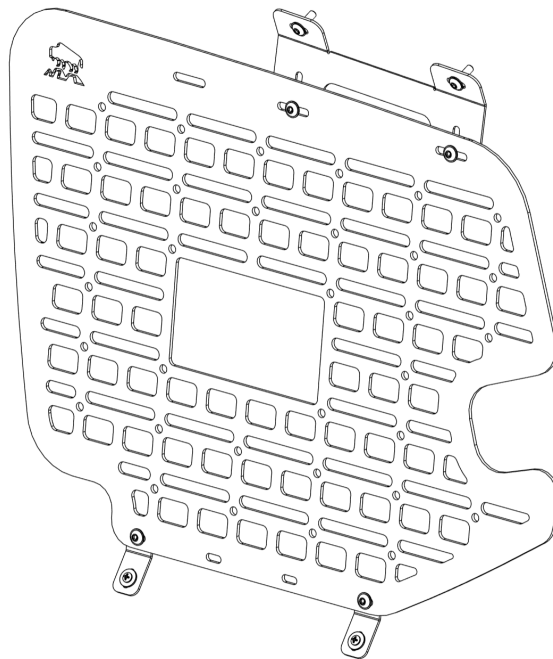




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Toyota LC120 / Lexus GX470 Internal Molle Panel Installation Guide

TOY-120-WINPAN-L; TOY-120-WINPAN-R;



Before you start

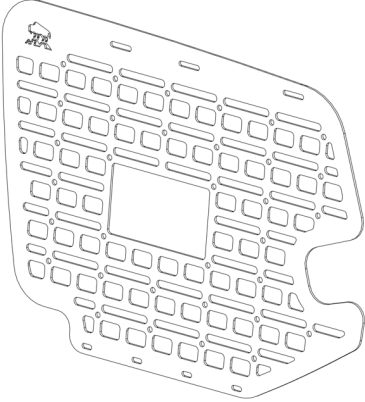
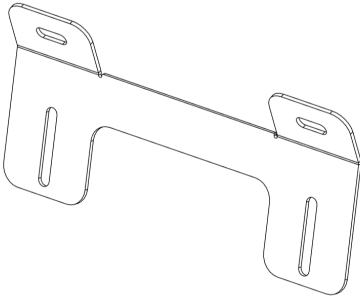
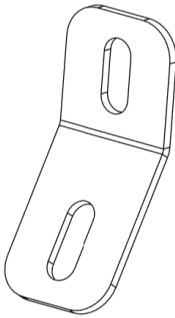
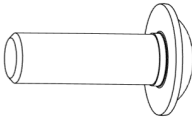
Familiarize yourself with these instructions. This product is shipped with one package. Ensure that all listed parts and hardware are present.

Gather the required tools. The installation will necessitate the assistance of one adult.



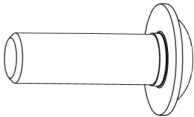
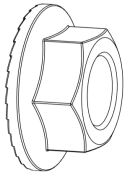
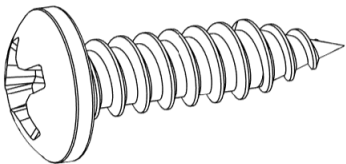
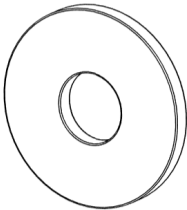
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Part list -TOY-120-WINPAN-L; TOY-120-WINPAN-R

LP	PART	QTY	IMAGE
1	Window panel	1	
2	Upper bracket	1	
3	Bottom bracket	2	
4	Flange bolt M6x16 ISO 7380-2	4	



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5	Flange bolt M6x20 ISO 7380-2	2	
6	Flange nut M6 DIN 6923	8	
7	Phillips head screw 3x16	2	
8	Flat washer M5 DIN 9021	2	

List of necessary tools¹:

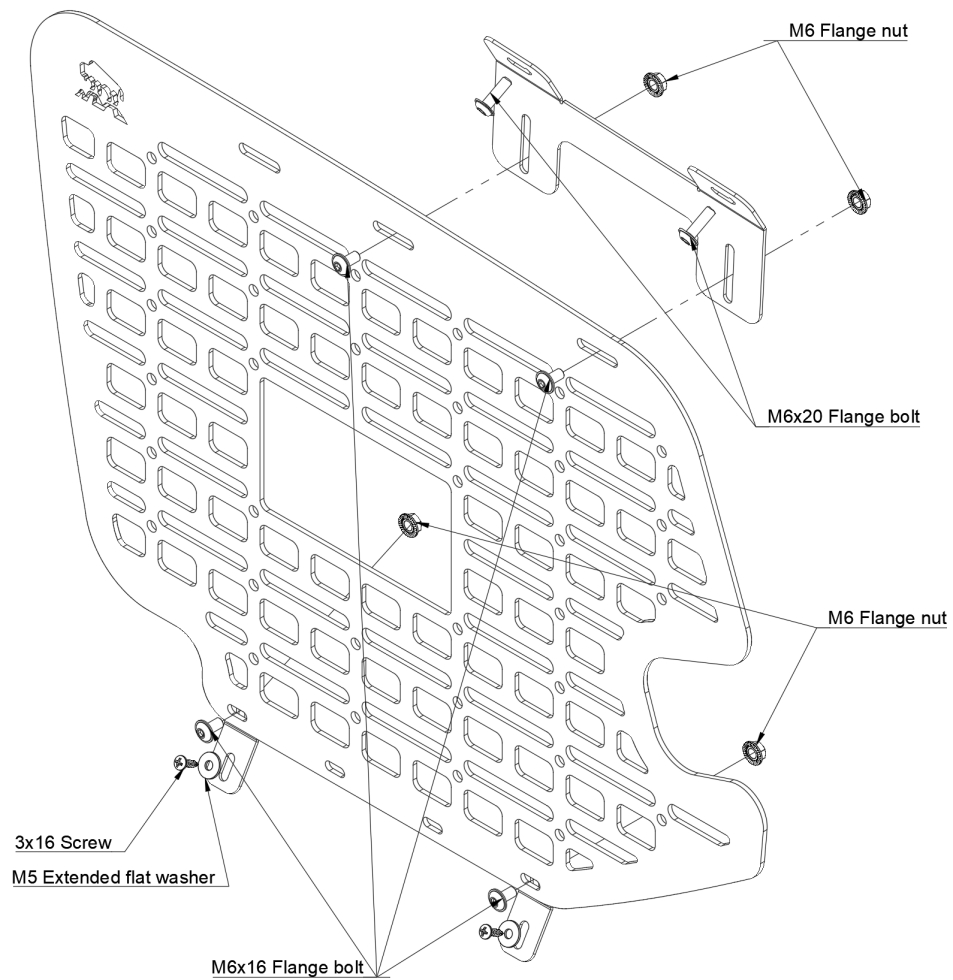
- 3 mm Allen Key (Hex)
- 4 mm Allen Key (Hex)
- 8 mm wrench
- 10 mm wrench

¹ NOTE: The tools **are not** included in the set.



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Internal Molle Panel Diagram





Installation:

Before you start to work familiarize with the **Internal Molle Panel Diagram** on the **page 4**. There is an exploded view of right panel (the left panel is a mirror look) that shows you how to install it. Follow the steps below to install the product correctly.

1. Assemble the **panel** and **brackets** together on the ground or other flat space using **M6x16 bolts** and **M6 nuts** (only pre-screw).
2. Unscrew the **under the roof handle** on the left or/ and right side in your car (the handle should be unscrewed on the side where you will be mounted the panel).
3. Place all construction to your car, screw the **upper bracket** (in the place of the roof handle) using **M6x20 bolts**.
4. Regulate the **vertical** and **horizontal** position of the panel and **screw the upper bolts**.
5. Set the position of the **bottom brackets** and **tighten the bolts**.
6. Screw the **Phillips head screws** into the **plastic car body** (Optionally you can mark the position of the screws first and drill the 2 mm diameter hole. It will be easier to screw the screws into the plastic part.).



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Make sure that everything is mounted properly, and all the bolts are tightened.
If it everything is correct, your work is done.

**After driving 50km with your panel, check all the bolts and retighten them
if necessary.**

Have a great time with Bison Gear products!



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