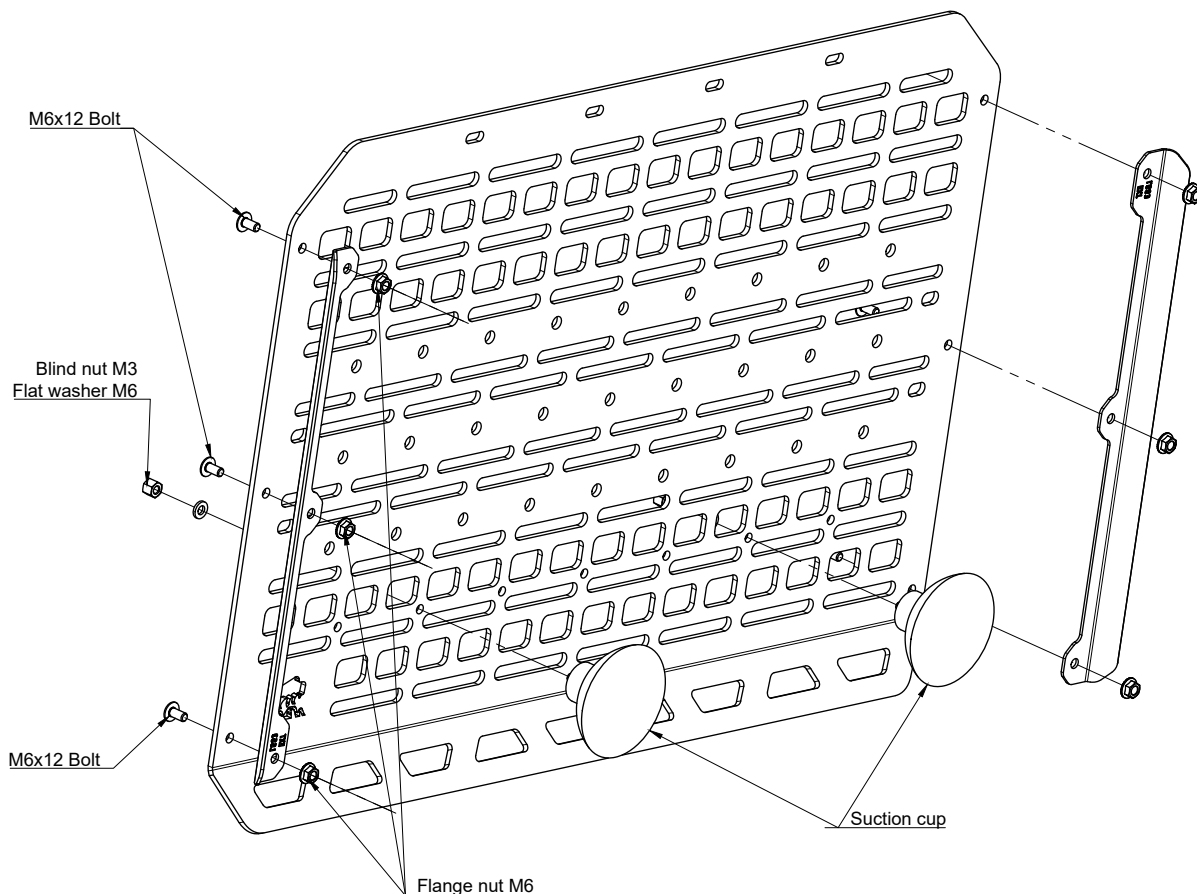
Installation:

The external panel requires OEM roof railings for installation. The panel is designed to work both with and without the **Bison Gear** roof rack, allowing you to choose the configuration that best suits your needs.

The Diagram refers to the left side panel, the right-side panel is a mirrored view.

Follow the steps below to the product correctly:

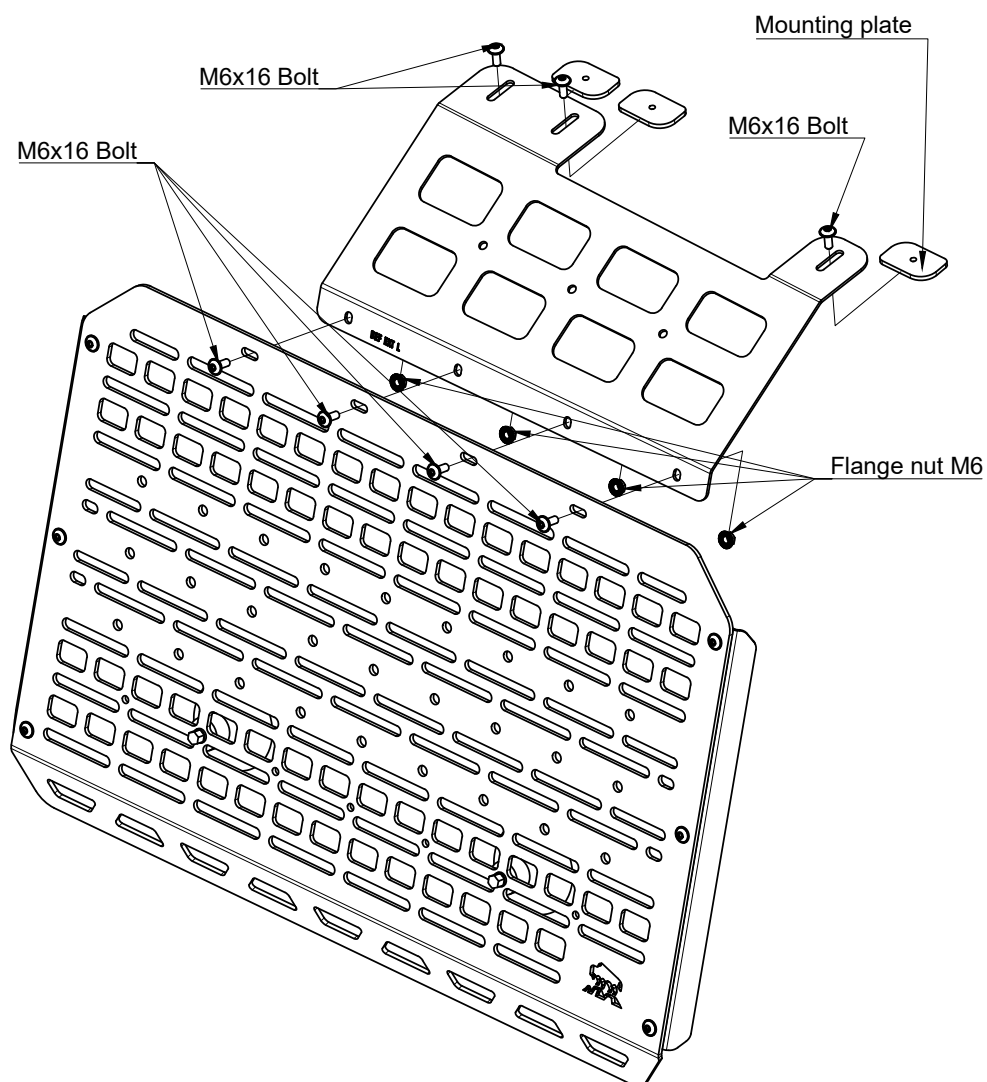
1. Start by preparing the product parts and gathering the necessary tools.
2. Screw the suction cups to the panel using M6 blind nuts and M6 washers and side brackets using M6x12 bolts and flange nuts.





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3. Pre-screw the bracket to the panel using M6x16 flange bolts and M6 flange nuts.
4. Put the mounting plates inside the factory railing
5. Pre-screw the bracket to mounting plates using M6x16 flange bolts.





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6. Adjust the position of the panel.
7. Press the suction cups against the car window to create a vacuum seal.
8. Tighten all the bolts and nuts. Beware not to overtighten the bolts connected to the mounting plates as not to damage the railing.

Make sure that everything is mounted properly, and all the bolts are tightened. If everything is correct, your work is done.

After driving 50 km, check all the bolts and re-tighten them if necessary.



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Have a great time with the Bison Gear product!



Email: contact@bison-gear.com

Phone: **+48 505 642 981**