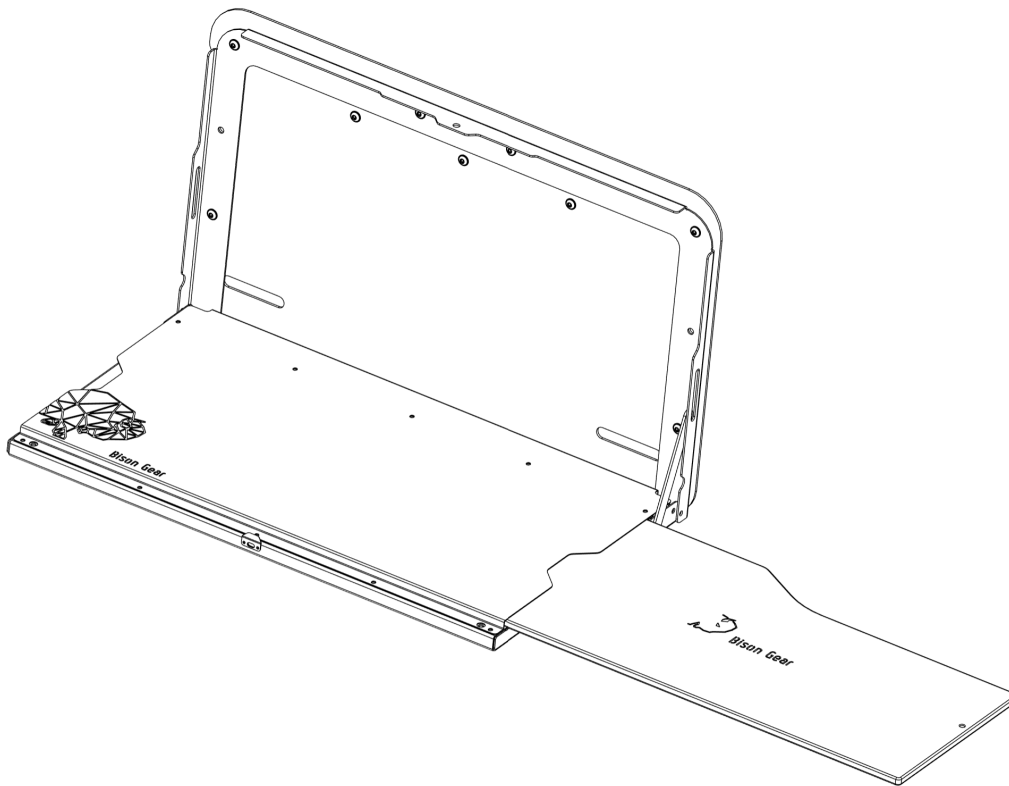




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Ford Bronco 6G 2-Door, 4-Door Tailgate Table Installation Guide

TBL-BRN-6G



Before you start

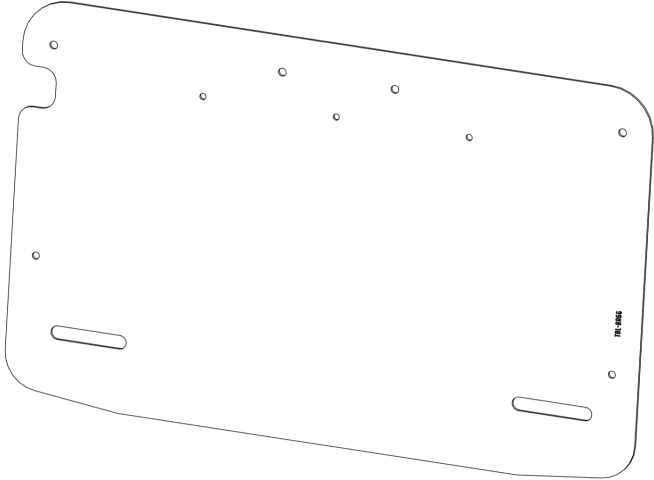
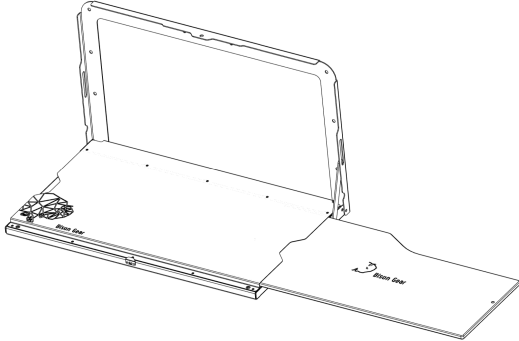
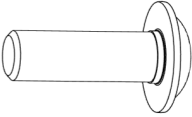
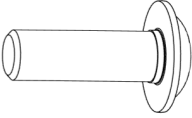
Familiarize yourself with these instructions. The table is shipped in one package. Ensure that all listed parts and hardware are present.

Gather the required tools.

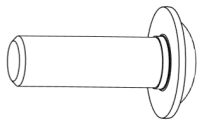
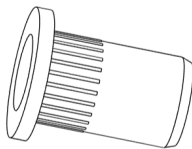
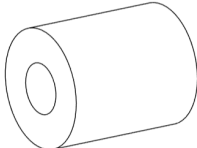
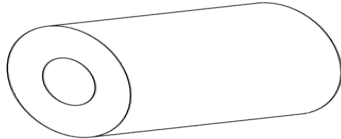



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Part list

LP	PART	QTY	IMAGE
1	Back panel	1	
2	Table	1	
3	Flange bolt M6x30 ISO 7380-2	3	
4	Flange bolt M6x16 ISO 7380-2	2	



5	Flange bolt M6x10 ISO 7380-2	4	
7	Rivet Nut M6	5	
8	Sleeve 6.4/15 H=18	3	
9	Sleeve 10x15 H=70	1	
10	Drill 9 mm	1	

List of necessary tools¹:

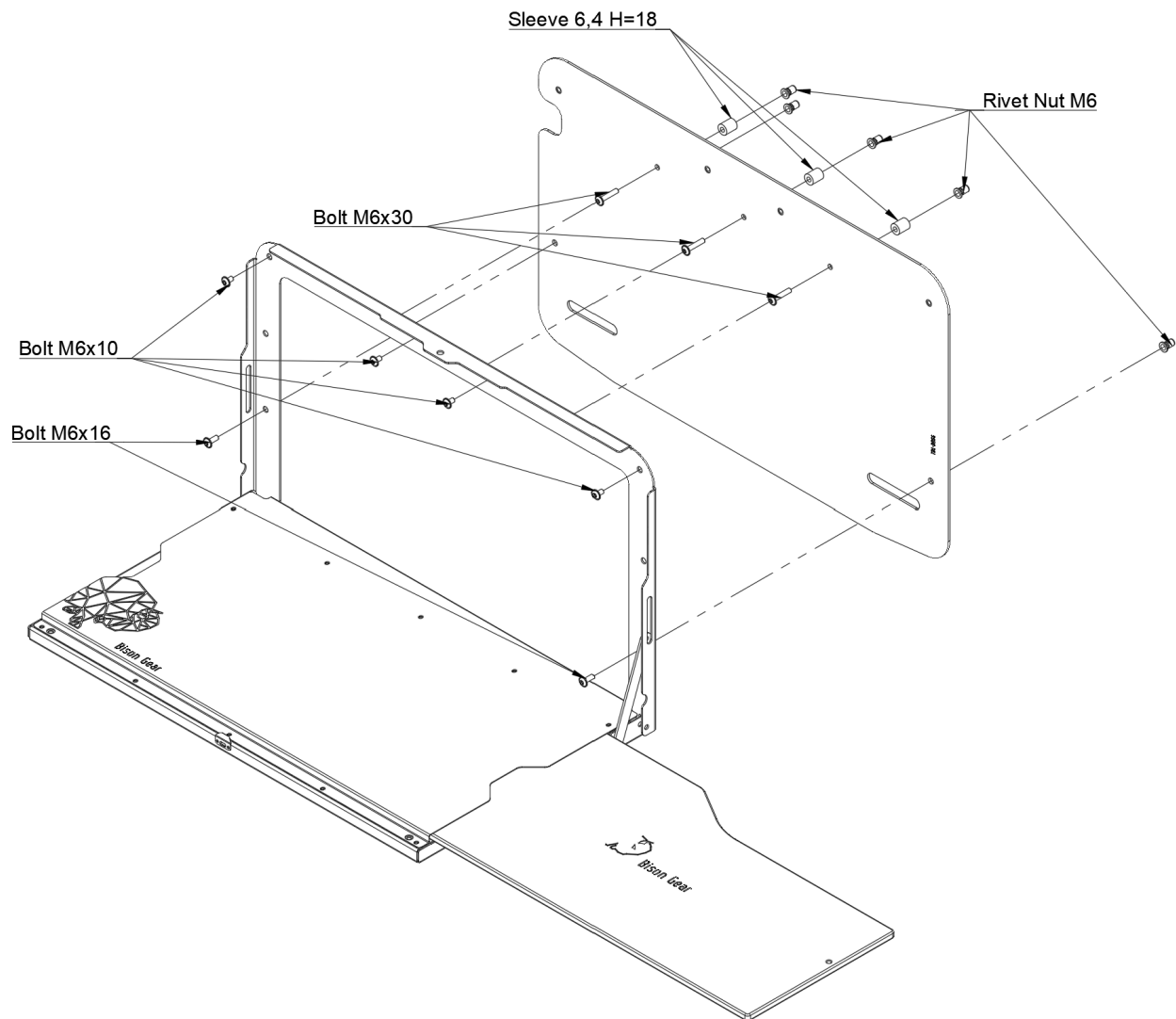
- 4 mm Allen Key (Hex)
- 10 mm wrench
- Driller
- Rivet Nut tool

¹ The tools **are not** the part of the set.



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Tailgate Table Diagram

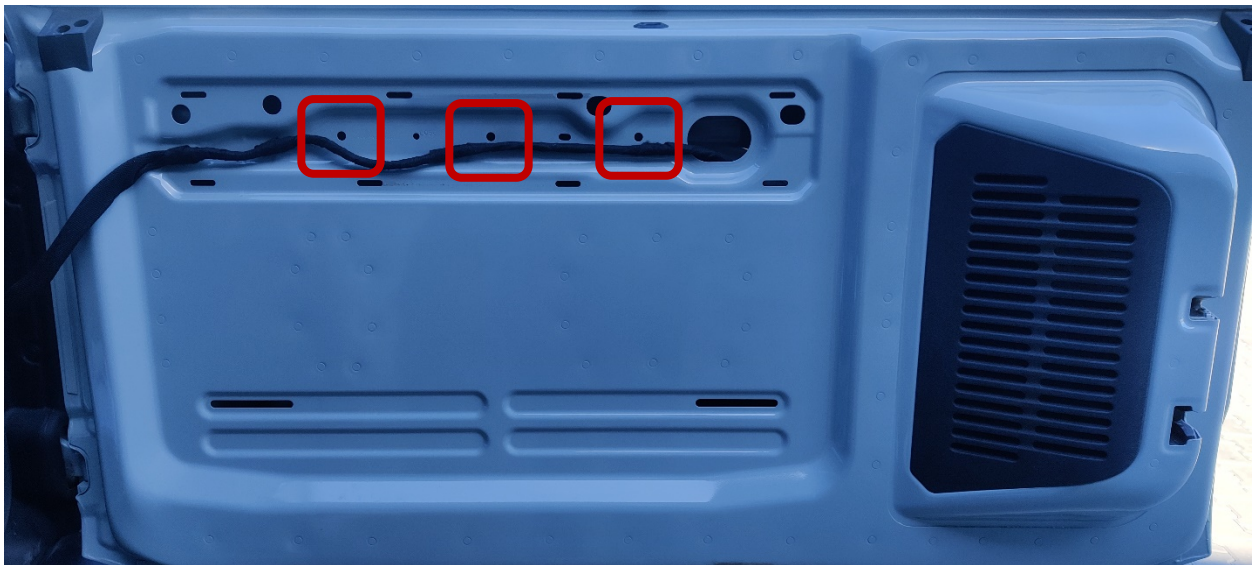




Installation:

Before you start, familiarize with the **Tailgate Table Diagram** on **page 4**. There is an exploded view that shows you how to install the tailgate table part together. Follow the steps below to mount the product correctly:

1. Remove the **plastic panel** from car's door and rivet the **rivet nuts M6** in the fabric holes shown in the photo below.



2. Now you need to determine the position of two holes which you must drill. The best way to do this is to install the panel on your door using **the previously prepared holes with rivet nuts**. When the panel is in place, mark the position of the two lowest round panel's holes on your door and remove the panel.



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3. The kit contains the **9 mm drill** and the **10/15 H=70 sleeve**. Before you start drilling, place the **sleeve** on the **drill** (the drill should be **about 2 cm above the sleeve**). The sleeve will only allow you to drill the hole to a **depth of 2 cm**. Drill the **9mm hole** in the center of the marked holes.
4. Rivet the **rivet nuts M6** in the drilled holes.
5. Now you are ready to install all parts together. Screw the panel using **M6x30 bolts** and **6.4/15 sleeve** behind the panel.
6. Place the table on the panel and screw it using **four M6x10 bolts** on the top and **two M6x16 bolts** on bottom.

Make sure that everything is mounted properly, and all the bolts are tightened. If it everything is correct, your work is done.

After driving 50km, check all the bolts and retighten them if necessary.

Have a great time with Bison Gear products!



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