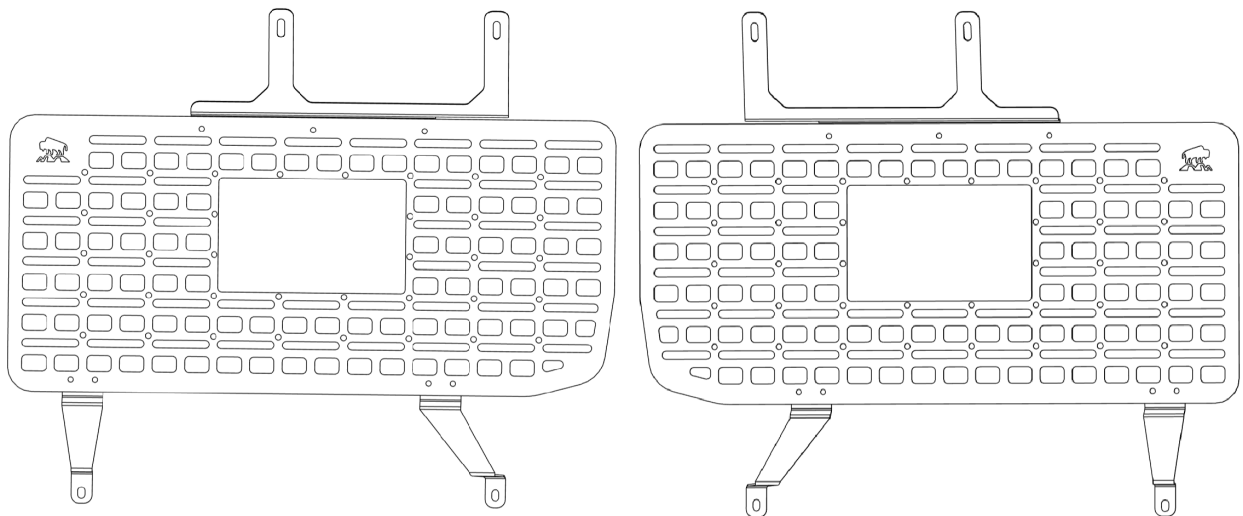




BISON GEAR

INEOS Grenadier Internal MOLLE Panel Installation Guide

WINPAN-GRND-UNI-L; WINPAN-GRND-UNI-R



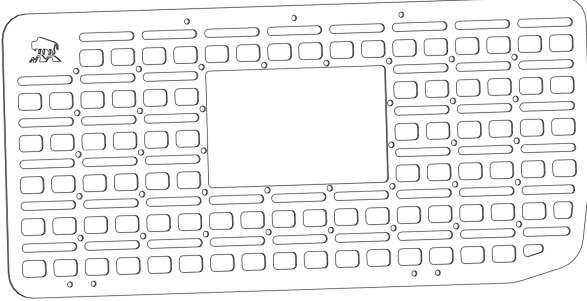
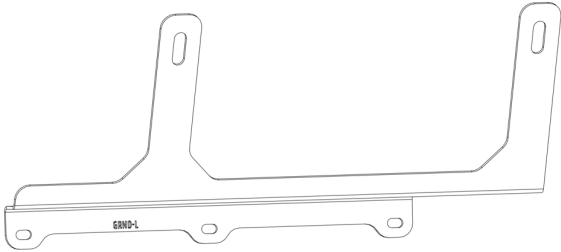
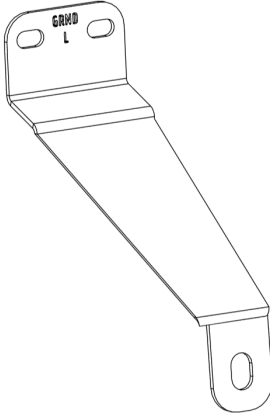
Before you start

Familiarize yourself with these instructions. The panel is shipped with one parcel. Ensure that all listed parts and hardware are present in the package. Gather the required tools. The installation requires two adults.



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Part list -**WINPAN-GRND-UNI-L**

LP	PART	QTY	IMAGE
1	Panel	1	
2	Left upper holder	1	
3	Left bottom holder	1	

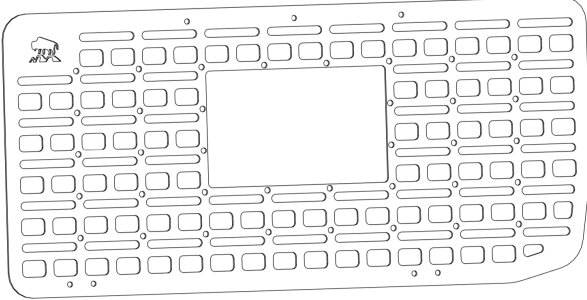
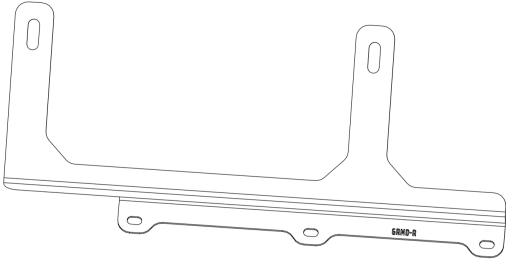
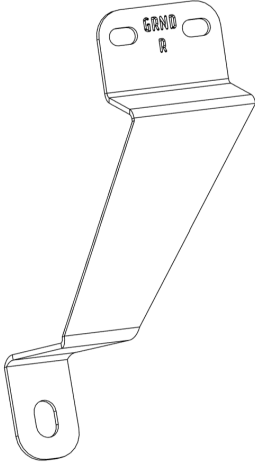


4	Universal bottom holder	1	
5	Flange nut M6 DIN 6923	7	
6	Flange bolt M6x12 ISO 7380-2	7	
7	Flange bolt M8x25 ISO 7380-2	4	
8	Sleeve 8.2/20 H=8	2	

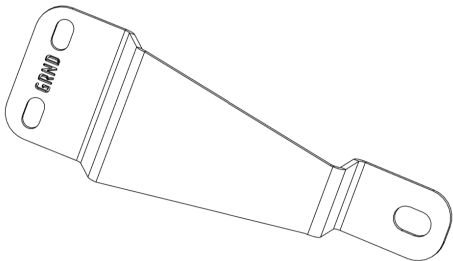
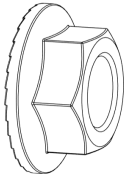
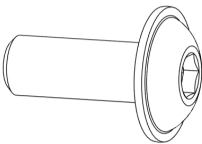
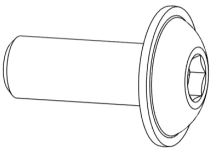
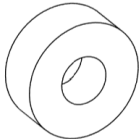


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Part list - **WINPAN-GRND-UNI-R**

LP	PART	QTY	IMAGE
1	Panel	1	
2	Right upper holder	1	
3	Right bottom holder	1	



4	Universal bottom holder	1	
5	Flange nut M6 DIN 6923	7	
6	Flange bolt M6x12 ISO 7380-2	7	
7	Flange bolt M8x25 ISO 7380-2	4	
8	Sleeve 8.2/20 H=8	2	

List of necessary tools¹:

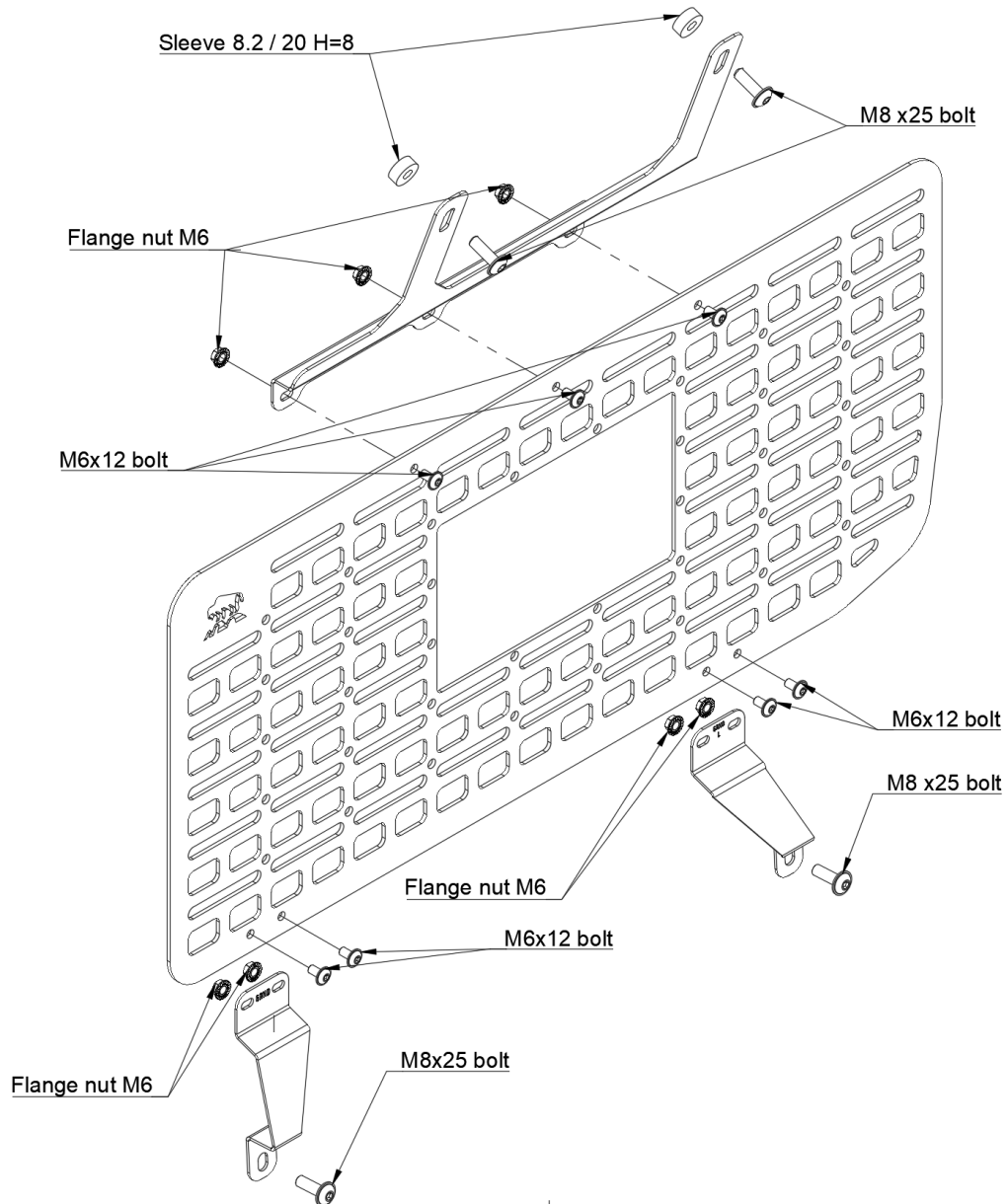
- 4 mm Allen Key (Hex)
- 5 mm Allen Key (Hex)
- T40 Torx Key
- 10 mm wrench

¹ NOTE: The tools **are not** included in the set.



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Internal MOLLE Panel Diagram





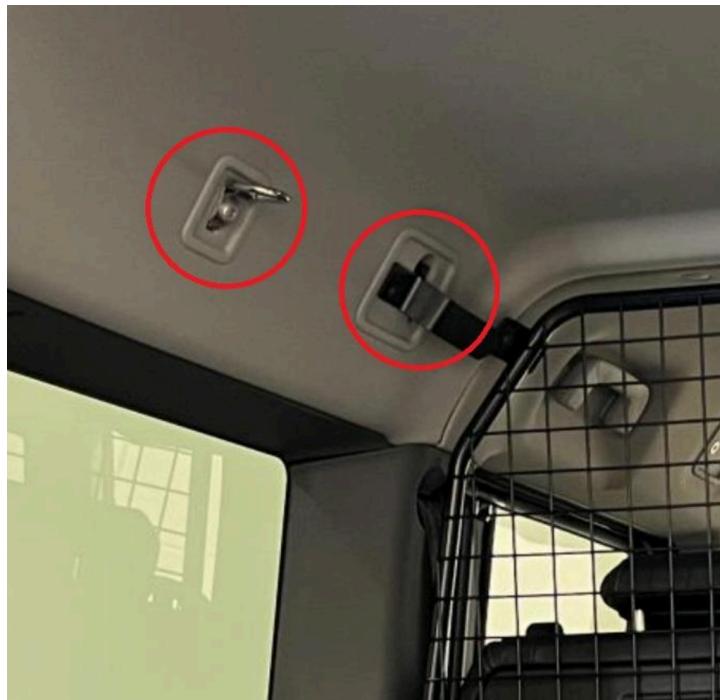
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Installation:

Before you start to work, familiarize with the **Internal MOLLE Panel Diagram** on **page 6**. There is an exploded view that shows you how to install all parts together. The diagram refers to the left panel, but the following instructions refer to the right panel mount. The right and left panels are mirror view, so the installation process is very similar.

Follow the steps below to install the product correctly:

NOTE: If you have **Utility Wagon** or if your car is equipped with the **mounting hardware** marked on the image below, **start from STEP 4**.





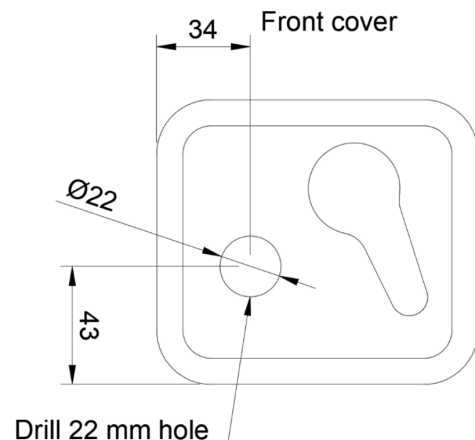
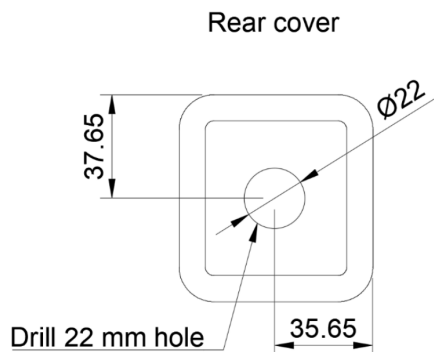
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1. Remove **square plastic covers** marked with red circles on the image on **page 7**. Use a **plastic trim removal tool** or a **plastic card**.

After removing all **four covers**, threaded holes should be **visible** (as shown in the image below).



2. Drill a **22-millimeter hole** in each cover as shown below (the hole must be in line with the threaded hole under the plastic). Use a **step drill** or **two drills**, first a small one (**3-5 mm**) for the pilot hole and secondly, a **22 mm** or **7/8"** drill for the final hole. It's possible to install the panel without the covers; in that case, drilling is not required. Mark the position of the upper bracket's oblong holes on the car body. Make sure that the marked position is correct.





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3. Reinstall **all four covers**.
4. Remove the **side factory brackets** and screw **bottom brackets** using **M8x25 bolts**.



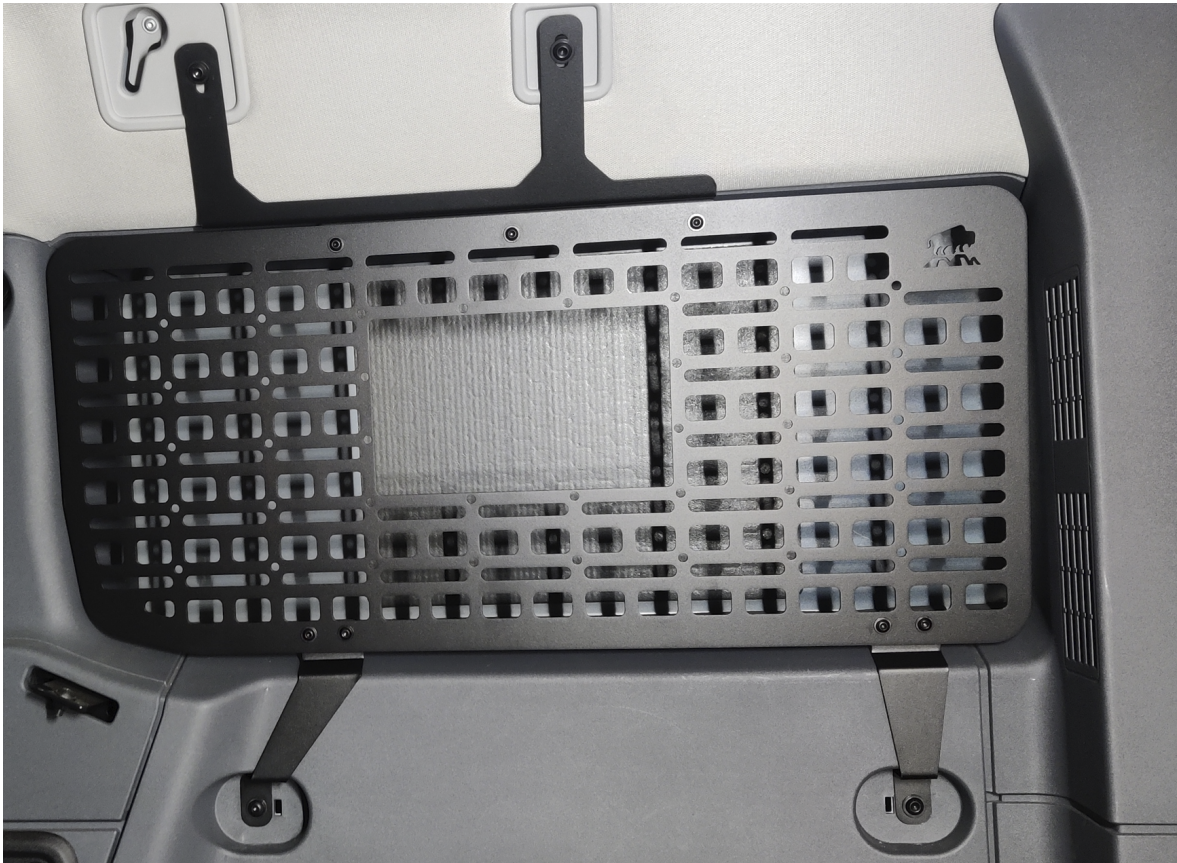
5. Screw the **upper bracket** using **M8x25 bolts** and **sleeve** under the bracket.





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6. Screw the panel to the brackets using **M6x12 bolt** and **M6 nuts**.
Regulate the position of the panel and tighten all the bolts.





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Make sure that everything is mounted properly, and all the bolts are tightened.
If it everything is correct, your work is done.

After driving 50km, check all the bolts and re-tighten them if necessary.

Have a great time with Bison Gear products!



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