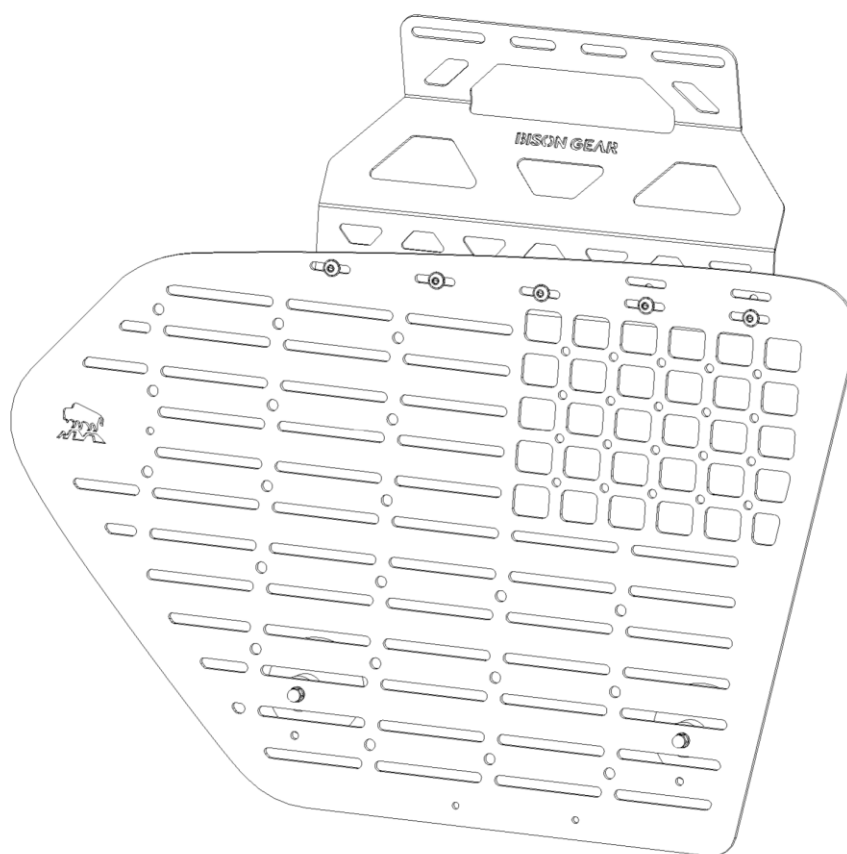




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Toyota Land Cruiser 150 Lexus GX460 External Molle Panel Installation Guide

LC150-EXT-LEFT; LC150-EXT-RIGHT



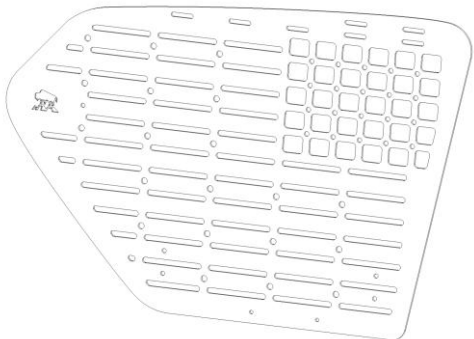
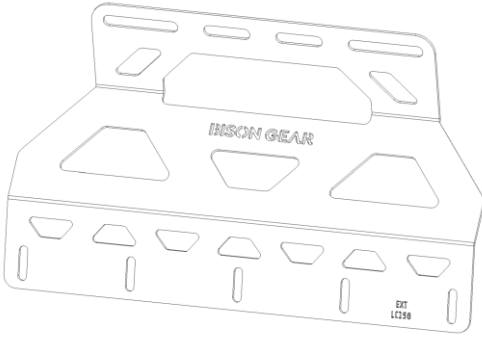
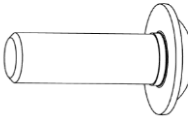


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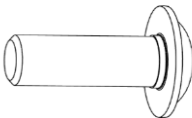
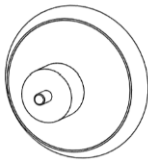
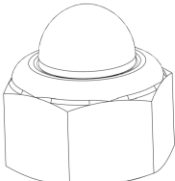
Before you start

Familiarize yourself with these instructions. The external panel is shipped in one package. Ensure that all listed parts and hardware are present in both packages. Gather the required tools.

Part list – **LC150-EXT-RIGHT; LC150-EXT-LEFT**

LP	PART	QTY	IMAGE
1	Panel	1	
2	Upper bracket	1	
3	Bolt M6x16 ISO 7380-2	9	



4	Bolt M8x25 ISO 7380-2	4		
5	Flange nut M6 DIN 6923	9		
6	Flange nut M8 DIN 6923	4		
7	Suction cup with M6 thread	2		Suction cup set
8	Flat washer M6 DIN 125	2		
9	Blind nut M6	2		



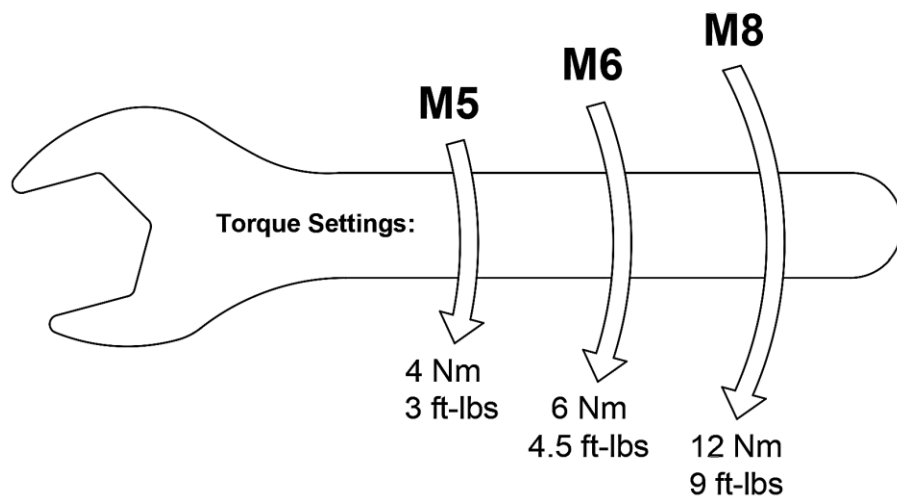
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List of necessary tools¹:

- 4 mm Allen Key (Hex)
- 5 mm Allen Key (Hex)
- 10 mm wrench
- 13 mm wrench

Torque settings:

During assembly, use the recommended tightening torques for screw, unless other parameters are specified for a given connection.

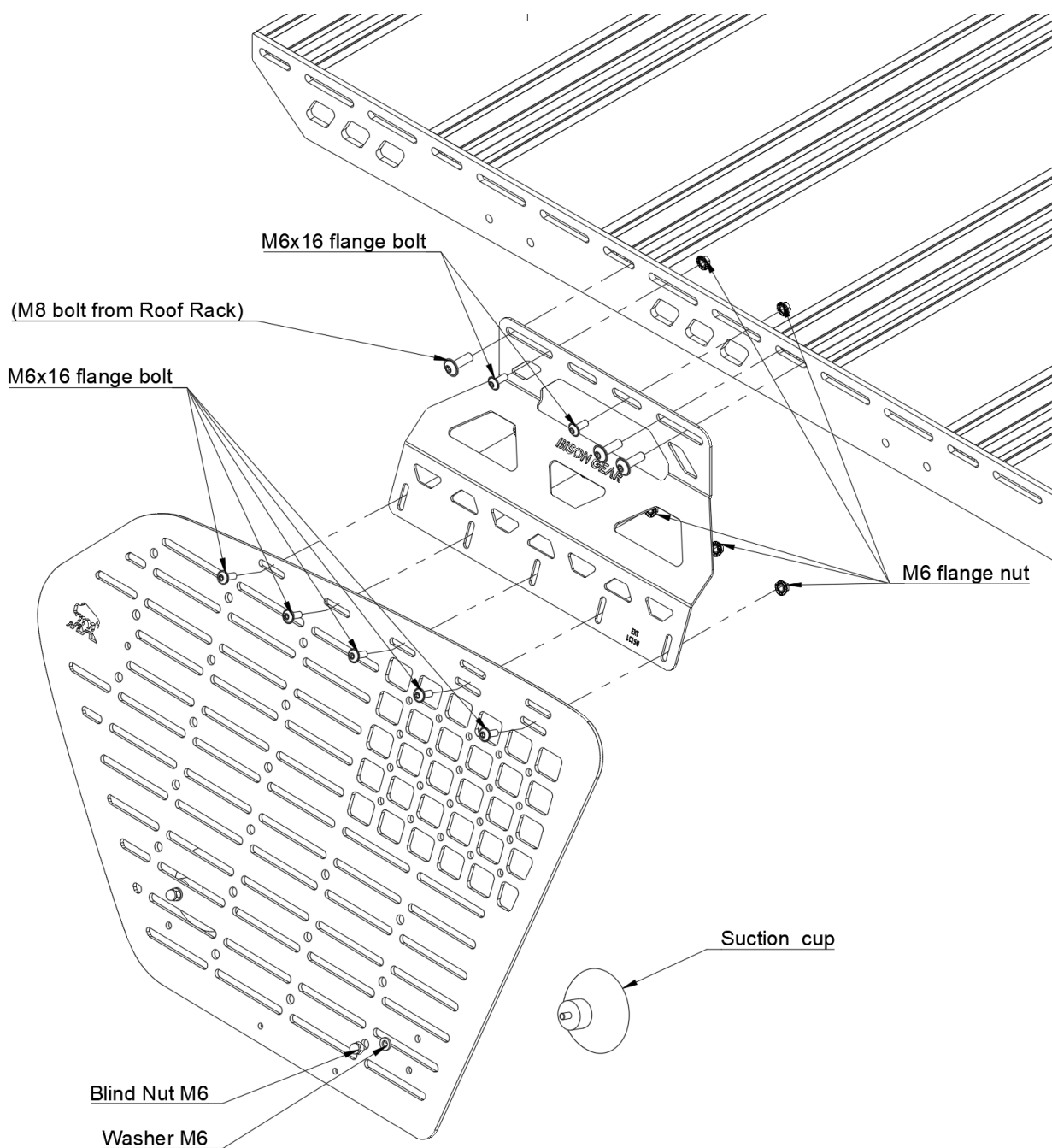


¹ The tools **are not** the part of the set.



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External Molle Panel Diagram





Installation:

Before you start to work, familiarize with the **Diagram** on **page 4**. There is an exploded view that shows you how to assemble the external window panel parts together. Follow the steps below to the product correctly:

1. Start by preparing the product parts and gathering the necessary tools.
2. Screw the suction cups to the panel using M6 blind nuts and M6 washers.
3. Pre-screw the upper holder to the panel using M6x16 flange bolts and M6 flange nuts.

!!! The panel is designed to work with flat vertical surface - like roof rack side rails. It is dedicated for Bison Gear roof rack but it is also prepared for other producers roof rack. Before you start installing the panel to other producers roof rack make sure that it fits to that kind of product.

4. Place the previously prepared panel on the car and pre-screw it to the roof rack. The set includes 4x M6x16 and 4x M8x25 flange bolts with flange nuts.

Before you start assembling the panel with the roof rack, choose the best set of fasteners for your configuration. If possible, it is recommended to use M8 bolts.

When installing the panel on the Bison Gear roof rack, you can use the M8 bolts that are used to fasten the crossbars to the rack.

!!! The panel should be screwed to the roof rack with a minimum of 4 bolts.



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5. Adjust the position of the panel.

6. Tighten all the bolts and nuts.

Make sure that everything is mounted properly, and all the bolts are tightened.
If it everything is correct, your work is done.

After driving 50km, check all the bolts and re-tighten them if necessary.

Have a good time with the Bison Gear product!



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