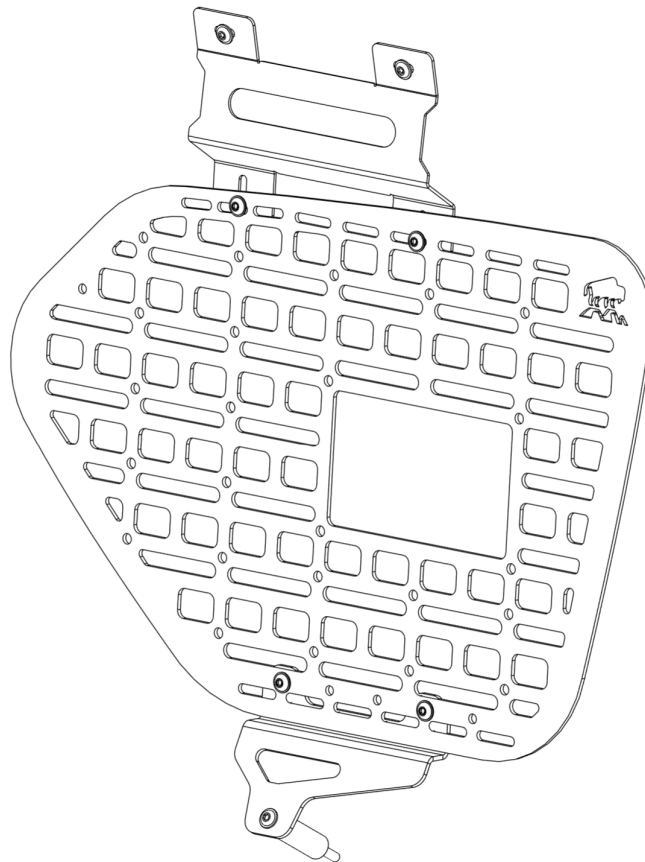




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Toyota Land Cruiser 150 / Lexus GX460 Internal MOLLE Panel Installation Guide

TOY-150-WINPAN-LEFT; TOY-150-WINPAN-RIGHT



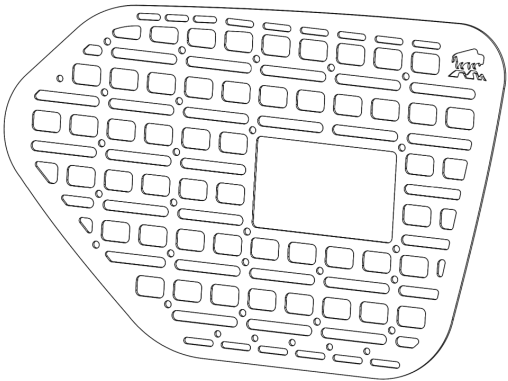
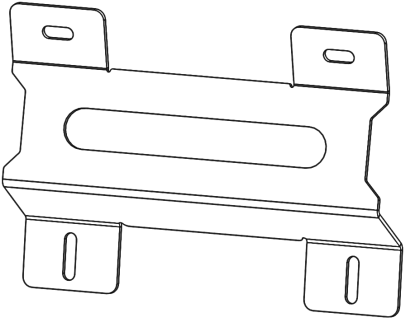
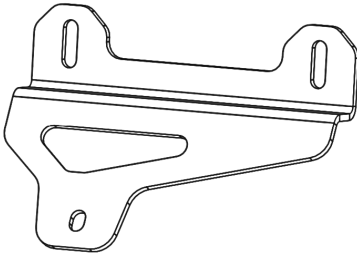
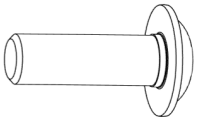
Before you start

Familiarize yourself with these instructions. Ensure that all listed parts and hardware are present. Gather the required tools. The installation will necessitate one adult.

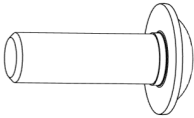
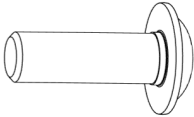
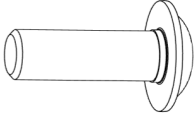
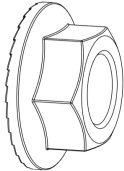
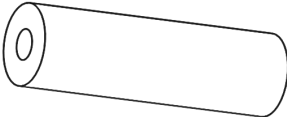


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⚙ Part list: **TOY-120-WINPAN-LEFT**

LP	PART	QTY	IMAGE
1	Window panel	1	
2	Upper bracket	1	
3	Bottom bracket left side	1	
4	Flange bolt M6x12 ISO 7380-2	2	

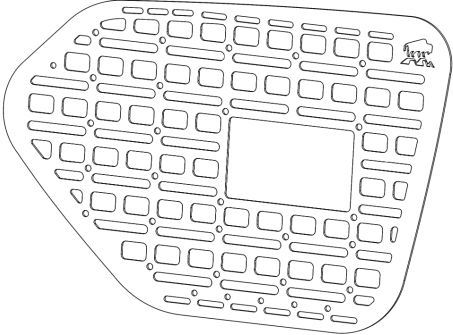
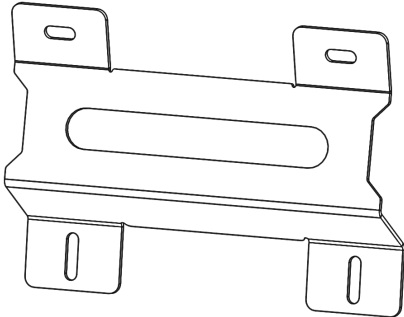
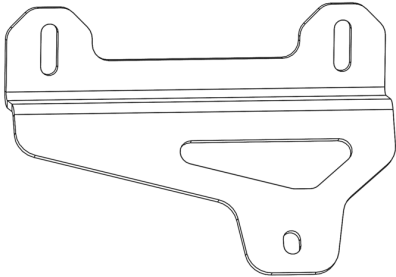
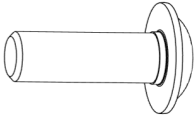


5	Flange bolt M6x16 ISO 7380-2	2	
6	Flange bolt M6x20 ISO 7380-2	2	
7	Flange bolt M6x80 ISO 7380-2	1	
8	Flange nut M6 DIN 6923	4	
9	Sleeve H=55	1	

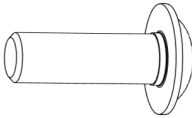
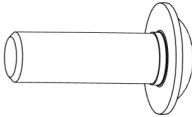
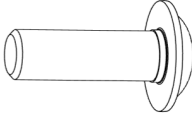
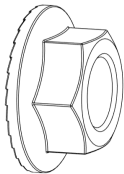
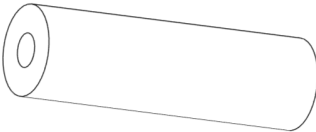


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⚙ Part list: **TOY-150-WINPAN-RIGHT**

LP	PART	QTY	IMAGE
1	Window panel	1	
2	Upper bracket	1	
3	Bottom bracket right side	1	
4	Flange bolt M6x12 ISO 7380-2	2	



5	Flange bolt M6x16 ISO 7380-2	2	
6	Flange bolt M6x20 ISO 7380-2	2	
7	Flange bolt M6x80 ISO 7380-2	1	
8	Flange nut M6 DIN 6923	4	
9	Sleeve H=55	1	

List of necessary tools¹:

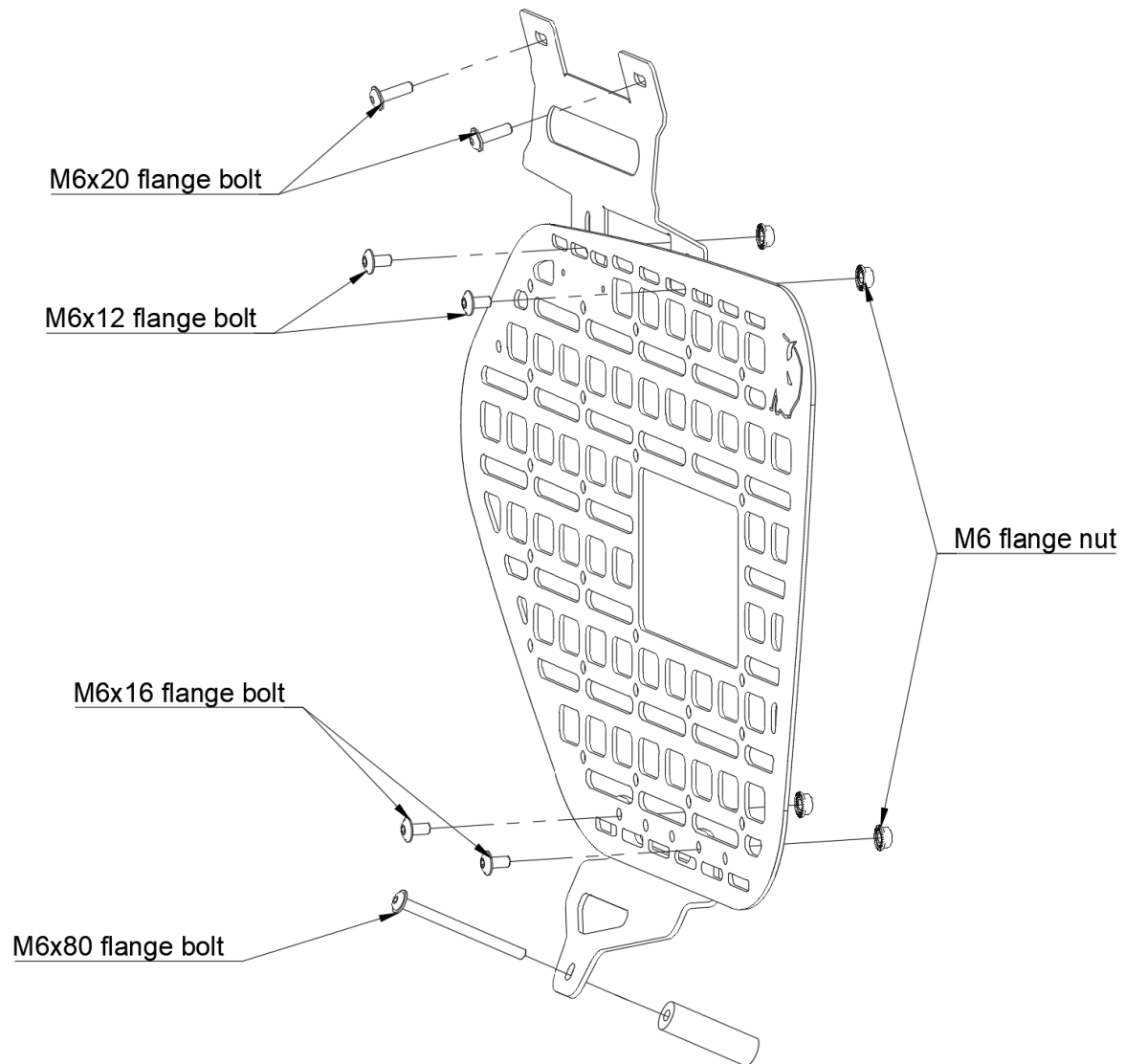
- 4 mm Allen Key (Hex)
- 10 mm wrench
- 10 mm socket / screwdriver

¹ NOTE: The tools **are not** included in the set.



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Window Panel Diagram





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Installation:

Before you start to work familiarize with the **Internal Molle Panel Diagram** on the **page 4**. There is an exploded view of left panel (the right panel is a mirror look) that shows you how to install it.

Follow the steps below to install the product correctly.

1. Remove grab handle in the trunk
 - a. Open **plastic cups**
 - b. Unscrew **bolts** using 10 mm socket or philips screwdriver.



2. Remove **plastic cover** under the trunk window.





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3. Unscrew **bolt**, using 10 mm socket or philips screwdriver.



4. Use a **long bolt** and **spacer** to attach a lower bracket to the car.





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5. Use **M6x20 bolts** to attach the upper bracket.



6. Use two **M6x12 bolts** and the **nuts** to attach the panel to the top bracket.



7. Use two **M6x16 bolts** to attach the panel to the bottom bracket.





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8. Adjust the **panel** and tighten **all bolts**.



Make sure that everything is mounted properly, and all the bolts are tightened. If it everything is correct, your work is done.

After driving 50km with your panel, check all the bolts and retighten them if necessary.



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Have a great time with Bison Gear products!



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