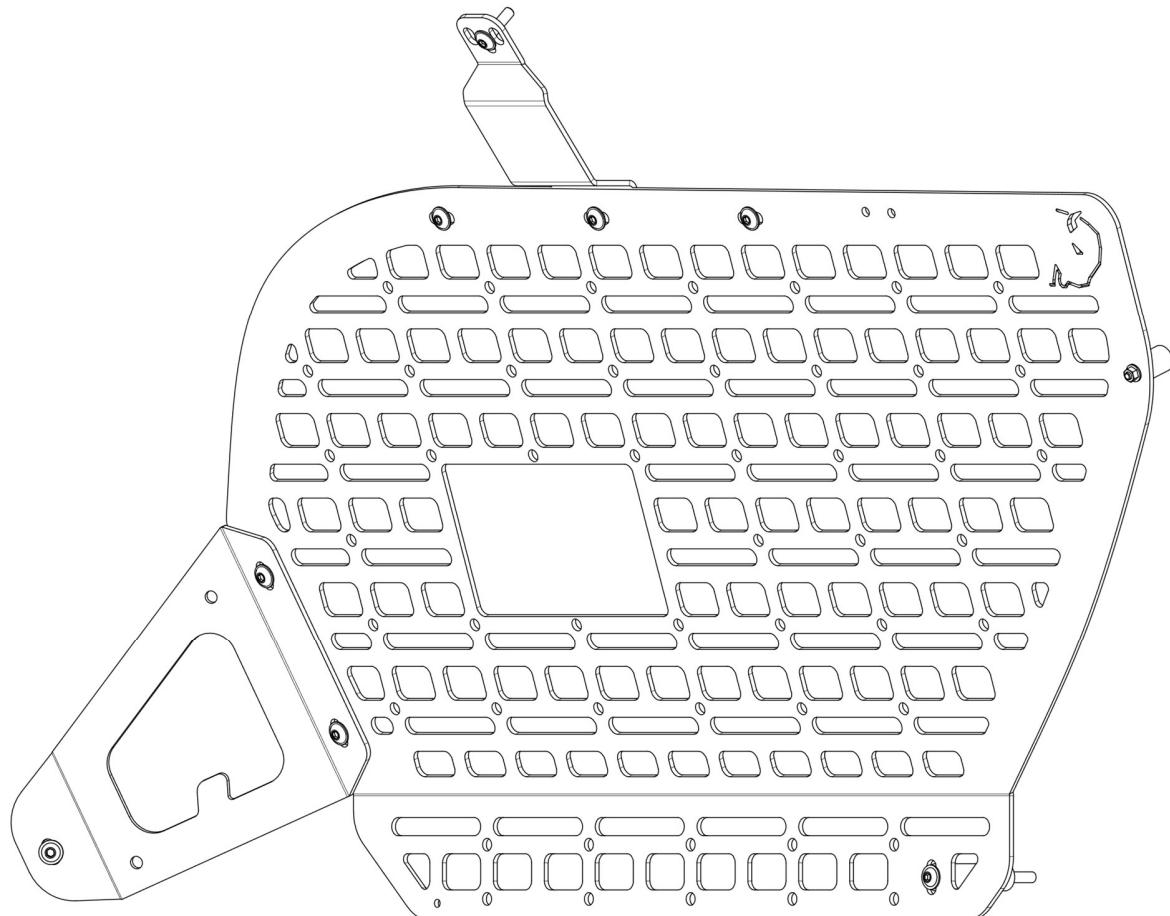




**BISON GEAR**

# TOYOTA 4RUNNER 5<sup>TH</sup> GENERATION WINDOW PANEL INSTALLATION GUIDE

**WINPAN-4R5G-LEFT, WINPAN-4R5G-RIGHT**





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## 💡 Before you start

Familiarize yourself with these instructions. The Window Panel is shipped in one parcel. Ensure that all listed parts and hardware are present in the package. Gather the required tools. **Do not use the 3rd row of seats while the shelf is installed.**

## ⚙️ Part list - WINPAN-4R5G-LEFT

LP	PART	QTY	IMAGE
1	Panel	1	
2	Top bracket	1	
3	Bottom bracket L	1	



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<b>4</b>	M6x16 Flange bolt ISO 7380-2	<b>5</b>	
<b>5</b>	M6x25 Flange bolt ISO 7380-2	<b>1</b>	
<b>6</b>	M6x60 Flange bolt ISO 7380-2	<b>1</b>	
<b>7</b>	M6x80 Flange bolt ISO 7380-2	<b>1</b>	
<b>8</b>	M4 Flange nut DIN 6923	<b>1</b>	
<b>9</b>	M6 Flange nut DIN 6923	<b>5</b>	
<b>10</b>	M4 Washer DIN 125	<b>1</b>	
<b>11</b>	Sleeve 15/6.5 L=35	<b>1</b>	



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12	Sleeve 15/6.5 L=55	1	
13	Rubber stopper	1	

## ⚙️ Part list - WINPAN-4R5G-RIGHT

LP	PART	QTY	IMAGE
1	Panel	1	
2	Top bracket	1	
3	Bottom bracket R	1	



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<b>4</b>	M6x16 Flange bolt ISO 7380-2	<b>5</b>	
<b>5</b>	M6x25 Flange bolt ISO 7380-2	<b>1</b>	
<b>6</b>	M6x60 Flange bolt ISO 7380-2	<b>1</b>	
<b>7</b>	M6x80 Flange bolt ISO 7380-2	<b>1</b>	
<b>8</b>	M4 Flange nut DIN 6923	<b>1</b>	
<b>9</b>	M6 Flange nut DIN 6923	<b>5</b>	
<b>10</b>	M4 Washer DIN 125	<b>1</b>	
<b>11</b>	Sleeve 15/6.5 L=35	<b>1</b>	



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12	Sleeve 15/6.5 L=55	1	
13	Rubber stopper	1	

## ✖ List of necessary tools<sup>1</sup>:

- **4 mm Allen Key (Hex)**
- **7 mm wrench**
- **10 mm wrench**

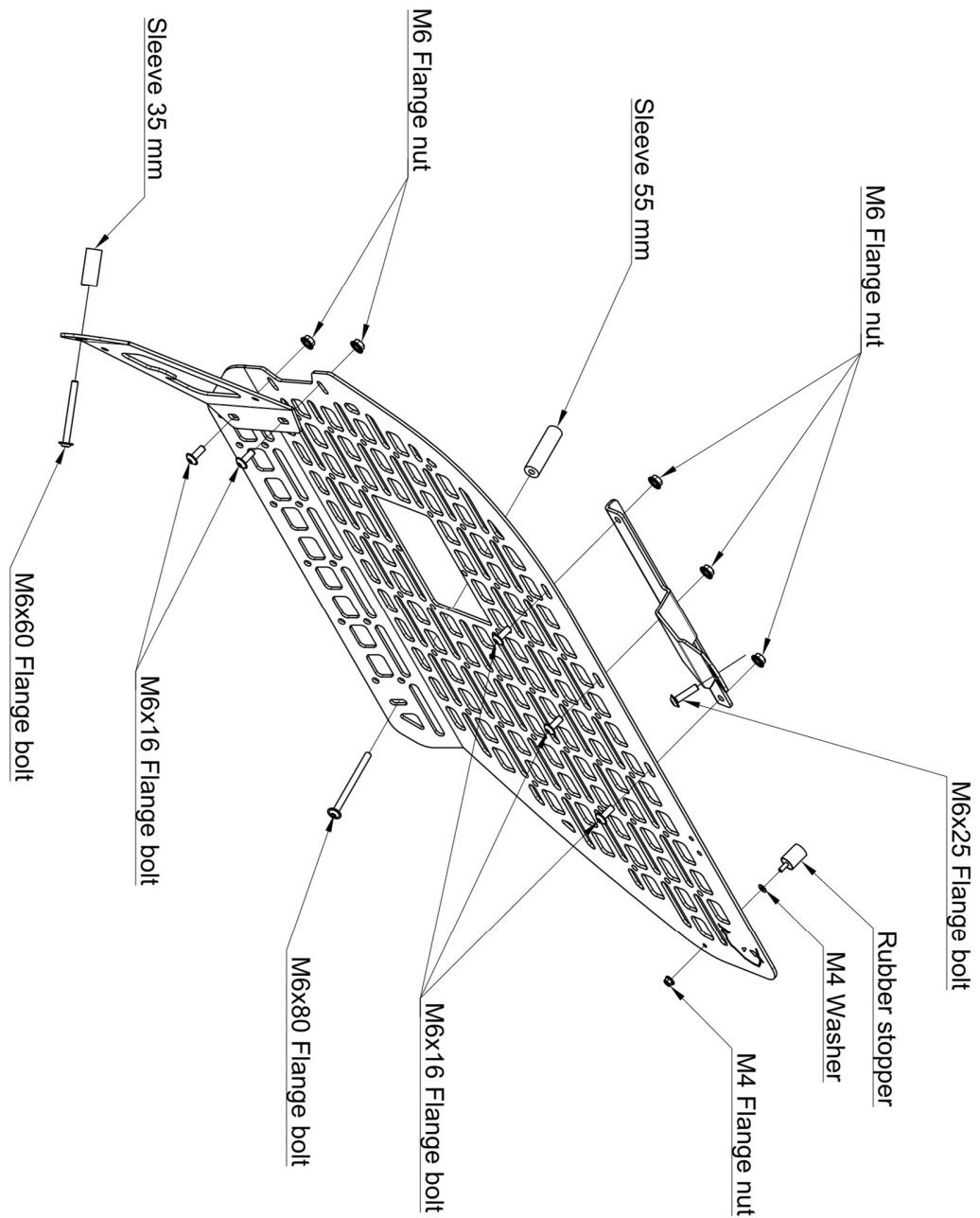
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<sup>1</sup> NOTE: The tools are not the part of the set.  
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## Window panel diagram





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## Installation:

Before you start working, familiarize yourself with **the diagram** displayed on **page 4**. The diagram and steps below refer to **the left window panel**, the right side is assembled in the same way, only mirrored. Follow the steps below to assemble the product correctly:

1. Gather all the necessary tools and parts.
2. Screw the brackets and the panel together using M6x16 flange bolts and M6 flange nuts.
3. Attach the Rubber stopper using the M4 washer and flange nut.
4. Remove the rear hanger from the roof of your vehicle and plastic covers in the front and rear of the trunk. Hidden behind them are threaded holes used to install the window panel
5. Pre-screw the brackets to the threaded holes using M6x25, M6x60 and M6x80 flange bolts and correct sleeves.
6. Align the panel for the best fitment in all directions.
7. Tighten all the bolts.

Make sure that everything is mounted properly, and all the bolts are tightened. If everything is correct, your work is done.

**After driving 50 km, check all the bolts and re-tighten them if necessary.**



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QR Code for video Instructions:





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**Have a great time with the Bison Gear product!**



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