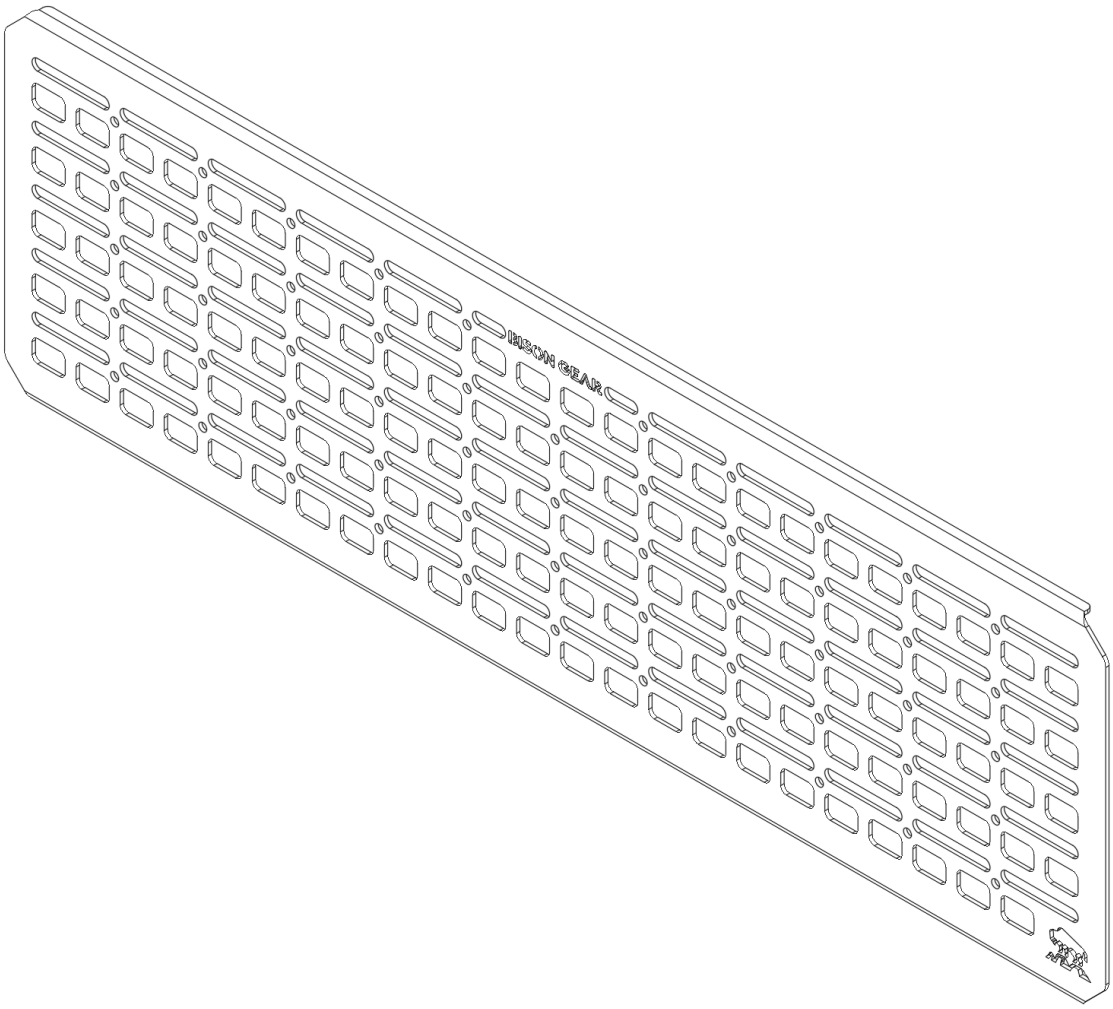
BISON GEAR

Universal Extra Large MOLLE Panel Installation guide

MOL-XL



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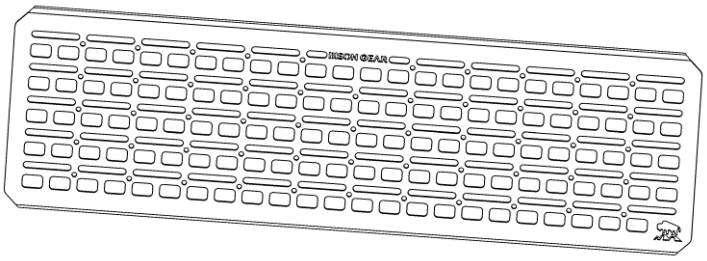
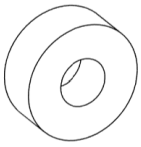
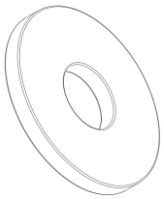
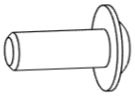
Before you start

Before installation:

- Familiarize yourself with these instructions.
- Ensure that all listed parts and hardware are included in the package.
- Gather the required tool.

Part list

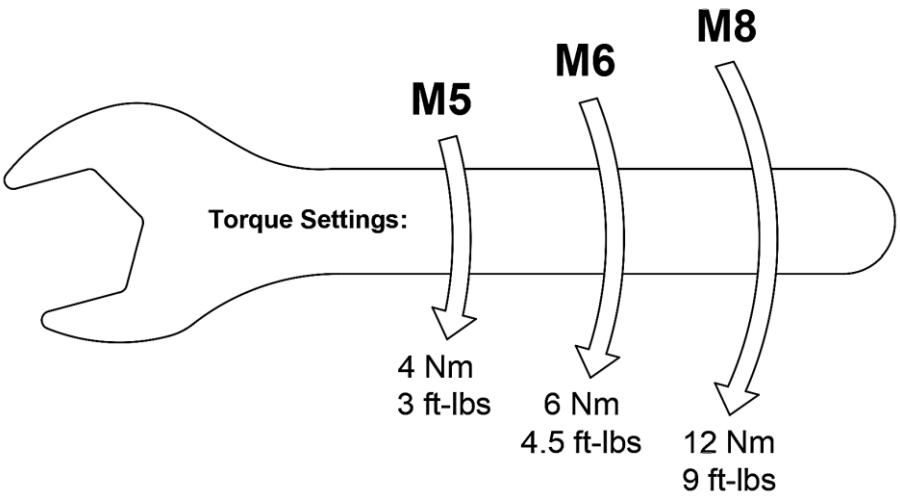
No.	PART	QTY	IMAGE	☒
1	Panel	**1**		
2	Spacer sleeve 6.5/15 H=14	**4**		
3	Wide plain washer M6 DIN-9021	**4**		
4	Flange nut M6 DIN 6923	**4**		
5	Bolt M6x25 ISO 7380-2	**4**		

List of necessary tools[1]:

- **4 mm Allen Key (Hex)**
- **10 mm wrench**
- *** 7 mm drill bit and driller**

Torque settings:

During assembly, use the recommended tightening torques for screw, unless other parameters are specified for a given connection.



[1] NOTE: The tools **<u>are not</u>** the part of the set.

Installation:

The Universal Extra Large MOLLE Panel by Bison Gear - a reliable, spacious and durable solution for storing off-road accessories during every adventure. Make your gear accessible, your storage smart and your vehicle ready for more.

Due to its universal design, some preparation is required before installation. You must choose the mounting location carefully and prepare at least four mounting holes. Please plan the installation thoroughly before you begin, as certain steps - such as drilling holes - cannot be easily reversed.

Follow the steps below to install product correctly:

1. Start by preparing the product parts and gathering the necessary tools.

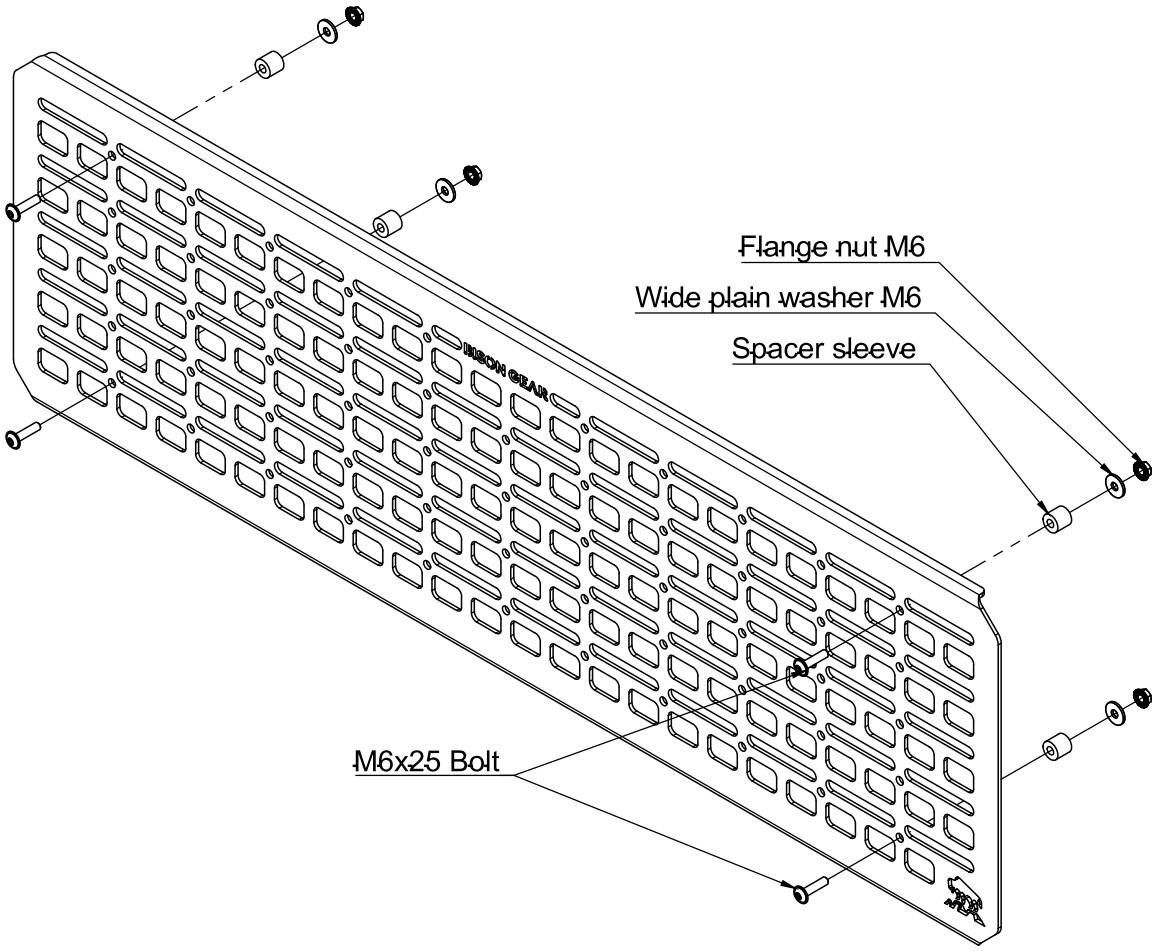
2. Chose the mounting location.

3. Position the panel and make sure the location is correct. Select two suitable holes on the left side and two on the right side of the panel that best fit your installation area. Mark the four corresponding hole positions on the mounting surface.

4. Double-check that the panel is properly positioned, then drill 7 mm holes at the marked locations.

5. *** If the holes are drilled in steel, it is recommended to protect the exposed edges against rust.

6. Insert the bolts into the selected holes in the panel and place the spacer sleeves on them on the back side of the panel. Position the prepared panel on the mounting surface and slide the bolts into the drilled holes. Secure the bolts using wide plain washers and flange nuts. Finally, tighten all bolts.



Make sure that everything is mounted properly, and all the bolts are tightened. If everything is correct, your work is done.

After driving 50km, check all the bolts and retighten them if necessary.

Have a great time with Bison Gear products!

Email: contact@bison-gear.com

Phone: **+48 505 642 981**