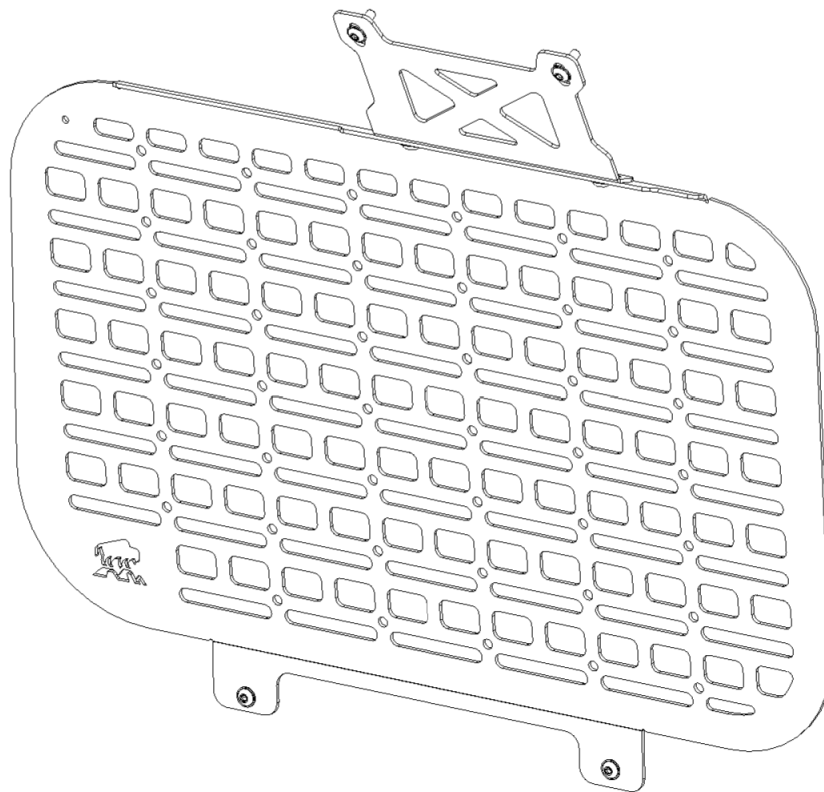




BISON GEAR

Suzuki Jimny JB74 Internal MOLLE Panel Installation Guide

WINPAN-JIMNY-JB74-R; WINPAN-JIMNY-JB74-L



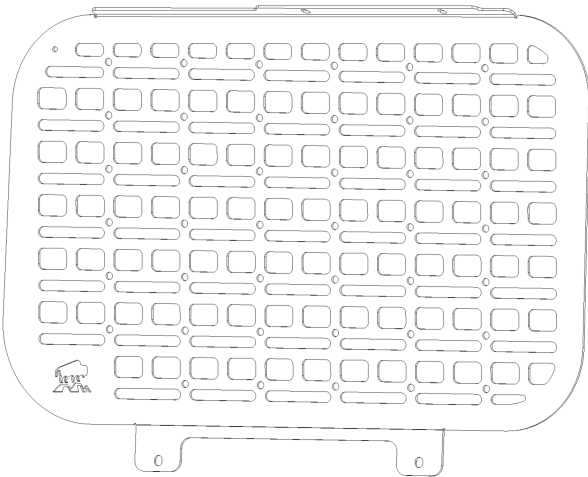
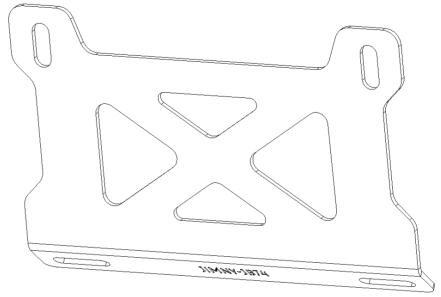
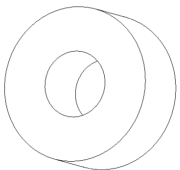
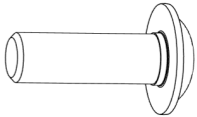
Before you start

Familiarize yourself with these instructions. The Internal MOLLE Panel is shipped in one parcel. Ensure that all listed parts and hardware are present. Gather the required tools.



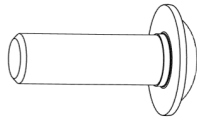

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Part list – Left Panel

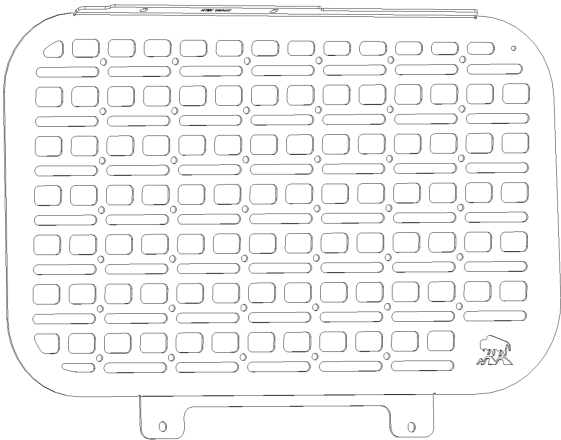
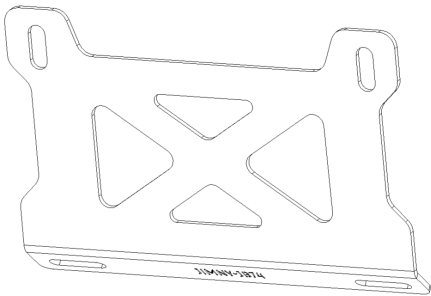
LP	PART	QTY	IMAGE
1	Left Panel	1	
2	Upper holder	1	
3	Sleeve 6.5/15 H=7	2	
4	Flange bolt M6x20 ISO 7380-2	4	



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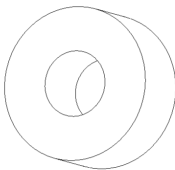
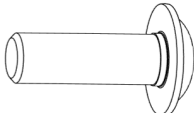
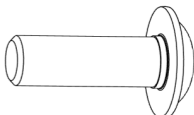
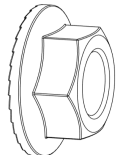
5	Flange bolt M6x12 ISO 7380-2	2	
6	Flange nut M6 DIN 6923	2	

Part list – Right Panel

LP	PART	QTY	IMAGE
1	Right Panel	1	
2	Upper holder	1	



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3	Sleeve 6.5/15 H=7	2	
4	Flange bolt M6x20 ISO 7380-2	4	
5	Flange bolt M6x12 ISO 7380-2	2	
6	Flange nut M6 DIN 6923	2	

List of necessary tools¹:

- 4 mm Allen Key (Hex)
- 10 mm wrench

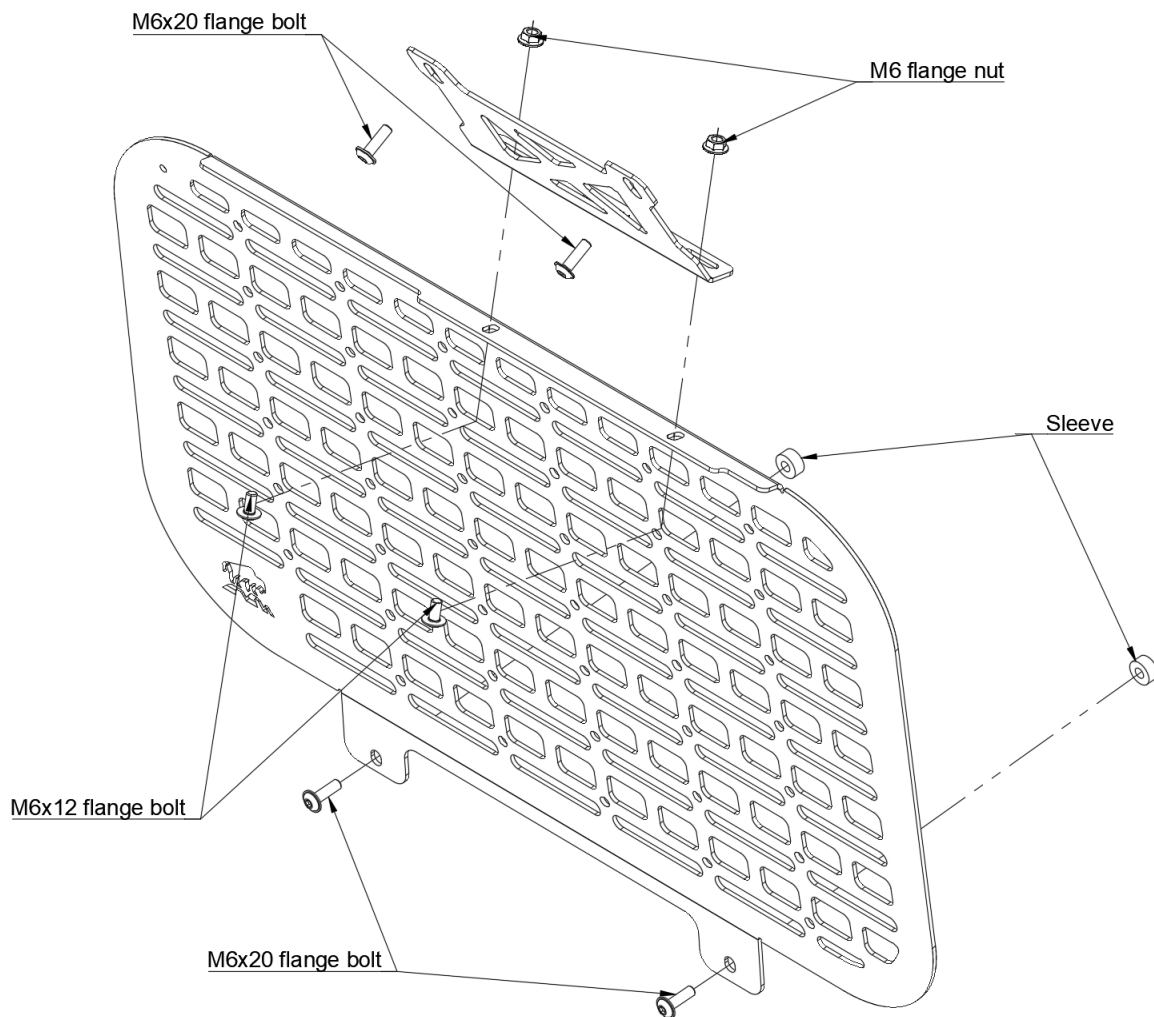
¹ NOTE: The tools **are not** included in the set.



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Internal MOLLE Panel Diagram

(Diagram is for left side panel, right side panel is a mirror view)





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Installation:

Before you start to work, familiarize with the **Internal MOLLE Panel Diagram** on **page 5**. There is an exploded view that shows you how to install the window panel. Follow the steps below to install the product correctly:

1. Screw the upper holder to the panel using **M6x12 bolts** and **M6 nuts**.
2. Place the **panel** (left or right) in the car. Remove the **thread caps** in the place of the panel mount.
3. Pre-screw the **upper holder** into the threaded (two) holes under the roof using **M6x20 bolts**.
4. Pre-screw the **bottom bolts** (into the threaded holes under the window), remember to place the **sleeves** under the panel.
5. Regulate the **position** of the panel.
6. Tighten **all the bolts and nuts**.

Make sure that everything is mounted properly, and all the bolts are tightened. If it everything is correct, your work is done.



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After driving 50km, check all the bolts and re-tighten them if necessary.

Have a great time with the Bison Gear product!



Email: contact@bison-gear.com

Phone: **+48 505 642 981**