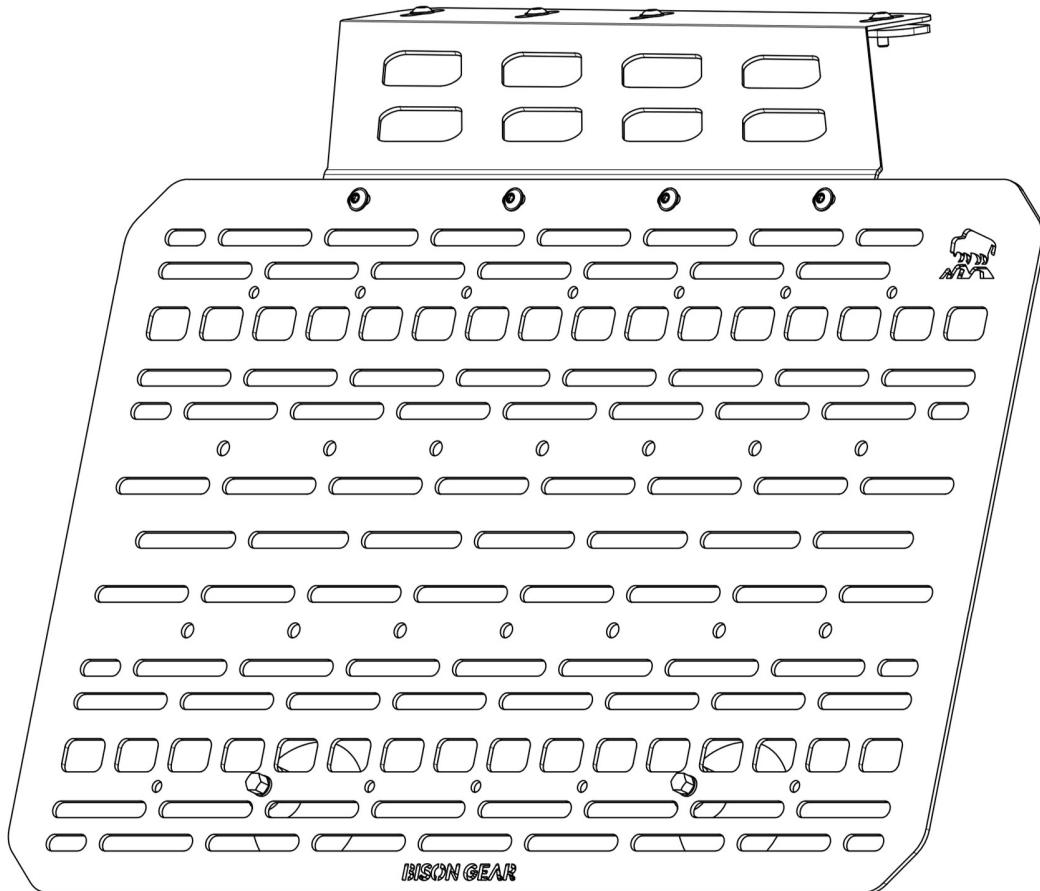




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# LAND ROVER DEFENDER L663 LARGE EXTERNAL MOLLE PANEL INSTALLATION GUIDE

**LR-DEF-EXT-02-L, LR-DEF-EXT-02-R**





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## 💡 Before you start

Familiarize yourself with these instructions. The Window Panel is shipped in one parcel. Ensure that all listed parts and hardware are present in the package. Gather the required tools.

## ⚙️ Part list – Left panel

LP	PART	QTY	IMAGE
1	Panel	1	
2	Bracket L	1	
3	Mounting plate	4	



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<b>4</b>	Flange bolt M6x16 ISO 7380-2	<b>4</b>	
<b>5</b>	Flange bolt M6x12 ISO 7380-2	<b>4</b>	
<b>6</b>	Flange nut M6 DIN 6923	<b>4</b>	
<b>7</b>	M6 Blind nut DIN 917	<b>2</b>	
<b>8</b>	M6 Washer DIN 125	<b>2</b>	
<b>9</b>	Suction cup with M6 thread	<b>2</b>	



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## ⚙️ Part list – Right panel

LP	PART	QTY	IMAGE
1	Panel	1	
2	Bracket R	1	
3	Mounting plate	4	
4	Flange bolt M6x16 ISO 7380-2	4	
5	Flange bolt M6x12 ISO 7380-2	4	



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<b>6</b>	Flange nut M6 DIN 6923	<b>4</b>	
<b>7</b>	M6 Blind nut DIN 917	<b>2</b>	
<b>8</b>	M6 Washer DIN 125	<b>2</b>	
<b>9</b>	Suction cup with M6 thread	<b>2</b>	

## ☒ List of necessary tools<sup>1</sup>:

- **4 mm Allen Key (Hex)**
- **10 mm wrench**

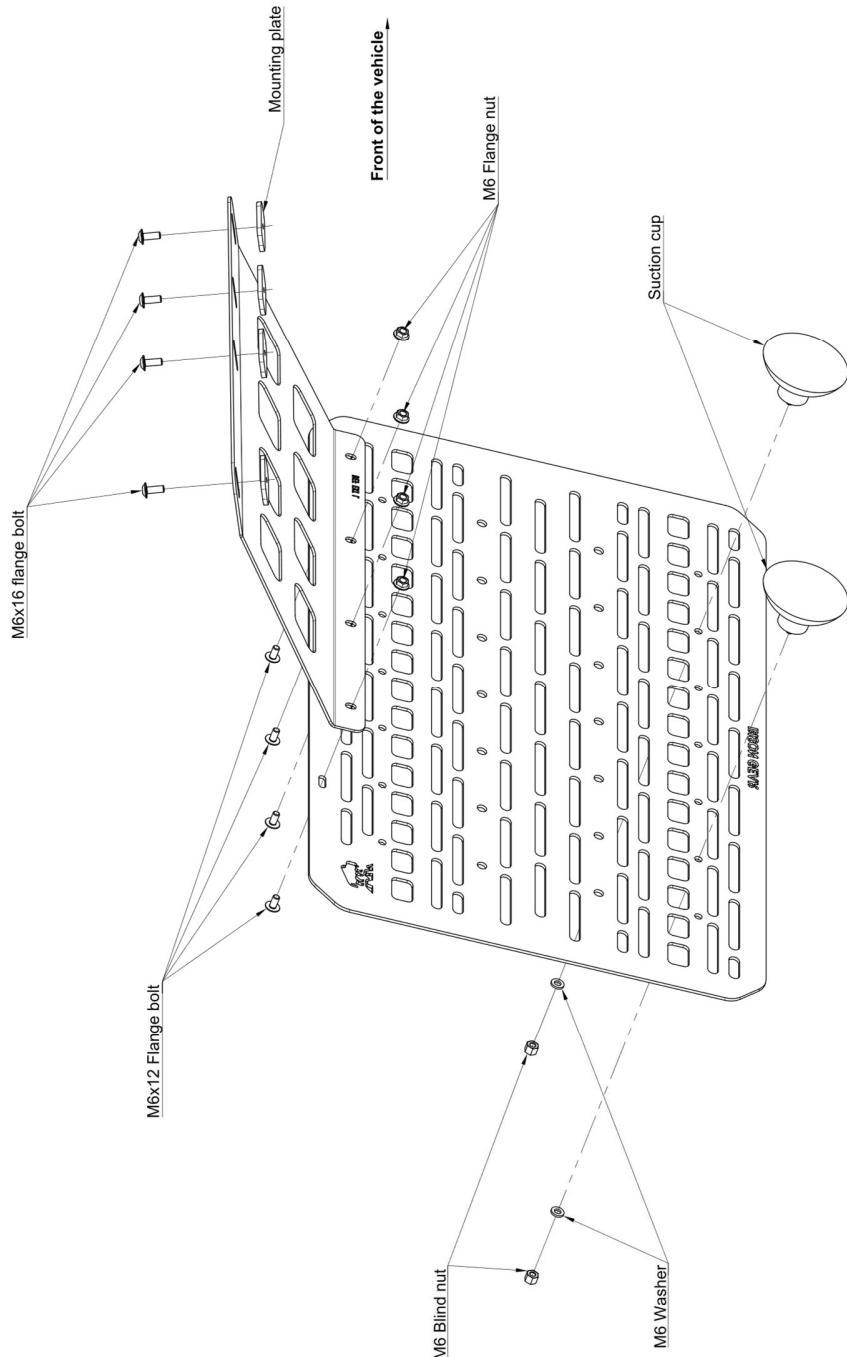
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<sup>1</sup> NOTE: The tools are not the part of the set.  
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## External Molle Panel Diagram





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## Installation:

Before you begin, familiarize yourself with the Diagram on **page 6**. There is an exploded view that shows you how to assemble all the external window panel components. **The Diagram refers to the left side panel, the right-side panel is a mirrored view.** Follow the steps below to the product correctly:

1. Start by preparing the product parts and gathering the necessary tools.
2. Screw the **suction cups** to the panel using **M6 blind nuts** and **M6 washers**.
3. Pre-screw the bracket to the panel using **M6x12 flange bolts** and **M6 flange nuts**.
4. Put **the mounting plates** inside the factory railing
5. Pre-screw the bracket to mounting plates using **M6x16 flange bolts**.
6. Adjust the position of the panel.
7. Tighten all the bolts and nuts. Beware not to overtighten the bolts connected to the mounting plates as not to damage the railing.

Make sure that everything is mounted properly, and all the bolts are tightened. If everything is correct, your work is done.

**After driving 50 km, check all the bolts and re-tighten them if necessary.**



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**Have a great time with the Bison Gear product!**



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