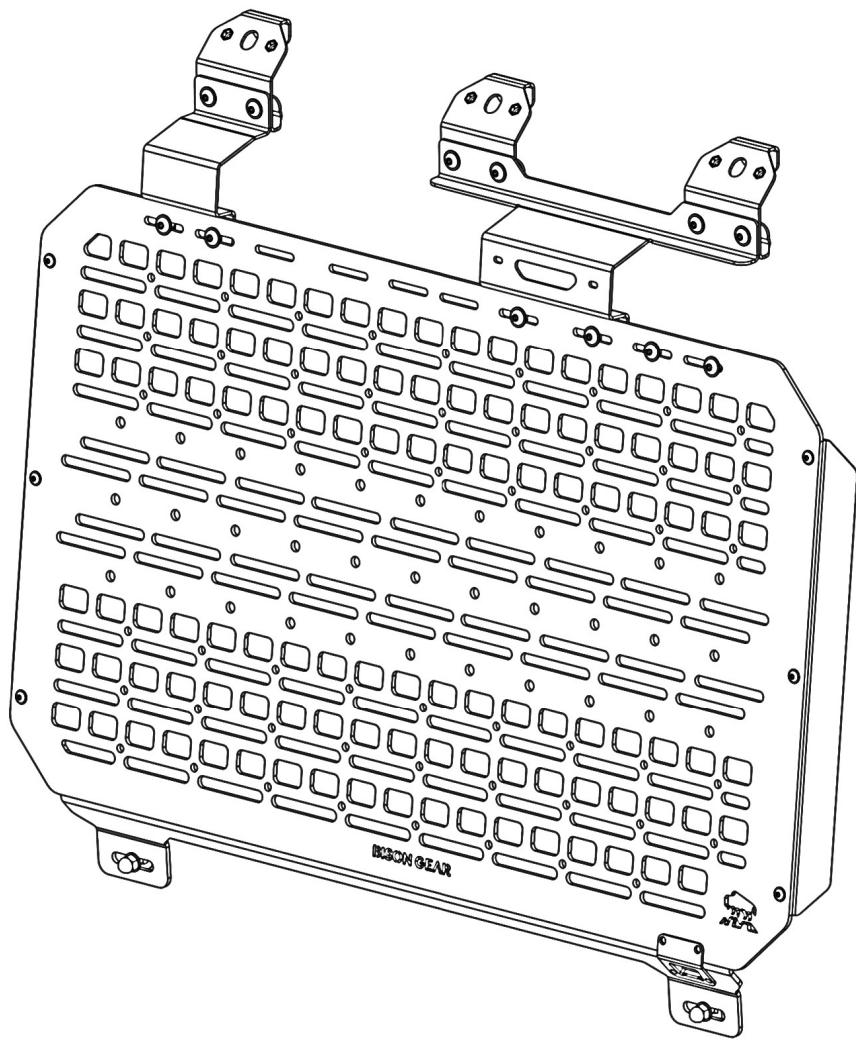




BISON GEAR

INEOS Grenadier External Molle Panel Installation Guide

GRND-EXT-LEFT; GRND-EXT-RIGHT





BISON GEAR

💡 Before you start

Familiarize yourself with these instructions. Ensure that all listed parts and hardware are present in package. Gather the required tools.



Part list – Left Panel

LP	PART	QTY	IMAGE
1	Panel	1	
2	Large panel bracket L	1	
3	Small panel bracket	1	



4	C bracket	3	
5	Panel wind deflector	2	
6	L-Track stud M8x20	2	
7	Bolt M5x12 ISO 7380-2	6	
8	Bolt M6x16 ISO 7380-2	12	
9	Flange nut M6 DIN 6923	6	



Part list – Right Panel

LP	PART	QTY	IMAGE
1	Panel	1	
2	Large panel bracket R	1	
3	Small panel bracket	1	
4	C shape bracket	3	



5	Panel wind deflector	2	
6	L-Track stud M8x20	2	
7	Bolt M5x12 ISO 7380-2	6	
8	Bolt M6x16 ISO 7380-2	12	
9	Flange nut M6 DIN 6923	6	

✖ List of necessary tools¹:

- 3 mm Allen Key (Hex)
- 4 mm Allen Key (Hex)
- 10 mm wrench
- 13 mm wrench

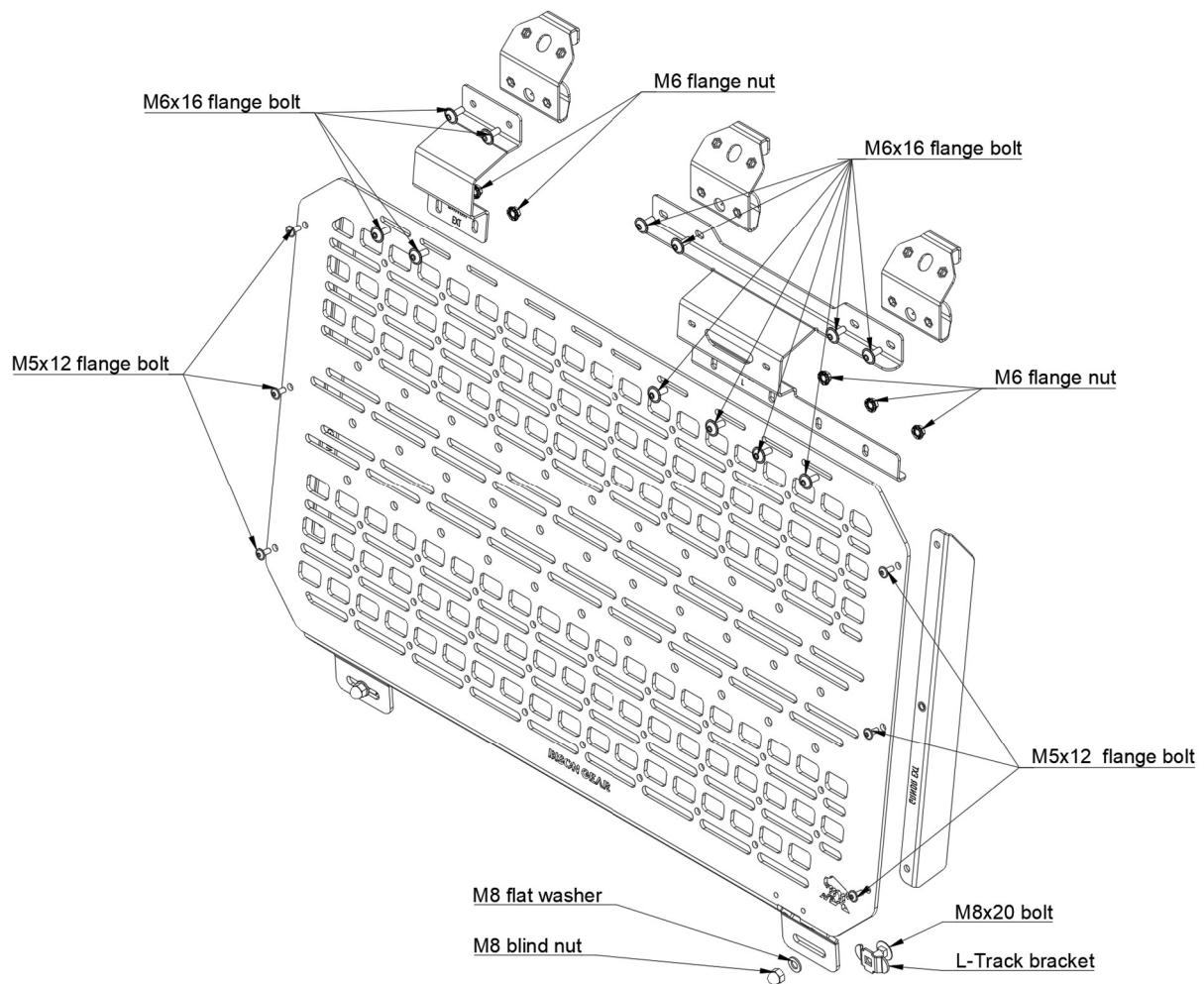
¹ The tools **are not** the part of the set.



BISON GEAR

External Molle Panel Diagram

left side

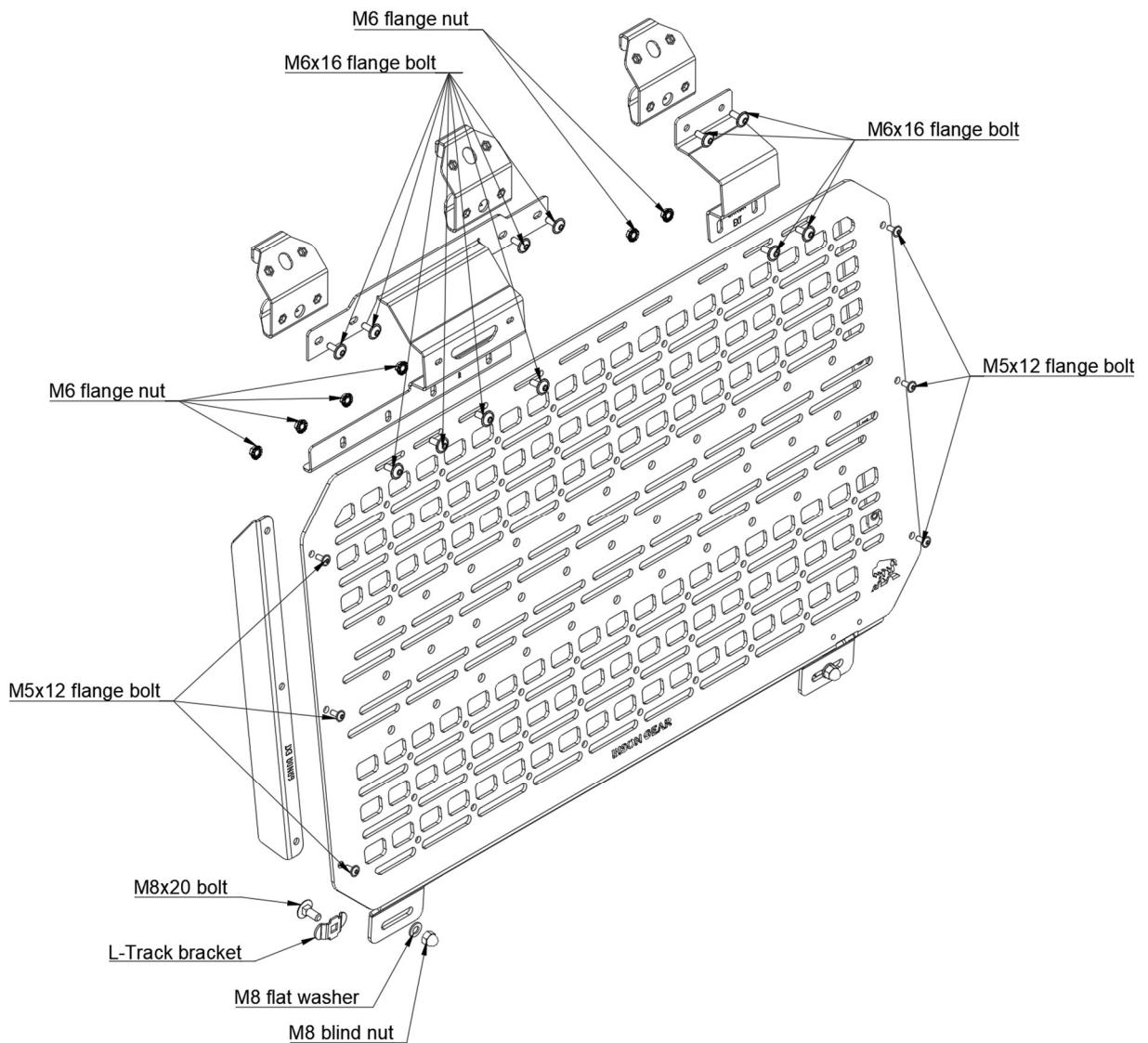




BISON GEAR

External Molle Panel Diagram

right side





⚙️ Installation:

Before you start to work, familiarize with the **Diagram on page 6 / 7**. There is an exploded view that shows you how to assemble the external window panel (right / left) parts together. The diagram - page 6 refers to the left side panel, the diagram - page 7 refers to the right side panel.

Follow the steps below to the product correctly:

1. Start by preparing the product parts and gathering the necessary tools.
2. Remove the factory bolts from the factory roof bars using a TX30 bit or screwdriver. Install **the C shape brackets** using the same factory bolts. Repeat it for all 3 brackets.



3. Screw **the wind deflectors** to the panel using **M5x12 flange bolts**.



4. Pre-screw **the large panel bracket** and **small panel bracket** to **the panel** using **M6x16 bolts** and **M6 flange nuts**.
5. Place **the panel** on the car and screw it to the previously screwed C shape brackets using **M6x16 flange bolts**.
6. Place **the M8x20 bolts** and **L-Track bracket** into L-Track bar on the side of your car, place the panel and pre-screw it using **M8 flat washer** and **M8 blind nut**.
7. Adjust the position of the panel.
8. Tighten all the bolts and nuts.

Make sure that everything is mounted properly, and all the bolts are tightened. If it everything is correct, your work is done.

After driving 50km, check all the bolts and re-tighten them if necessary.



BISON GEAR

Have a good time with the Bison Gear product!



Email: contact@bison-gear.com

Phone: +48 505 642 981