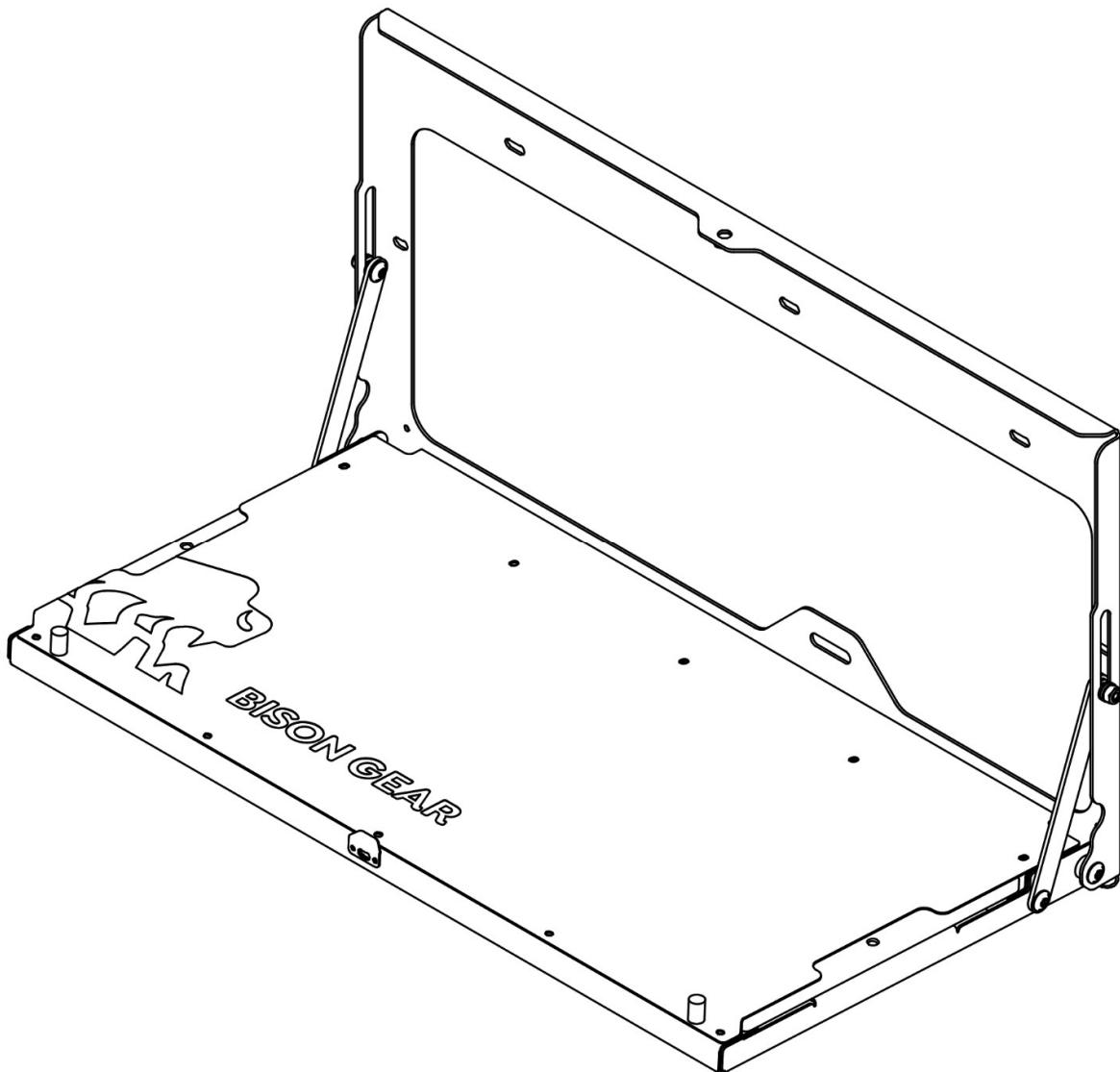




**BISON GEAR**

# JEEP WRANGLER JK DROP DOWN TAILGATE TABLE

**TBL-63-JEEP-WRANGLER**





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## ⚙️ Part list

LP	PART	QTY	IMAGE
1	Table	1	
2	M6x16 Flange bolt ISO-7380-2	4	
4	Round rivetnut M6	4	
5	9 mm drill bit	1	

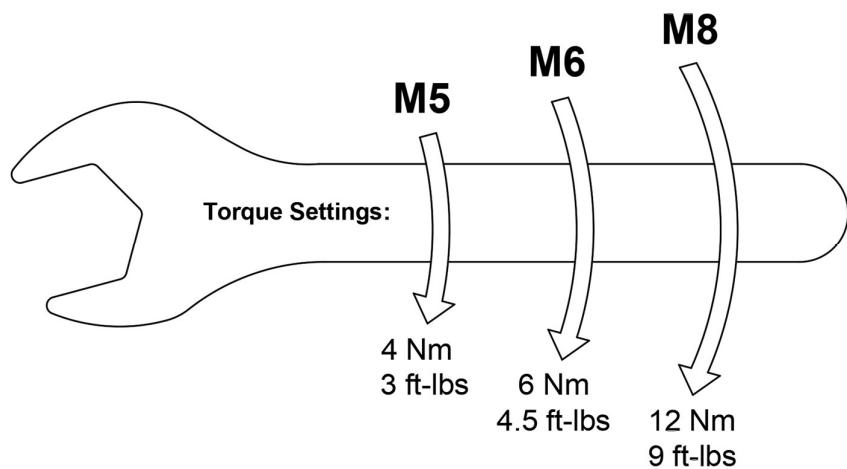


## ☒ List of necessary tools<sup>1</sup>:

- **4 mm Allen Key (Hex)**
- **2,5 mm Allen Key (Hex)**
- **5 mm Allen Key (Hex)**
- **13 mm wrench**
- **Drill**
- **Center punch**
- **Rivetnut tool**

## ☒ Torque settings:

During assembly, use the recommended tightening torques for screw, unless other parameters are specified for a given connection.



<sup>1</sup> NOTE: The tools **are not** the part of the set.  
[bison-gear.com](http://bison-gear.com)



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## ⚙️ Installation:

The table and all the parts are shipped in a single package, make sure that all of them are present and gather the necessary tools. You can use thread glue on all the bolts but it's not obligatory.

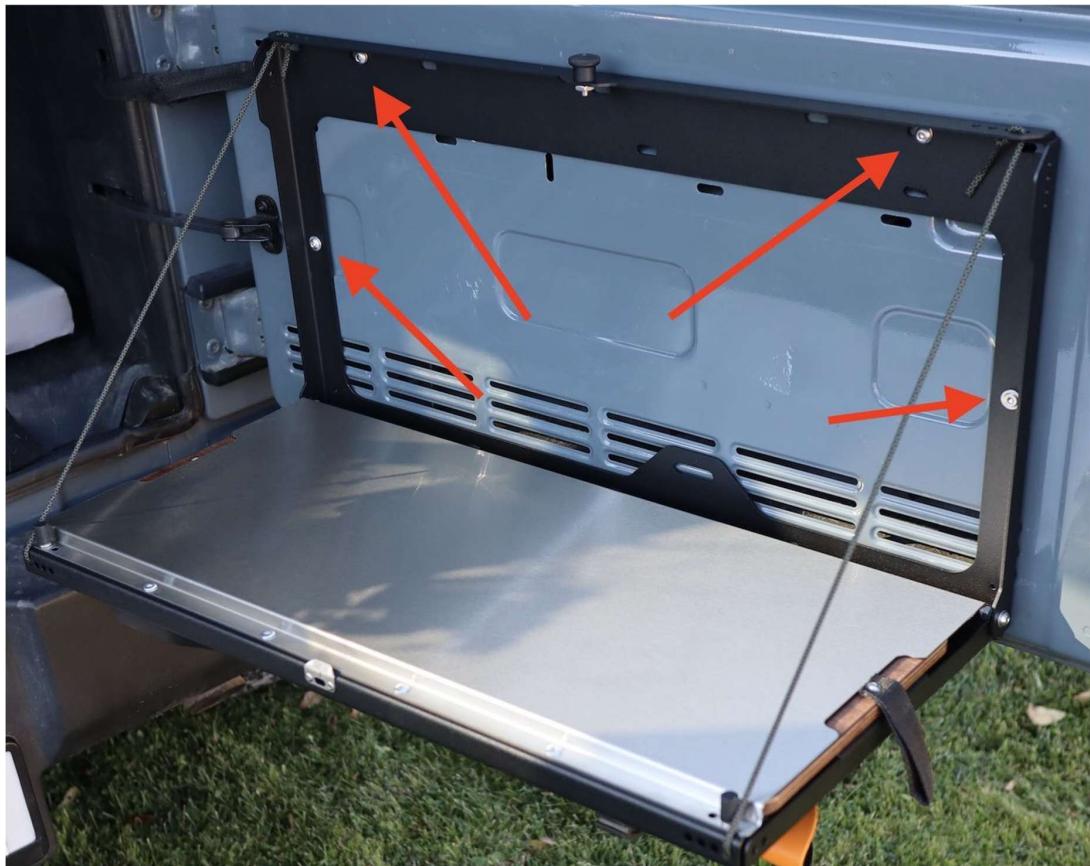
1. Start by removing the plastic wiring cover from your tailgate.





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2. With help of one other person test fit the table and mark (first with a marker then with a center punch) the spots for the bolts as shown below.





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3. We recommend making the top holes on the edge of the embossment (refer to the photo below), but you can also make them higher above the wiring compartment.



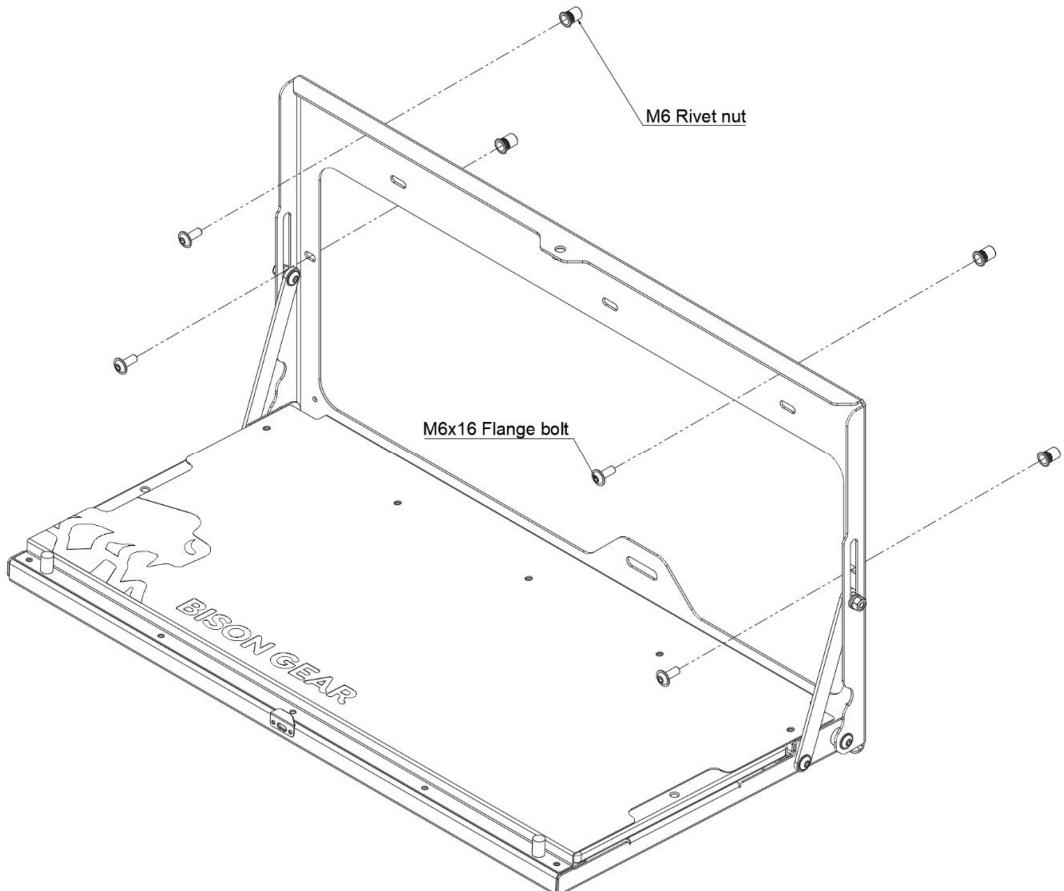
4. Drill the holes in the marked spots first with a small diameter drill bit (ex. 2 or 3 mm) then with a 9 mm drill bit.
5. Paint the edges of the holes to protect them from rusting over time.
6. Install the rivet nuts.



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7. Start by screwing the rubber stoppers as shown on the diagram below. (Use small drop of the thread glue on the bolts during screwing)

8. Install the table by bolting it to the prepared rivet nuts.



**After driving 50km with the table, check all the bolts and retighten them if necessary.**



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**Have a great time with the Bison Gear product!**



Email: [contact@bison-gear.com](mailto:contact@bison-gear.com)

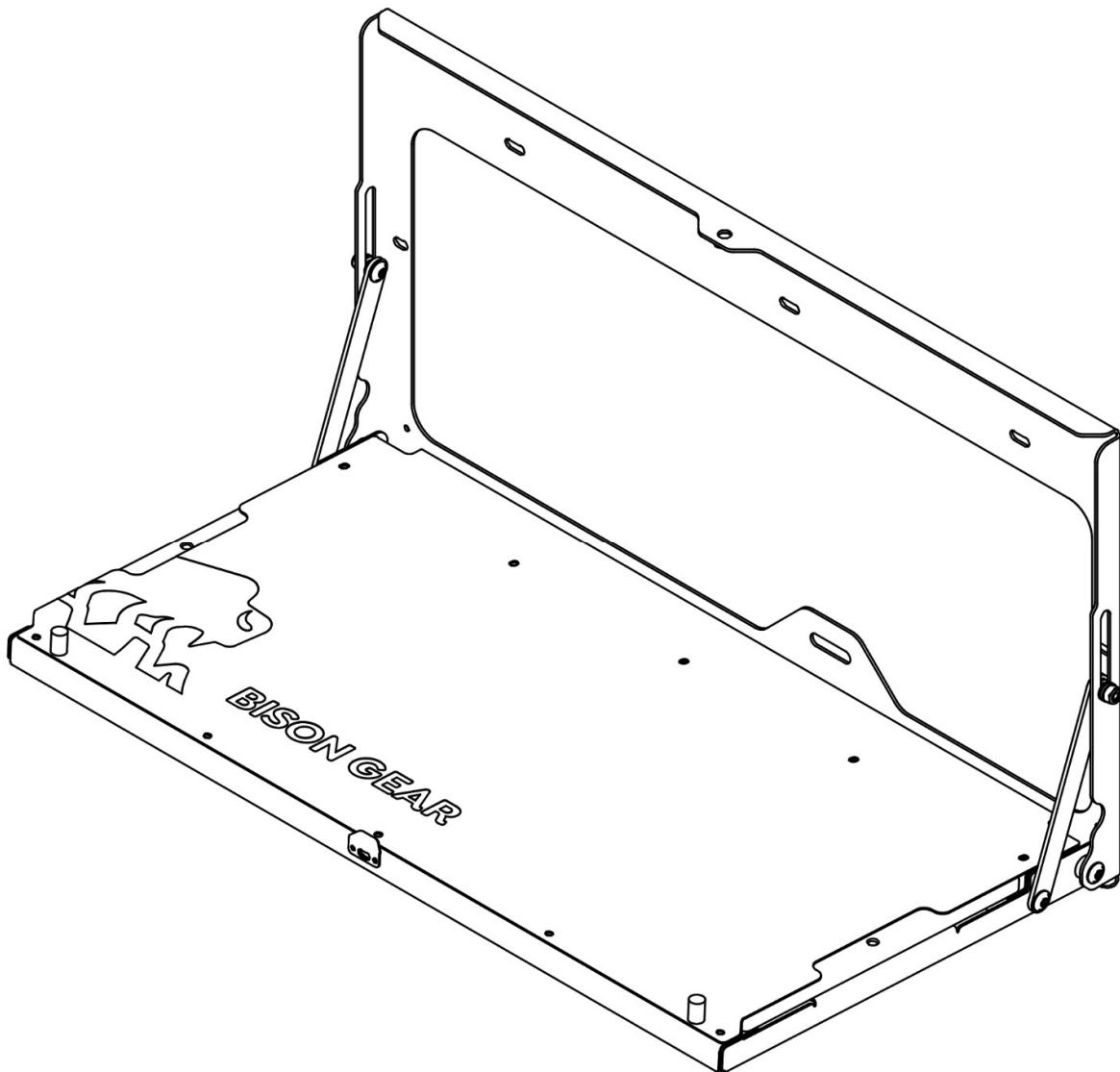
Phone: **+48 505 642 981**



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# JEEP WRANGLER JL DROP DOWN TAILGATE TABLE

**TBL-63-JEEP-WRANGLER**





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## ⚙️ Part list

LP	PART	QTY	IMAGE
1	Table	1	
2	M6x30 Flange bolt ISO 7380-2	2	
3	M8x60 (or M8x45) Flange bolt ISO 7380-2	1	
6	Oversized M8 washer Din 9021	1	
7	M8 Flange nut DIN 6923	1	



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<b>8</b>	M4x6 Bolt ISO 7380	<b>2</b>	
<b>9</b>	Rubber stoppers	<b>2</b>	
<b>10</b>	Thread glue	<b>1</b>	



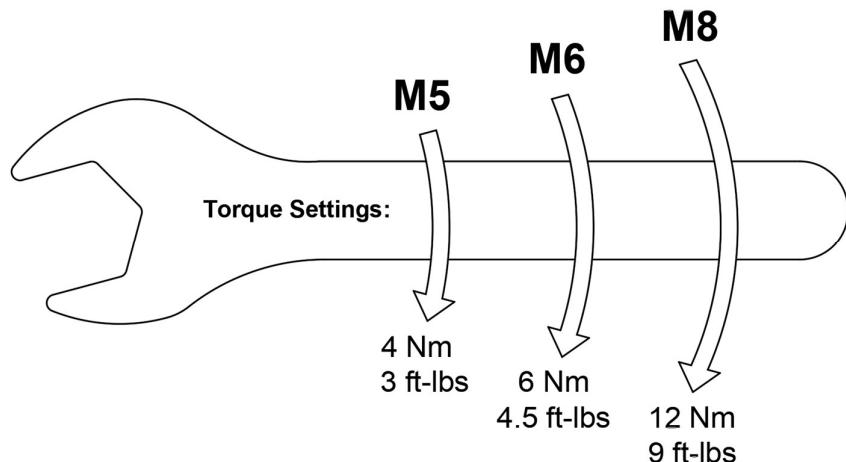
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## ☒ List of necessary tools<sup>2</sup>:

- **4 mm Allen Key (Hex)**
- **2,5 mm Allen Key (Hex)**
- **5 mm Allen Key (Hex)**
- **13 mm wrench**

## ☒ Torque settings:

During assembly, use the recommended tightening torques for screw, unless other parameters are specified for a given connection.



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<sup>2</sup> NOTE: The tools are not the part of the set.  
[bison-gear.com](http://bison-gear.com)

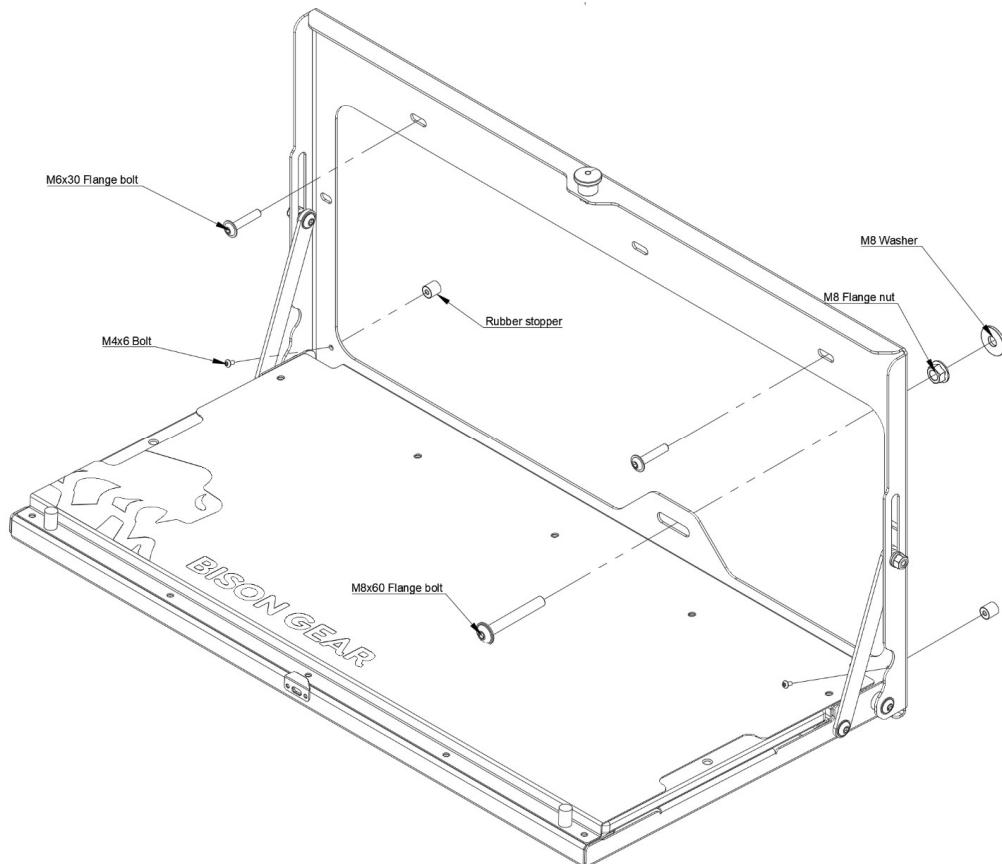


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## 🔍 Installation:

The table and all the parts are shipped in a single package, make sure that all of them are present and gather the necessary tools.

1. Start by screwing the rubber stoppers as shown on the diagram below. Use the small drop of the thread glue for the screws.



2. Install the table using the bolts according to the diagram. You can also watch the step-by-step instruction video.  
Scan the QR code below to access the video.



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**After driving 50km with the table, check all the bolts and retighten them if necessary.**



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**Have a great time with the Bison Gear product!**



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