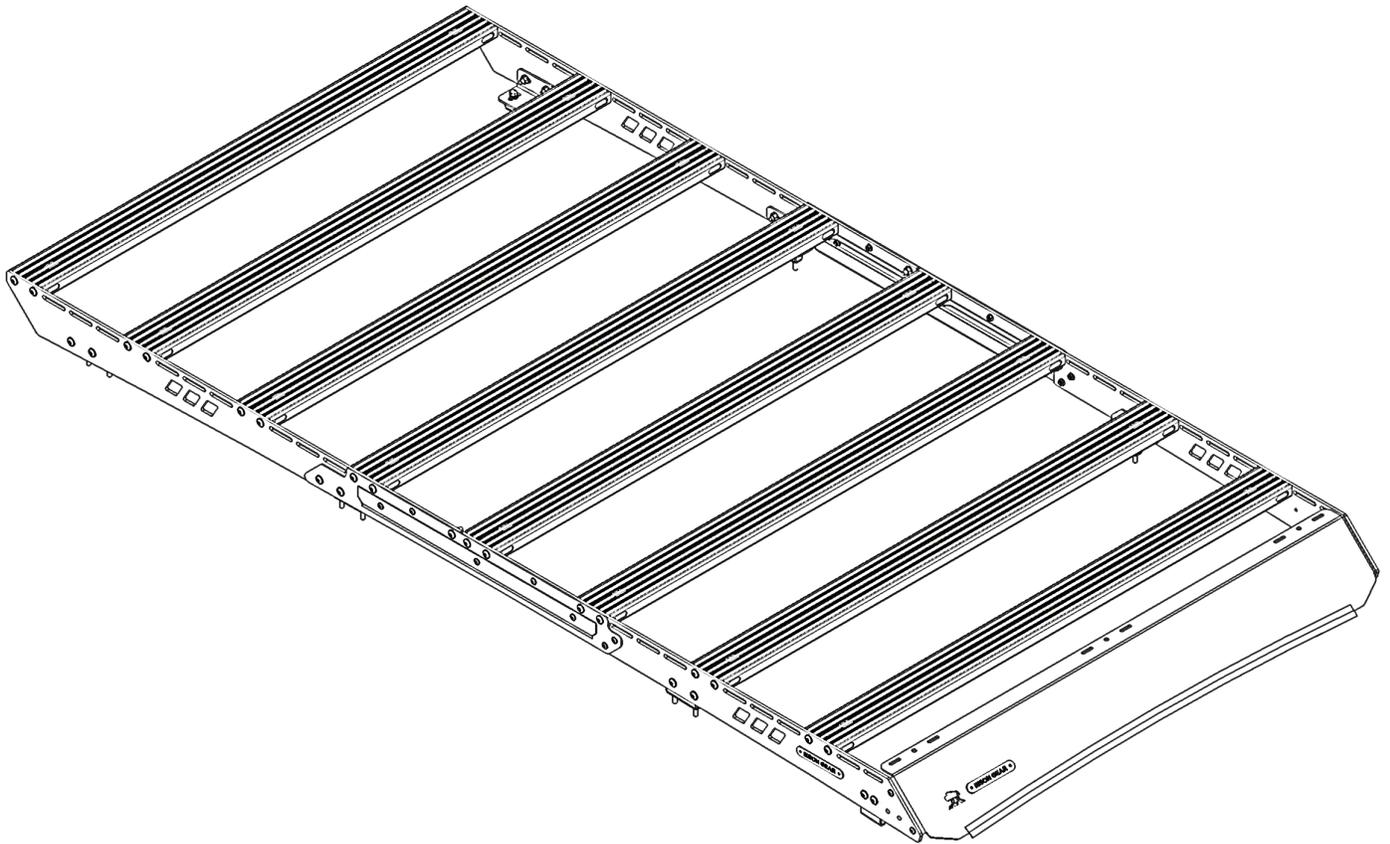




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# Toyota Land Cruiser 250 Lexus GX550 Roof Rack - STANDARD Installation Guide

RR-GX550-OX-STANDARD

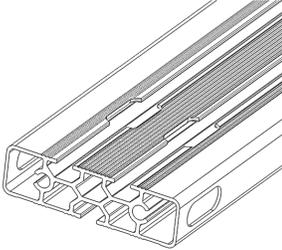
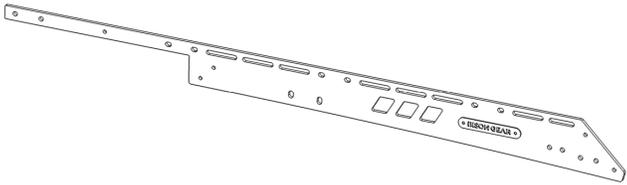
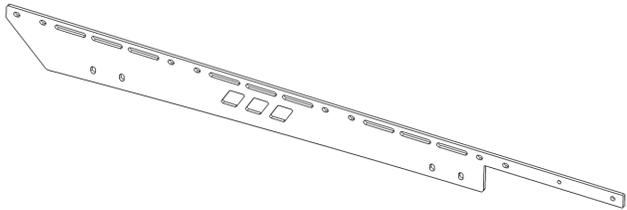
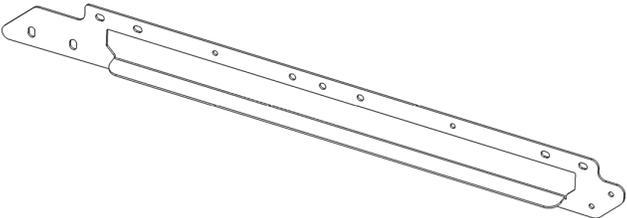




## Before you start

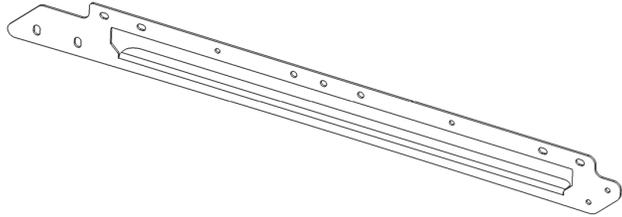
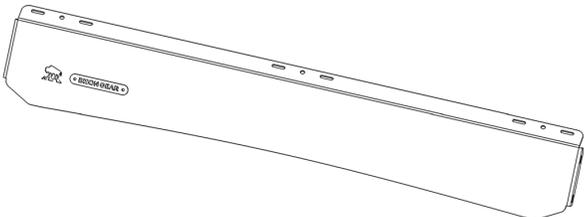
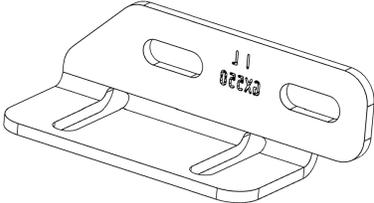
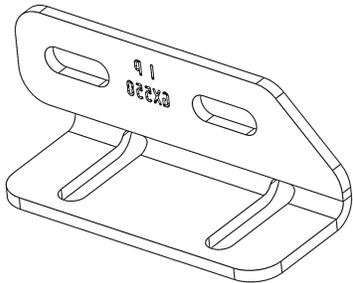
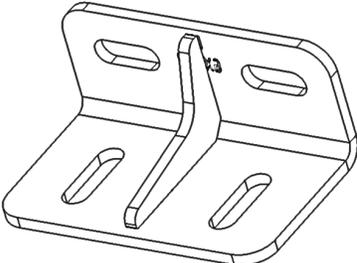
Familiarize yourself with these instructions. Ensure that all listed parts and hardware are present in package. Locate a flat surface or floor with a minimum area of **3 x 2.5 meters**. Gather the required tools. The installation requires two adult people.

## Part list

No.	PART	QTY	IMAGE	<input checked="" type="checkbox"/>
1	Profile 90x25 L=1180	8		
2	Front rail L + R	2		
3	Back rail	2		
4	Overlayer L	1		

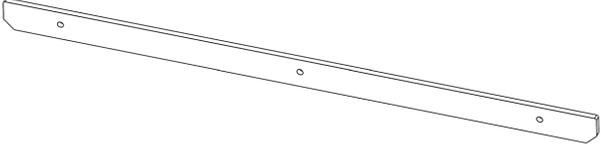
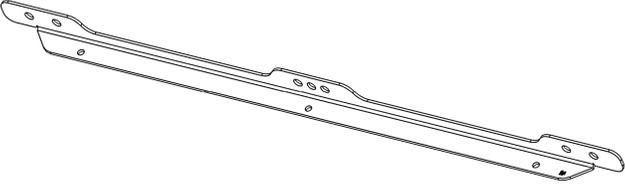
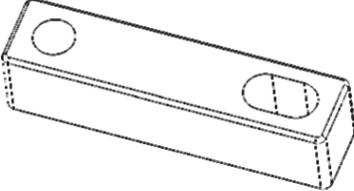
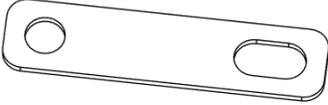


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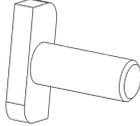
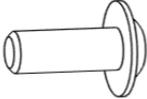
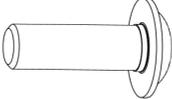
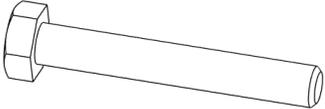
5	Overlayer R	1		
6	Wind deflector	1		
7	Roof bracket L	2		
8	Roof bracket R	2		
9	Back roof bracket	2		



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10	Front suport	2		
11	Railing gap cover	2		
12	Support bracket	2		
13	Roof spacer H=20	6		
14	Rubber pad	6		
15	Flange nut M6 DIN 6923	18		



16	Flange nut M8 DIN 6923	24		
17	Flat washer M8 DIN 125	12		
18	Spring washer M8 DIN 127	12		
19	T-Slot M8x20 bolt	6		
20	Bolt M6x16 ISO 7380-2	18		
21	Bolt M8x25 ISO 7380-2	50		
22	Bolt M8x55 DIN 933	12		
23	Rubber wind deflector gasket	1.2 m		



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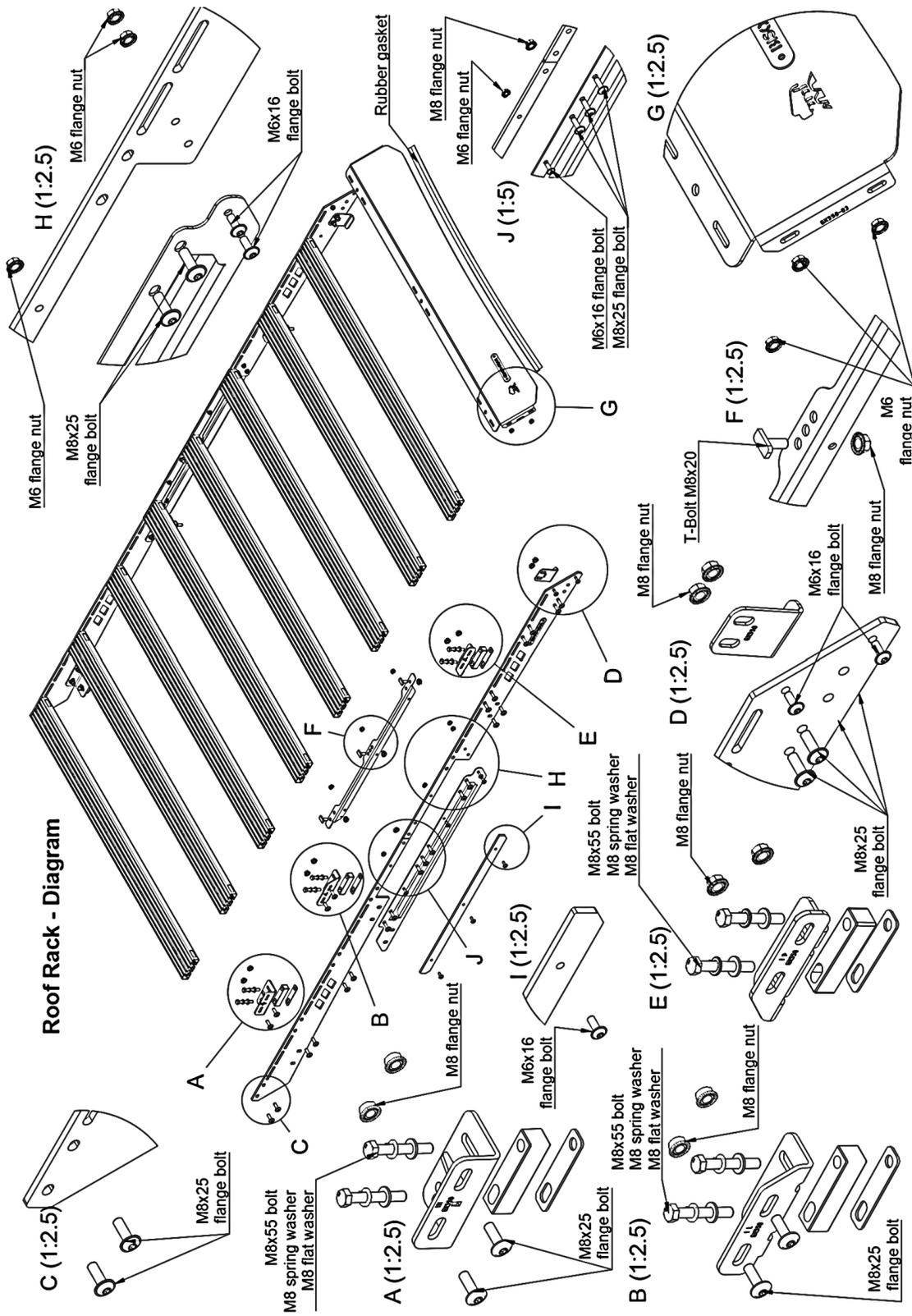
24	Protection tape	1.4 m		
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## List of necessary tools<sup>1</sup>:

- 5 mm Allen Key (Hex)
- 4 mm Allen Key (Hex)
- 10 mm wrench
- 13 mm wrench

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<sup>1</sup> NOTE: The tools **are not** the part of the set.





## Installation:

Before you start to work, familiarize with the **Roof Rack Diagram** on **page 7**. There is an exploded view that shows you how to mount the roof rack parts together.

Follow the steps below to install product correctly:

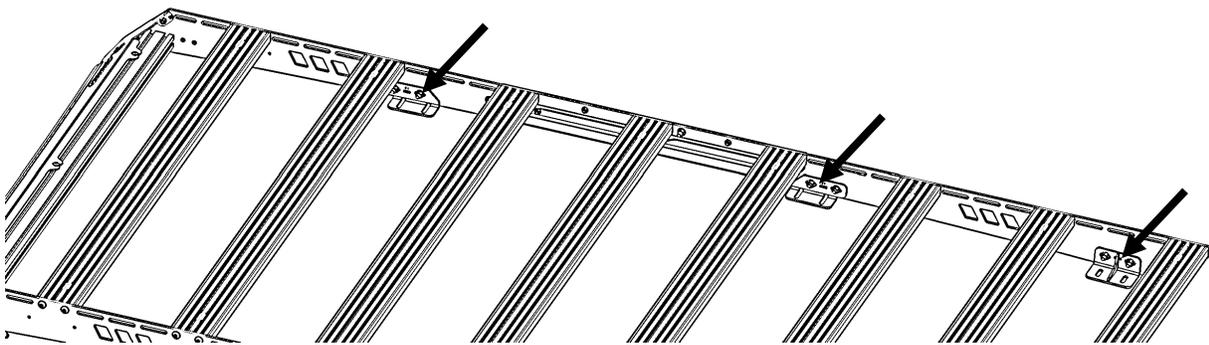
1. Start by preparing the product parts and gathering the necessary tools.
2. Place and trim if necessary the **rubber gasket** on the wind deflector.
3. Assemble the **overlayers** and **rails** together using **M6x16** bolts and **M6 flange nuts**. (Assemble the left and the right side of the roof rack).
4. Assemble the **previously prepared side parts of the roof rack and crossbars** together on the ground or other flat space using **M8x25 bolts**. The third and fifth (looking on the front of roof rack) 90x25 crossbars should be installed with the two-slot side down.
5. Install the **wind deflector** to the rack using **M6x16 bolts, M6 nuts**.
6. Make sure that **rails** are straight and tighten the **bolts**.
7. Slide the **T-Bolts** into the **3rd, 4th, 5th 90x25 crossbar**, place the **support bracket** and pre-screw it by using **M8 flange nuts**.
8. Place and screw the **railing gap cover** to the support bracket using **M6x16 bolts** and **M6 nuts**.



9. Face the **railing gap covers** with the **overlayers** and tighten **M8 nuts**.

10. **\*\*\* If You have on the roof some items like – railings, roof rack or other items, you need to remove them off before starts mounting the roof rack.**

11. Pre-screw 6 brackets (**2 x roof brackets L**, **2 x roof brackets R**, **2 x back brackets**) to the construction using **M8x25 bolts** and **M8 nuts**.



(Picture illustrate the right side of the roof rack, the left side is a mirror view)

12. In the next step you must have assist of **minimum one adult person** who help you put the whole construction on the roof. Before you start, prepare **6 x rubber pads**, **5 x roof spacers** and set of fasteners (**M8x55 bolts**, **flat washers** and **spring washers**).

13. Clean the surrounding of the fixing points. Place the **rubber pads** and **spacers** on the roof and place the roof rack on it.



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**! Important**

**The set includes the protective tape. We recommend gluing the protective tape where the rubber gasket of wind deflector and car's roof meets. This will prevent damage of paintwork at the point of contact.**

14. (OPTIONAL) Mark the **position** of protective tape. Lift the **front of the rack** and glue the **tape** under wind deflector rubber gasket.
15. Pre-screw the roof rack to the car using **M8x55 bolts, flat washers, spring washers.**
16. Adjust the **position** of the roof rack – it should be on the center of the car.
17. Tighten all the **bolts.**

The last part to screw to the roof rack is a front support bracket. You can do it in two ways – **18.A, 18.B** (both are correct)

18.A Remove the **rubber cover** which is directly under the place where front support will be. Clean the place where the front support meets with the car. Remove **the tape protection layer** from front support. Glue the **front support** to the car and screw it to the roof rack using **M8x25 bolt** and **M8 nuts.**



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18.B Clean the part of the **rubber cover** where the front support meets. Remove the **tape protection layer** from front support. Glue the **front support** on the rubber cover, push it down and screw it to the roof rack using **M8x25 bolt** and **M8 nuts**.

19. Tighten the **front support bolts** and **nuts**.

Make sure that everything is mounted properly, and all the bolts are tightened. If it everything is correct, your work is done.

**After driving 50km with rack on the roof, check all the bolts and retighten them if necessary.**



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**Have a great time with Bison Gear product!**



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